Hasslers
Are as Universal
as the Ford.

Everywhere motorists demand Hasslers for the greater comfort they give; for the greater speed they make possible on rough roads; for the savings in repair and tire expense. Hasslers cushion the bump; check upthrow; stop sidesway. They keep cars tight and prevent rattles. Test them for 10 days at our risk. Ask your dealer.

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INDIANAPOLIS, U. S. A.
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HASSLER
Shock Absorbers

The Ford in Switzerland
More Power to Buck Mud and Snow

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**hotter spark** to get full power from every explosion, so your Ford will pull more steadily;

**hotter spark** to save gas, save battery, and keep down carbon.

To get that hotter spark, you need a new timer, and the best you can get—the MILWAUKEE!

In a Milwaukee Timer, the hardened steel roller is as wear-proof as the finest ball bearing. The fibre raceway, with its anchored steel terminals, is satin-smooth and flawless, even after the Ford has run thousands of miles.

**RETAIL PRICE**
**Now Only $2.00**
($1.00 Less Than Pre-War Price)

Today, one of every three Fords has a Milwaukee Timer. If yours has not, ask your auto supply dealer for one. It costs but $2.00 (west of Rocky Mts. $2.10). Nothing else you can buy will do so much to make your Ford a better running, trouble-free car.

**Milwaukee Motor Products, Inc.**
(Formerly Milwaukee Auto Engine & Supply Co.)
MILWAUKEE, WISCONSIN

**MILWAUKEE TIMER for FORDS**

When writing advertisers—Just say FORD OWNER AND DEALER
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It's due entirely to the brake lining. Ordinary linings get hard, flinty, stick-haven't any grip. Instead of taking hold and stopping the car smoothly, they grab and slip repeatedly causing the car to stop in a clatter of vibration and noise.

Read This Booklet—Story of Cork Insert

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WHY SHAKE YOUR FORD TO PIECES WITH HARD, SLICK BRAKE LINING? If it's new, put in Advance Cork Insert and keep it new. If it's a used car, Advance Cork Insert will make it work surprisingly smooth—free from rattle and vibration. Saves repairs to rear end and transmission.

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REMEMBER: Cork Insert will save you relining expense—one set will outlast three sets of ordinary lining.

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Publishers of "Let's Go."

DEALERS: Order From Your Jobber or Write Us Direct

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Good as New After 10,000 Miles

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Have used Advance Cork Insert Transmission Linings and have had them in my Ford for 10,000 miles and they're good as new.

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putting it out of commission. Con-
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Use This “Weak Cell”
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your jobber.

Manufactured by
THE STERLING MANUFACTURING CO.
2551 Prospect Avenue
CLEVELAND, OHIO
Largest Producers of Dash Ammeters in the World

Entered as second-class matter, January 29, 1918,
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under the Act of March 3, 1879.
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line, let the chips fall where they may.”

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Everyone Said
It Couldn’t Be Done
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Partridge, Singer & Baldwin Engineers knew it could be done and spent months to prove that the fool was right—they went ahead and did it—
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Selective Type
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“A Six-Speeder”

that combines, in one unit, under-drive for power and over-drive for speed—which is installed directly back of the regular Ford transmission.

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Partridge, Singer & Baldwin
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(Critchley Pattern)

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Start today, accumulating a Set of these Reamers. Catalog K-6 free, ask for it.

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STARTS THE FORD MOTOR INSTANTLY
Regardless of Temperature
A FEW DROPS OF GASOLINE OR ALCOHOL DO THE WORK
CAN BE USED 100 TIMES AT A COST OF ONE CENT
HOT SPOT GENERATOR

Installed in a minute. Can never wear out.
Attached by simply loosening and tightening nut on second manifold clamp. Out of the way and there to stay until you get a new Ford.

Cost
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Postpaid

AGENTs: Write today for territory for this big seller
Your money back if not satisfied.

HOT SPOT GENERATOR COMPANY
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YOUR INSURANCE Against A FROZEN RADIATOR

In real cold weather a FORD radiator is liable to freeze before you have traveled the first mile because with a thermo-siphon water system, the water will not circulate until it is heated to 180 degrees.

The Cataract Pump overcomes this by insuring proper water circulation immediately—with the first few turns of the motor—prevents your anti-freeze solution from evaporating and safeguards your cooling system. **Cataract your Ford** and make winter driving a pleasure instead of a constant fear—Fear of a frozen radiator—laying up the car—and a large repair bill.

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Cataract Pumps are sold on a money back guarantee. That is why Distributors, Dealers and Ford owners are absolutely secure in buying CATARACTS.

Do Not Wait Until Your Ford Freezes Up

If your dealer is not carrying CATARACT PUMPS in stock pin your check or money order for $12.00 to the coupon below and mail it to us today. Cataracts are easily installed. You will save many times the purchase price this winter.

CATARACT MFG. CO.
264 FIFTH STREET
MILWAUKEE, WIS.

Dealers, write today for the Cataract proposition. Good territory still to be had.

CATARACT MANUFACTURING COMPANY,
264 Fifth St., Milwaukee, Wis.

Enclosed find ..................................................for $.......................... (price per pump $12.00) for which send me one Cataract Pump to the address below. My Ford is .................................................. Model. (Give Year Model so we can supply right size belt.)

Name .................................................................
Address .............................................................

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Bright Spots for the Owner of an **ENSIGN** Equipt Ford

Prove these statements to your own satisfaction. If there is not an **Ensign** Dealer in your territory—we will ship a Type "U" **Ensign** Carburetor with heating equipment, etc., complete, for **$15.00**. Use it 10 days and if you don’t acknowledge it money well spent say so, and we will refund cheerfully.

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which can be readily installed

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Atwater Kent Mfg. Company

4937 Stenton Avenue, Philadelphia

On Sale by Foremost Jobbers and Select Dealers

When writing advertisers—Just say Ford Owner and Dealer
WIRE WHEEL equipment adds many times its cost to the appearance of any FORD

Each spoke in a House Wire Wheel is tested to withstand a strain of 3200 pounds, and there are 54 of these spokes arranged in TRIPLE rows to carry the load. Hence, House Wire Wheels are STRONG.

Due to the arrangement of the spokes in TRIPLE ROWS a House Wire Wheel will withstand strains that would demolish ordinary wheels. Hence, Wire Wheels are SAFE.

The quick-detachable feature of House Wire Wheels robs tire trouble of its terrors. Neither rim nor tire is removed. You merely unscrew one nut and replace the entire wheel instantly. Hence, Wire Wheels are CONVENIENT.

Therefore, Wire Wheel equipment is a GOOD INVESTMENT—an investment that pays dividends in convenience, in time saved and in the protection against mishaps that it provides.

TO DEALERS:

We are offering a unique plan by which Ford Dealers can add to their profits by selling Fords equipped with House Wire Wheels. Dealers who are interested should get in touch direct with our Factory Branches.

WIRE WHEEL CORPORATION of AMERICA
(Successors to Houk Manufacturing Co.)
1700 ELMWOOD AVENUE, BUFFALO, N. Y.

Direct Factory Branches and Service Stations:
New York, 835 11th Ave., at 57th St.
San Francisco, 1400 Pine St.
Philadelphia, 328 N. Broad St.
Chicago, 3000 S. Michigan Ave.,
Los Angeles, 1216 S. Grand Ave.
Detroit, 433 Leland St.
Canadian Factory:
Ajax Wire Wheel Ltd., 64 Niagara St., St. Catherine, Ont.

A set of House Wire Wheels consists of five wheels, four inner hubs, four hub caps, hub cap wrench and spoke nipple wrench.

WIRE WHEELS

Five wheels, triple spoke, detachable at hub

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Monarch Draft-Break
FOR FORDS

These Illustrations
Tell the Whole Story

See how the feet and legs are protected from cold air, dust, mud and grease (lower illustration).
A real necessity if you would drive in comfort.

Made of pressed steel, black enamel finished. Strong and rigid—slides smoothly.

EASILY INSTALLED
REQUIRES NO ATTENTION

85c at your dealer's—or if he cannot supply you, will be mailed anywhere in U. S. for $1.00 (which includes postage and war tax). Pin dollar bill to coupon below.

Completely Closes That Big Slot in the Floor of Your Ford

MONARCH METAL PRODUCTS CO.
5070 Penrose St., ST. LOUIS, U. S. A.
Also Manufacturers of the Lane Auto Visor

DEALERS not now supplied will find it highly profitable to order a stock to retail at 85c. Quick seller—Every Ford Owner wants one.

TWO TYPES
STANDARD TYPE for
Coupe and open cars.
SEDAN TYPE for Sedan.

Monarch
Metal Products
Company
5070 Penrose St.,
ST. LOUIS, U. S. A.

Gentlemen:
For attached dollar bill
(enclose Money Order if you prefer) send me one Monarch
Draft-Break of type as checked.

Monarch  $   Standard  $   Sedan

Name __________________________
Post Office ___________________, State ____________
R. F. D. Box __________, Street __________

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The Demand Has Increased Each Month For The Hugro Steering Wheel Locks—For Fords

The Hugro Lock for Fords Will Give You 100% Service

IT IS EASY TO INSTALL
POSITIVE IN OPERATION
STRONG AND DURABLE
NEAT IN DESIGN
THEFT PROOF

SOLD BY FORD DEALERS EVERYWHERE

WRITE FOR DESCRIPTIVE LITERATURE and DISCOUNTS

GENERAL OFFICES AND FACTORY
WARSAW, IND.

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OW, with the RAJO Valve-in-Head, big-car performance is combined with small-car economy for the first time. You feel the thrill of power that flattens hills—the joy of speed that takes you there in record time—the security of a flexible motor action which permits acceleration from 5 to 40 miles an hour in 14 seconds flat!

And to get this wonderful service from your Ford does not mean the sacrifice of economy. Built with a Hot Spot and Cored Intake, RAJO saves enough in gasoline alone to pay for itself in a few thousand miles. With combustion chambers machined to 1/1000 of an accuracy, even explosions are insured in all cylinders—vibration is reduced to such a point that the life of your car is actually prolonged.

RAJO replaces the regular Ford cylinder head. It converts your motor into the overhead valve type—recognized as the most efficient design known to automobile engineering. Installed in 4 to 5 hours. Tungsten steel valves practically unbreakable; push rods of cold-rolled steel with hardened concave heads which retain oil and greatly lessen friction and wear.

Winner at Pike's Peak
A RAJO-equipped Ford took first place in the small car event at the Pike's Peak Hill Climb last Labor Day, negotiating the steep 14 miles in the remarkable time of 21:34 3/5. When you equip your Ford with RAJO you automatically add 5 to 14 horse power—make your Ford the most powerful car in the world per pound of weight.

FORD OWNERS:—Write today for new RAJO folder—fully illustrated and more complete than ever.

DEALERS:—A postcard will bring you our most interesting proposition on a number of RAJO improvements.

RAJO MOTOR CO.
1355 Racine St., RACINE, WIS.

Illustrating how RAJO is mounted on the Ford motor block.
**D-G Draft and Dust Protectors**

*Will Make Your Ford Snug and Comfortable This Winter*

THE D-G DRAFT AND DUST PROTECTORS completely close the openings around the foot pedals and emergency brake, preventing cold drafts, mud, dirt, and dampness from entering. While the protectors completely close these openings, they do not interfere with the free operation of all levers. With them, winter driving is made a pleasure, and the interior of the car kept clean in summer.

**Retail Price (Per Set), $1.50**

THE D-G DRAFT AND DUST PROTECTORS are strongly made out of heavy steel and specially prepared rubber. The protector for the foot levers is of ONE-PIECE construction instead of two. This enables the rubber guard to be of ONE CONTINUOUS PIECE with no corners exposed to wear, as would be the case if it were made in two sections. Although of ONE-PIECE construction, all floor boards can easily be removed.

FORD OWNERS:—Be comfortable this winter. If your dealer cannot supply you, order direct from this ad. A complete set sent prepaid ANYWHERE on receipt of $1.50.

DISTRIBUTORS!

Write TODAY for our interesting proposition. Be prepared to meet the big demand for the D-G Draft and Dust Protectors that has already started.

THE DICKEY-GRABLER WORKS, Cleveland, Ohio

---

**MOTOR PRODUCTS**

Rain Vision and Ventilating Windshields FOR Ford Pleasure and Commercial Cars

**MODEL 170**

MODEL Z 17—For 1915 to 1921 Ford Pleasure Cars, where side oil lamps are desired. Supplied with plate glass.

MODEL 170—Same as Z 17 Model but without the side oil lamp brackets. Supplied with plate glass. For starter-equipped cars.

MODEL 150—For Re-Framing Glass of Regular Ford windshields; has side oil lamp brackets; everything except glass included.

MODEL 160—Same as Model 150 but without side oil lamp brackets. For starter equipped cars.

MODEL 100—For the Ford Truck. Supplied with plate glass. We can also supply slip dash for use with this shield at $4.50 each.

MODEL 110—For Heavy Duty Trucks with extra wide dash. Supplied with plate glass.

Booklet 2000 Sent Free Upon Request

MOTOR PRODUCTS CORPORATION, DETROIT, MICH.

When writing advertisers—Just say *FORD OWNER AND DEALER*
NECKTIES FOR FORDS

Save the Radiator

Constant pounding the Ford Cross member causes it to sag or break. When the cross member sags the radiator must hold the side rails together, thus the weight of the load is pulling across the radiator which usually breaks the ears of the radiator off, or causes the radiator to split and leak.

DID THIS EVER HAPPEN TO YOU?

MR. RADIATOR REPAIR MAN, did you ever solder a Ford radiator and charge the owner $6.00 only to have the radiator back on your hands in a week leaking worse than ever, and repair it for nothing?

MR. GARAGE MAN, did you ever sell a Radiator to a Ford owner and guarantee it for a year only to have it come back in six weeks a wreck, the owner blaming you and demanding his money back?

MR. JOBBER, did you ever send your men out full of pep to sell Radiators for Fords get some fine business and then in less than six months have them all back, your profits gone, your salesmen disgusted, and your trade sore?

Thousands of Ford owners wonder why they have radiator trouble—THIS IS THE CHIEF CAUSE. Many mechanics wonder why the radiator is so hard to remove and why it binds. When replacing a radiator they find the bolts seem to have moved away from the holes in the brackets. A favorite stunt is to tilt the bolts toward the center, start the nuts and proceed to pull the frame together with the radiator, it is needless to say this is an expensive practice as it usually pulls the radiator apart.

NECKTIES FOR FORDS HAVE THE SITUATION BY THE NECK

The neckties pull the side rails together, relieving the radiator of all strain.
You can put it on in a minute, no holes to bore, just hook it on.
You can put a necktie on a Cross member that is broken in two, pull it together and drive it indefinitely.
Neckties save the cost of both radiator and Cross member if put on in time.

RETAIL PRICE $2.50
Discount to dealers in dozen lots. If your local jobber does not carry them order a dozen today direct.
Every one put on, means another salesman for you. Don't Delay.

Steam Tractor Auto & Mfg. Co.
Manufacturers of CARBON-O and CURB-OYL PISTON RINGS
219-223 W. 7th STREET Bell Phone 234 SIOUX CITY, IOWA

THIS COUPON WORTH 25c
Take this Coupon to your local dealer, together with $2.50 and get a Necktie. If he does not carry them, mail it direct to us and a Necktie will be prepaid to your door.

Name
Address

When writing advertisers—Just say Ford Owner and Dealer
FIND FORDSON

The 4-unit Fordson system here shown carries all demand parts of the Fordson Tractor in the same compact, Parts-Book-order, 100-per-cent-display manner that "L. A. P. S." carries Ford Car and Truck parts. It's efficiency idealized maximum selling force with minimum selling cost.

PARTS INSTANTLY

By Stocking Them in Lupton Auto Parts Storage

With "L. A. P. S." behind your stockroom counter the clerk can step instantly to the right bins, pick the parts wanted, and note the remaining stock. Wasted time, waiting lines of customers, and shortages disappear. Your "net" on sales is as close as possible to the "gross." "L. A. P. S." is sold by leading jobbers, and shipped from warehouses in Chicago, Cleveland and Philadelphia. It is made in steel, in various-sized system for various stocks. It is shipped completely assembled: there's no erection expense. Bins are adjustable to suit local demand for parts.

Write your name and address in margin and send to nearest office for full information.

David Lupton's Sons Company

Allegheny Avenue and Tulip Street PHILADELPHIA, PA.
SALES OFFICES:
CHICAGO, 1114 Steger Building CLEVELAND, 896 Swettland Building

"Bee Lines to Fordson Parts"

Lupton parts storage investment value for Fords

When writing advertisers—Just say Ford Owner and Dealer
Get the very best from your Ford motor — equip it with a

MODEL N. H.
HOLLEY CARBURETOR

HOLLEY CARBURETOR COMPANY, DETROIT, MICH.

When writing advertisers—Just say FORD OWNER AND DEALER
PRESTO Dash Lamp for Fords

Complete with Bulb, Self-Contained Switch, Cord and Terminal

$1.00

Beautifully nickel-plated—PRESTO Quality throughout. Notice the extra long threaded shank, to fit either metal dash or metal-covered wood dash.

Very easily and quickly attached; no wires to cut or splice.

Insist on PRESTO Lamps. Satisfaction guaranteed. If your dealer can't supply you, write us direct, giving his name.

PRESTO
Alweather Foot Protector

Every Ford owner should have this winter protection. Keeps cold drafts, mud, wet and dampness from entering around foot pedals and emergency brake slot.

A cold the coldest days and in any kind of weather. Handsome and durable. Easily attached by anyone.

PRESTO Electric Heater

A necessity in every unheated garage—a time, trouble and money saver in any garage, because it does away with need of other forms of heating.

The Presto Heater is provided with a swivel hook so it may be hung at any point under hood—where heat is required.

Keeps radiator and engine warm in the most severe weather. Prevents freezing of water, hardening of oil and makes starting easy at all times.

Saves its cost many times during the winter. Absolutely safe—no danger of fire.

DEALERS—The time to bring these winter specialties to the attention of your customers is now here. Are you ready to increase your winter profits? Write us for full information and our liberal proposition.

Ask 'em to Buy

Metal Specialties Mfg. Co.
338-352 North Kedzie Avenue, Chicago, Ill.

When writing advertisers—Just say FORD OWNER AND DEALER
Locks Without Key

You'll Appreciate This When Coats and Gloves Make Keys Inaccessible

You don't have to fumble around with a key to lock the Lazear. Just pull down and push back the two thumb knobs on the underside of the spider and it's locked. The wheel will spin freely on the steering post, making driving impossible, and protecting your car from theft.

Besides the convenience of this keyless locking feature in cold and rainy weather when coats and gloves make it hard to get at your keys, it eliminates the possibility of leaving the key in the lock on parking, or of accidentally locking the wheel while driving. For night driving, too, or when one wishes to loan his car to a friend this keyless locking feature is an unusual convenience. Anyone can lock the car—your key only can unlock it.

Nearly 50,000 Fords are stolen annually. With a Lazear on your car it is safe anywhere. Put one on now—don't wait until your car has been taken to wish you had.

The Lazear more than pays for itself in insurance rate reductions in many states; everywhere it saves at least 15 per cent.

Jobbers' and Dealers' Prices on Request.

LAZEAR PRODUCTS COMPANY
Dept. 103 557 W. Quincy St., CHICAGO, ILL.

NEAT AND SMART LOOKING

This beautiful 17 inch steering wheel with its fine, finger-grip walnut rim and highly polished aluminum spider adds an atmosphere of distinction. It also greatly increases control and comfort in driving.
DREDNAUT
SHOCK ABSORBERS FOR FORDS

Coupe
Sedan
Runabout
Touring Car
Light Delivery
One Ton Truck

$18.50
Per Set

Your Ford Is Protected By Them

Are you a believer in rubber heels—that they make your walking easier and increase shoe comfort?

If you are, it will not require a long preachment upon shock absorbers for a motor car. The reasons for both are basically alike. By taking up and absorbing road shock, tire and spring life is prolonged, the motor and finer mechanisms are protected—and the rider's comfort is consequently increased.

Drednaut Shock Absorbers do all that, and do it well. Designed scientifically and made of materials specifically correct for this service, they are the biggest shock absorber value for the money on the market today.

And You Are Protected By The Guarantee

Drednaut Shock Absorbers are unconditionally guaranteed for five years against defective materials and workmanship. Furthermore, we are willing to protect you against buying a "pig in a poke" by allowing you to use a set of Drednauts for ten days—for a thorough trial. If at the end of that time you do not think and believe as we do—that they are the best shock absorbers on the market—drive back to the man who sold them to you. He will remove them at no expense to you and refund the price you paid for them.

Does This Appeal to You as a Business Proposition?

If it does, get in touch with your dealer, or write us direct. Full illustrated literature will be sent upon request.

AUTO SPECIALTIES MANUFACTURING CO.
335-365 Graves St.,

Tecumseh Road,
Windsor, Ontario

When writing advertisers—Just say FORD OWNER AND DEALER
You use your hand brake at least twice whenever you drive your Ford. And every time you use the brake you have to reach way down close to the floor. Wouldn’t you like to avoid the exertion of that long reach every time?

In emergencies when you want to use the hand brake quickly, the Rex Handle adds to your safety and comfort. It can be adjusted to fit any model Ford car or truck, and to compensate for wear on brake lining.

*New Ford Drivers* will appreciate the Rex Extension Handle because it adds to their comfort and confidence. It saves them from that nervous feeling when crossing railroad tracks and when coming suddenly upon obstructions in the road.

*Seasoned Ford Drivers* will appreciate the convenience and comfort made possible through the Rex Handle when they are bundled up in heavy clothing and robes.

Surely the comfort, safety and saving which the Rex Extension Handle makes possible is worth more to you than the $2.50 you invest in it.

Have your dealer install one on your car. If he does not have one in stock when you call, send us the attached coupon and we will arrange to have him supply you.

**AJAX AUTO PARTS CO.**

*RACINE, WIS.*

**AJAX AUTO PARTS COMPANY,**

Dept. B. Racine, Wis.

Please send me your folder describing the Rex Extension Handle and arrange with my dealer to install one on my car.

Name

Address

Dealer’s Name

When writing advertisers—Just say Ford Owner and Dealer
BUT IT'S SUMMER IN YOUR CAR

Out of doors it may be wintry; zero weather, snow and wind may prevail, but it is summer in your car if you have followed the example of hundreds of other Ford owners and installed a

Moore Car Warmer

For Ford Coupes, Sedans and Touring Cars

Here is a device, that at very small cost makes your Ford truly an all-year car. It affords real comfort, warmth and protection.

The Moore car warmer is easily attached to the manifold. Fresh air is heated by the manifold and is forced into the car. Remember this: It is just fresh, healthy, warm air with no gas or fumes and it is easily regulated according to the amount of heat you wish.

Another point—the Moore Car Warmer acts as a manifold heater promoting easier starting and a better running motor.

There is a world of comfort and economy in this device. You can install it in a few moments—it requires no attention and costs nothing to operate. The price complete is $2.50.

The Moore Car Warmer comes ready to put on your car and five minutes after you get it you will have summer weather in your car regardless of the weather out of doors.

If your jobber or dealer cannot supply you write us giving his name.

JOBBERS AND DEALERS:

This practical and inexpensive car heater sells everywhere on sight. Ask us what it can mean to you.

MOORE MANUFACTURING CO.

WATERLOO, IOWA

When writing advertisers—Just say FORD OWNER AND DEALER
Light car owners want this tire

BACK of this new Republic is fifteen years of experience and development by the Republic Rubber Company. In it we have built a tire with all the best qualities of the famous GRANDE CORD plus the new breaker construction and an improved staggered tread—making it a tire that WILL give wonderful mileage. No wonder light car owners everywhere want this tire.

31x4 GRANDE CORD
STRAIGHT SIDE, STAGGARD TREAD

Fits straight side 30x3½ rims. These rims are now available as replacement for clincher rims on many light cars, without any wheel changes, at extremely reasonable cost. And many important light car builders have adopted the 30x3½ straight side rim as regular equipment.

These facts open up a new sales area that tire dealers will be quick to take advantage of. DELIVERIES ARE BEING MADE NOW. So we suggest you order at once from your nearest Republic jobber or branch and get the 1922 sales proposition. Address

THE REPUBLIC RUBBER COMPANY
OF NEW YORK
221-223 WEST 37th STREET, or
Philadelphia - - - - - 2035 North Van Pelt St.
Cincinnati - - - - - - 414 West Fourth St.
Pittsburgh - - - - - - - 953 Liberty Ave.
Cleveland - - - - - - - 632 Frankfort Ave., N. W.
Detroit - - - - - - - - 323 Ford Building
Minneapolis - - - - - - 428 Stinson Bldg.
Chicago - - - - - - - - 1720 So. Michigan Ave.
Atlanta - - - - - - - - - Corner Ivy and Harris St.
Kansas City - - - - - - - - 2004 Grand Ave.
Buffalo - - - - - - - - - - 725 Main St.

Republic STAGGARD TREAD
GRANDE CORDS AND FABRIC TIRES
All Standard Sizes - Factories: Youngstown, O.
If you don't get 26 to 30 miles per gallon from your FORD you do not have the

NEW MODEL L-4

Kingston Carburetor

THE NEW KINGSTON MODEL L-4 CARBURETOR, which is being used as regular equipment by the Ford Motor Company on its new cars, is the biggest step forward in carburetion in the last twenty years. Here is the story in brief:

Tested in all weathers, in all parts of the country, under all conditions, it produced more power than any other carburetor we ever produced. A wonderful hill climber.

Positive and repeated tests insure this mileage:

- Touring Cars 26 to 30.6 miles to gallon.
- Sedans 21 to 25.4 miles to gallon.

The New Kingston Model L-4 is provided with the improved spray nozzle, involving an entirely new principle in carburetion, and providing a super carburetor. More pep, quicker getaway, economy and power. Fully guaranteed.

Price $6.00
WITH FUEL STRAINER $7.50

At Your Nearest Dealer, or Write Manufacturers Direct

Note — This carburetor is not sold on extravagant claims, but upon its proved record of actual performance. It is guaranteed to do exactly what we say it will do.

BYRNE, KINGSTON & COMPANY
KOKOMO, INDIANA, U. S. A.

Branches — New York, Chicago, Detroit, Boston, San Francisco

Kingston Carburetors are Used by 80 per cent. of American Farm Tractor Manufacturers

When writing advertisers—Just say FORD OWNER AND DEALER
LIBERTY
TYPE FR
GENERATOR-IGNITION UNIT
FOR FORD CARS

A high grade electrically perfect generating and ignition system combined for maximum car performance.

Do away with troublesome commutator; fussy vibrator coils and their current supply—the alternator magneto.

Replace the Ford generator with this dual unit or "Central Station" that keeps your battery properly charged, and delivers an exactly timed ARC
like spark at the plugs.

What the Liberty System Does for You

1—Gives you a single spark of intense heat value exactly timed, equaling the performance of the best high tension magneto, and surpassing it on hard pulls at low engine speeds.
2—Prevents carbon formation on the spark plug electrodes by eliminating intermittent firing.
3—Enables you to make a quicker getaway or to get quicker acceleration.
4—Gives you a smooth running engine.
5—As the result of a smooth running engine cuts down your repair bills.
6—Gives you an even powerful pull on hills.
7—Enables you to run at low speeds in high.
8—Gives you more miles per gallon, because the hot spark produces complete combustion of the mixture.
9—Keeps your battery up to maximum efficiency, resulting in snappy starting.
10—Keeps owner out of electrical repair shop and battery charging stations.

The Liberty System includes Generator, Ignition Head, Cut-Out, High Tension Coil, Spark Advance Rod and Clamp for Spark Advance Lever, High Tension Cable Terminals, complete and ready for installation. Installed in 30 minutes.

Price Complete $50

Guaranteed for one year against electrical or mechanical defects

Some Desirable Sales Territory Is Still Open. Write for Distributor's Proposition

CAR OWNERS—Descriptive Circulars on Request

Algonquin Electric Manufacturing Corporation
POUGHKEEPSIE, N. Y.

When writing advertisers—Just say FORD OWNER AND DEALER
You Can Make a Stop Signal Out of Your Parking Light With This

Safety and Surety at Small Cost

Requires No Attention Operates Automatically

WESCO
Auto-Stop-Park-Signal Switch

—and it takes only a few minutes. The only tools you need are a screwdriver and pliers—no holes to drill, no fine adjustments to make and no trouble of any kind. Complete mounting and wiring instructions in each carton. Fits under the floor boards, out of sight, and operates automatically with the action of your foot brake. As the foot brake is depressed the red danger signal flashes automatically, effectively warning autoists behind to be cautious. It requires no attention from the driver.

For parking, all that is necessary is to turn on your dash light switch and your parking light is in operation, independent of your foot brake switch. The Wesco Auto-Stop-Park-Signal Switch supplies one of the most popular Ford accessory needs on the market today. It is the only device of its kind and is being adopted like wild fire by Ford owners and dealers all over the country.

Cost Complete $1.90

AGENTS AND DEALERS
Agents and dealers will find in this one of the most remarkable sellers in the Ford accessory field. Sells on sight—no comebacks. Investigate our sales proposition. You can’t afford to miss it. Sample for examination to agents and dealers on request. Mail the coupon now.

WEST MANUFACTURING COMPANY
MONTGOMERY BUILDING, MILWAUKEE, WIS.

START THIS COUPON ON THE WAY TODAY

WEST MANUFACTURING CO.,
Montgomery Building,
Milwaukee, Wis.

Send................sample, prices and dealer’s discount.

Name........................................Address........................................

City........................................State........................................

When writing advertisers—Just say FORD OWNER AND DEALER
It's Safe Now

NO MORE WORRY

When you leave your car parked why worry and wonder whether it AND ITS CONTENTS are safe?

YOU WILL KNOW that everything is safe and theft-proof if your car is equipped with

COWLES DOOR LOCKING HANDLES

For Ford Sedans and Coupes

Equipped with these handles your car is absolutely safe against theft and no one can tamper with tools, baggage or garments left in the car.

No. 185F

Showing handle in position. When locked, handle cannot be turned or removed. Note how safety plate covers heads of attaching screws.

No. 124F

Showing handle unlocked and turned—ready access to attaching screws.

EVERY COWLES DOOR LOCKING HANDLE contains a real pin-tumbler lock. Separate key for each car—no duplicates. No sneak thief can gain entrance by removing the attaching screws—The Patented Safety-Plate prevents it.

Easily attached—cost nothing to install—a screw driver the only tool needed.

RETAIL PRICE $5.00 EACH

LIBERAL DISCOUNTS TO DEALERS—WRITE FOR CIRCULAR

C. COWLES & COMPANY
NEW HAVEN, CONNECTICUT

When writing advertisers—Just say Ford Owner and Dealer
THIS IS A PICTURE OF A LOT OF YOUR CUSTOMERS

If they don’t want to burn out their bearings or have carbon trouble they have to get down like this every once in a while and turn those two pesky petcocks. It’s the only way to tell whether they have enough oil. It’s a dirty, messy job; hard on clothes and temper and dignity.

We have developed a tool which allows the Ford owner to stand beside his car and turn on both petcocks by simply twisting a little lever above the apron. We call it the

FOUR-D FINGER WRENCH

The drawing in the lower corner shows how it works. A twist of the wrist opens both petcocks. If there is no drip he needs oil. If oil drips from the top petcock and runs from the bottom petcock his oil is right. Another twist closes the petcocks again.

The wrench slips on easily and is held in place by a spring clip. Just one hole to be drilled in the apron. A few minutes to put in place and then—no more crawling in the road, no more ruined clothes.

The retail price is 85c—more than saved by the first grease spot saved. Any Ford owner will find it worth more than that just for the added comfort it gives and ease of telling about his oil level. Dealers and jobbers make good profits, too, at this price. Write to us for information.

SOUTH BEND WRENCH & TOOL CO.
South Bend Indiana
The Turbulator

Puts Power and Zip in your Ford with any old gas

GUARANTEED

to be the first and only scientific device to prevent carbon and to turn into additional horsepower, the gasoline your engine now wastes.

Satisfy Yourself—At Our Expense

Poor gasoline—that's the real cause of practically 90% of all motor troubles today. 17% of it never explodes—and this raw gasoline, which carburetor manufacturers now openly admit cannot be properly handled, is what does all the damage.

KEEPS ANY ENGINE CLEAN INSIDE

Slip a pair of Turbulators into the intake ports—no holes to drill—you can do it in ten minutes with a wrench—and your Ford will run with power and zip it never had before. After 48 hours every bit of carbon will be burned off your spark plugs. You can see this. Additional horsepower is actually produced. Mileage is greatly increased. Crank case oil never becomes diluted. Starting is easy in coldest weather.

BUT—ANY OLD GAS WILL WORK NOW

Mr. W. A. Edwards, one of the foremost carburetion engineers, has at last succeeded in trapping and breaking up this waste into highly combustible gas. His marvelous device, the Turbulator, makes any old gas deliver 100% power! You notice the difference the first 500 feet!

MONEY BACK GUARANTEE

If you are not more than satisfied after ten days' trial that the Turbulators are the greatest investment you ever made, your money will be promptly refunded. Send a check or money order for $5 today, and you will receive immediately, all charges postpaid, a pair of these wonderful money saving Turbulators. They will pay for themselves in less than a month—we take all the risk.

DEALERS:—The entire accessory business is being revolutionized by the Turbulator. It displaces without exception, every other device designed to assist carburetion. Write us today for our special dealers' proposition. Every Ford owner in your district needs a set of Turbulators.

THE TURBULATOR CORPORATION
2635 S. MICHIGAN AVE., CHICAGO, ILL.

When writing advertisers—Just say FORD OWNER AND DEALER
WE HAVE SOLVED THE PROBLEM!
Gasoline Utilized in Your Engine to the Last Drop

The Breeze Visible Fuel Converter

For Ford Cars

Has been given three years' test by a noted carburetion expert.


See It Operate Through Window

This Is What It Accomplishes

Gives all the advantages of Hot Spot and Hot Jacketed Manifolds without heating the mixture.

Gives large increase in mileage and stops crank case dilution.

Stops Spark Plugs From Fouling and Reduces Carbon.

Runs a hot mixture for idling and a cool mixture under load.

We Want Live Men to Make Personal Sales and Business Men to Handle Territories

Would You Like the Agency in Your Locality?

The man who makes the money is the one who has one on his car and shows it. It sells itself. We find that to show the device to a man is to sell it. He sees the operation thru the window and his common sense shows him its advantages... Those who use it always help sell to their friends.

SPECIAL PRICE ANNOUNCEMENT—Owing to big demand and our ability to quickly get into quantity production we are able to announce new retail price of $10.00. The Breeze Fuel Converter saves its cost on the first $20 worth of fuel and several times a year in engine repairs.

Write us today for our excellent proposition. If there is no dealer in your locality we will sell the first one at Dealer's Price.

DETROIT PARTS MFG. CO.
2699 GUOIN STREET  DETROIT, MICH.

When writing advertisers—Just say Ford Owner and Dealer
Equip your sturdy Ford with the famous Defender Shock Absorbers and you'll be both astonished and delighted at its luxuriously comfortable riding qualities; at its safer roadability and steering control; at the way dangerous side-sway is eliminated, rebounding action snubbed and shocks, jolts and jars smothered.

Then "Defenders" will withstand the hardest service and last indefinitely. "Defenders" quickly pay for themselves by preventing spring breakage, lowering repair bills and reducing tire, gas and oil expense. Fully guaranteed and sold to you under a 10 day trial test with your money back if you'll take it. See your Ford dealer or write us direct.

DEFENDER AUTO-LOCK CO.
ALLEGAN, MICHIGAN

Pioneers in the Ford Lock Field—Makers of the New Defender Thief-Proof Steering Wheel Lock for Fords.
At Last!
A Real Steering Wheel Lock
FOR FORD CARS

IT IS NOT
A LOOSE WHEEL
THAT “SPINS”

NOT A DEVICE TO
JAM THE STEERING
MECHANISM—OR
WEaken VITAL
PARTS

Not a flimsy die cast structure to replace some important part on
which your life depends—but a real 100% efficient securing device
that locks instantly WITHOUT key, with gloves on or off, always
in plain view, whether locked or unlocked.
You do not have to buy a new wheel or change a single part to
install, which is accomplished IN LESS THAN FIVE MINUTES
WITH A SCREW DRIVER.

Genuine YALE Non-Pickable Lock
And All Parts Made of Strongest Steel Insures Protection

Dotted lines show unlocked position—when swung upward by hand, wrist or elbow,
powerful steel arms go between and over two spokes, not only preventing turning of wheel,
but making removal of wheel impossible.

LOCKS WHEEL IN EITHER STRAIGHT AHEAD, RIGHT OR LEFT HAND
POSITION AS DESIRED

IT IS FORGET PROOF, THIEF PROOF AND ACCIDENT PROOF

Pronounced by Automotive Authorities the Greatest Achievement Ever Accomplished in
Locking Devices—such is the New York Steering Wheel Lock for Ford Cars.

Conditions of sale. Price $7.50, which will be refunded at the end of thirty
days’ trial, if you are not convinced that it is the best and most necessary
investment you have ever made.

NEW YORK COIL COMPANY
338 PEARL STREET
NEW YORK CITY, N. Y.
A WINTER NECESSITY

Winter motor troubles cannot be avoided except by means of sure water circulation which maintains the right temperature. There is a way to be sure of this right temperature—to realize perfect motor service and real economy. Equip your car with a

Water Circulating Pump for Fords

It will help prevent the trouble and expense of a frozen water system. It will also prevent overheating resulting from the use of alcohol or other anti-freeze solutions. In warm weather it will prevent overheating no matter how hard the engine is worked. It will provide the RIGHT temperature at all times.

THIS IS WHAT IT MEANS

A saving in fuel.
A realization of full power and smooth action.
Savings of bearings and entire circulating system.
Oil lasts much longer.
A reduction in carbon.
A big saving of time, trouble and money.

RED ARROW is simple and strongly built. Shaft has three bearings equipped with substantial bronze bushings—brass impeller. It always works and you can install it in twenty (20) minutes.

Price, Complete, $11.00

If you are not satisfied with results—your money will be refunded. If your dealer cannot supply you, we will send direct upon receipt of price and dealer's name.

DEALERS: RED ARROW is the best pump proposition on the market.

Use the coupon

Manufacturers
Red Arrow Products Co.
Milwaukee, Wis.

Sole Sales Representative
THE FULTON CO.
Milwaukee, Wis.

The Fulton Co.,
Milwaukee,
Wis.

Send me parcel post No. Red Arrow Circulating Water Pump. If the pump is not entirely satisfactory I will return same and you are to refund the price.

Name.
Address.
City.
State.

My jobber or dealer is

When writing advertisers—Just say FORD OWNER AND DEALER
The last timer you'll ever need.

This oil-less timer.

Never down and out—always easily renewed with—

these quick-change contacts, 25¢

Inserted in 2 minutes—no tools.

The most accurate timer made—the Eclipse Oil-Less

The Timer that Outlasts the Ford

Get an Eclipse—on our 2-week trial basis. Read the liberal trial offer on the coupon.


GENTLEMEN: Please send me an Eclipse Oil-Less, Life-of-the-Car Timer on your 2-week trial basis. I will pay the postman $1.50 on delivery with the understanding that if I am not satisfied with the Eclipse in two weeks, I can return it and the full amount I paid will be refunded.

Name
Address
City or Town State

If you want spare set of contacts write yes here—, and pay postman 25¢ additional. Please write the name and address of your dealer on the margin below.

The illustration above shows the method of attaching the Manex Heater to Ford cars. The dome-shaped air chamber completely covers the exhaust manifold so that a large volume of pure warm air flows into the car sixty seconds after the motor is started.

Manex Heater

For Ford Cars

It is the standard by which all others are judged. There is nothing complex; nothing that may be broken. It is as practical as it is simple.

The Manex is easily installed by any Ford owner and may be quickly removed in the summer. Does not cut through and weaken floor boards or damage carpet. Heats only fresh air no dangerous exhaust gases or smoke.

PRICE ONLY $3.00

Write for Folder Giving Ten Points of Manex Superiority.

DEALERS—The Manex Heater is sold by several of the largest auto supply jobbers. If your jobber hasn't it in stock, wire us. We will get immediate action.

The Miller-West Co.

222 Dayton Savings Bldg. DAYTON, OHIO

The Manex Makes Winter Motoring a Pleasure
MENDALL METAL

Makes More Clear Dough Than All Your Welding Equipment

Mends Cracked Auto Parts in Place
Quicker Better, More Profitable Than Welding

Thousands of Repair Shops Now Use Mendall Metal

The O'Meara-Green Motor Co.

AUTHORIZED
Ford AGENGS

14TH AND BROADWAY
Denver, Colo. June 13th, 1921.

4 A Products Co
Dear Sirs:

We have been using your Mendall Metal for the past two years, and find it unequal for repairing cracks and holes in Auto Castings.

It certainly does all the work claimed for it and you may deliver us three more packages at your earliest convenience. O'Meara Green Motor Co.

NOTE—Sold thru regular trade channels—if your local dealer or jobber cannot supply you, order direct.

THE 4-A PRODUCTS CO., Mfrs.
31st and Downing Street Denver, Colorado
Eastern Office—1416 Broadway
New York City

The 4-A Products Co., 31st and Downing St., Denver, Colo.

Gentlemen:—
I wish to try Mendall Metal in my own shop. Attached to this coupon is my check for $3, payment in full for one trial package (6 bars) of Mendall Metal, which you are to send me immediately by parcel post, prepaid.

Name
Address

When writing advertisers—Just say Ford Owner and Dealer
Ask your Dealer for Quality Snap Rings.
DOES your engine keep missing because of dirty spark plugs?
It only takes five minutes to overcome the nuisance of continually cleaning or replacing spark plugs on oil pumping cylinders by installing a set of

*Gemco*

**BAF-OIL PLUGS**

**Sold on Money Back Guarantee**

A scientific but simple device with no moving parts to get out of order or require adjustment.

Two baffle plates cast into each BAF-OIL PLUG, prevent oil from reaching spark plugs. When the spark occurs, the perfectly vaporized gas in the BAF-OIL PLUG ignites and shoots into the cylinder proper. This causes a clean sharp explosion which increases the power of the motor and reduces carbon deposit.

**Ford Size—$4.00 a Set**

**DEALERS AND JOBBERS**—Most every owner of a Ford pleasure car, truck or tractor is a prospect for Baf-Oil Plugs. Write for attractive sales plan.

**GEMCO MFG. CO.**

750 So. Pierce Street,
Milwaukee, Wis.

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**TRIAL ORDER AND GUARANTEE**

GEMCO MANUFACTURING CO.,
750 South Pierce Street,
Milwaukee, Wis.

Dear Sirs:

Enclosed find $4.00 (check or money order) for one set of 4 BAF-OIL PLUGS for Fords. I am ordering these Plugs with the understanding that if they do not keep spark plugs clean, lessen carbon deposit, and increase the power of the motor, my money will be refunded.

Very truly yours,

---

When writing advertisers—Just say Ford Owner and Dealer
C & M OIL RETAINERS

"MADE OF LEATHER—THEREFORE LEAK-PROOF"

OTHER C & M PRODUCTS
C & M TRADE MARK
PATENTED

FORD REPAIRMEN AND AGENTS—WRITE TO US OR YOUR JOBBER
Cantrell-Miller Manufacturing Co. Inc.,
1246-1254 Larkin Street
San Francisco, Calif.

When writing advertisers—Just say Ford Owner and Dealer
Every Ford Needs
An Arvin Heater

Suffering from intense cold or, still worse, storing your car for the winter, is not necessary. But without a good heater on your Ford you must either let it lie idle or stand the discomfort of the biting cold. Every Ford needs an Arvin Heater because it keeps the interior of the car warm and comfortable. It is a hot-air furnace for your Ford. Fitting over the exhaust manifold it catches the radiating heat and carries it back into the car. No mechanical changes necessary—anyone can install it in less than 20 minutes by following the instructions packed with each heater in its attractive individual carton. Drive in and have your dealer install your Arvin Heater while you wait.

Reduced to $1.50
Your Dealer Has or Can Quickly Get

Arvin Heaters Are Built for Dodge Cars
Also

THE ARVIN HEATER COMPANY, Indianapolis

When writing advertisers—Just say Ford Owner and Dealer
A High Grade Radiator
Reasonably Priced for Ford Cars

MODEL "A" RADIATOR
Black Enamel ed Steel Shell. (1917-21)
MODEL "A" RADIATOR
Nickel Plated Brass Shell.
MODEL "C" RADIATOR
Finished in Polished Brass. (1914-'16)
MODEL "D" TRUCK RADIATOR
Cast Tanks, Multi-tube Core. (1917-'21 Ford Trucks)

JOBBERS: This is the first time a really high grade radiator for Ford cars has been offered to the jobbing trade at a competitive price. Write us today.

The G & O Manufacturing Co.
NEW HAVEN, CONN.
Beware of imitations. GENUINE APEX INNERINGS are so marvelously successful that they are widely imitated. But inferior stock makes imitations worthless. This tag protects you and us. Do not buy any innering that does not bear our Guarantee Tag!

RE-BORING unnecessary

These scientifically engineered devices make used motors run and pull like new, without re-boring.

Genuine APEX INNERINGS

save this enormous expense of re-boring cylinders, no matter how bad the condition of the motor may be.

Loose pistons and tapered cylinders make piston rings wear OVAL, on the face, like this (Oval faced piston rings pump oil, foul spark plugs, lose compression; waste oil, gas.

With Guaranteed APEX Innerings piston rings wear STRAIGHT on the face, like this! Guaranteed APEX Innerings automatically centralize the piston and give a perfect alignment of the piston ring face with the cylinder wall. Money back, if Without Re-Boring, pistons slap or oil pumps through when Genuine APEX Innerings are installed.

"I was going to have my cylinders re-bored but since installing Genuine APEX Innerings I do not need to do so as the piston slap is gone." S. M. Cresshart, Bismarck, Iowa.

"Genuine Apex Innerings have cured a bad case of overheating with which I have been struggling for 2 years." H. L. H. B., U. S. Army, Washington, D. C.

"Certainly found them very fine." Robt. E. McCafferty, Jr., Pittsburgh, Pennsylvania.

"They have proven satisfactory in every way." Blund's Garage, Worcester, Penna.

"Just the very thing I have been looking for." F. E. Dodson, Albany, Texas.

Genuine Apex Innerings are guaranteed to stop Oil Pumping and Piston Slap, eliminate fouled spark plugs, increase power, save gasoline and oil. Order a Complete Set Today!

THOMSON-FRIEDLOB Mfg. Co.
Dept. A. PEORIA, ILLINOIS
Factory Branch, 51 W. Washington St., Chicago, Ill.

When writing advertisers—Just say FORD OWNER AND DEALER
Modern Single Coil Distributor Ignition
for the Ford Car at
The New Price of $14.00 Complete Offers the Ford Owner the Greatest Value in the History of the Ford Car.

The NEW YORK UNI-COIL DISTRIBUTOR IS THE ONE MOST NEEDED, LARGEST SELLING and greatest value giving device yet PRODUCED.

ABOLISHES TIMER
With All Its Accustomed Troubles, Short Circuits, Oil Soaked Wires
Eliminates Three Coils
and the impossibility of keeping them all uniformly adjusted.

THIS IS THE ONLY SYSTEM that operates from the Ford Magneto or Battery, therefore the car may be driven regardless of batteries' condition which guarantees continuous service—even when battery is removed entirely.

It requires but one-half hour to install on any Ford from 1910 to date and will positively prove a revelation IN SMOOTHNESS, EASY STARTING, extraordinary pulling ability with an entire absence from all the troubles to which you have been accustomed.

Not an experimental unproven device,—the same principles employed in this system are used on America's highest priced cars. In use by thousands of Ford owners for the past eight years.

Furnished complete to the smallest detail $14.00
Price .................

Made and guaranteed by one of the oldest Ignition Manufacturers.

NEW YORK COIL COMPANY
338 PEARL STREET
NEW YORK CITY.
A Genuine Lyon Bumper, specially built for Fords

The Lyon Bumper for Ford cars has all the advantages of the most expensive Lyon Bumpers we make. It is made of the same high grade, oil-tempered spring steel. No castings. It is reinforced in front by overlapping leaves. It won't rattle. It won't come loose. And it has less parts than any other bumper made.

No other bumper built will take so stiff a blow without having to be replaced. We guarantee the Lyon Bumper for Fords to withstand a bump at 15 miles an hour without damage to itself or the car.

Dealers—Tell your jobber today that you want a stock of Lyon Bumpers for Ford cars. If he doesn't carry them, advise us and we will immediately put you in touch with a way to take care of your requirements.

RETAIL PRICES
Front
Black with Nickel Clips............$10
Nickel with Black Clips............$12

Rear
Black with Nickel Clips............$11
Nickel with Black Clips............$13

Jobbers—If you are not already handling Lyon Bumpers for Fords, communicate with us. More Lyon Bumpers are sold than all others put together. Don't overlook this real opportunity to add a real money-maker to your line.

METAL STAMPING COMPANY, Long Island City, New York

LYON RESILIENT BUMPERS

When writing advertisers—Just say FORD OWNER AND DEALER
A Turner Timer

For a Quick Start in Any Weather

The Turner Two in One Timer is a guaranteed product, time tested and proven, with the stamp of approval from every Ford owner who has used one. It will start the Ford instantly in the coldest weather, an advantage in itself that is more than worth the cost of the device. It stops fouling of two front plugs in most cases, saves gasoline, stops "kicking," is oil, grease and waterproof, requires no oiling and is simply and easily installed. Note the following points of quality construction:
1—Brush container is of cast steel and brass, and will last indefinitely.
2—Contact brush of specially treated phosphor bronze.
3—Contact spring is of high grade piano wire telescoping type.
4—Flexible metal conduit cord packed, which entirely houses all wires.
5—Genuine Bakelite insulated Timing Disc.
6—Timer shell of aluminum.
7—Note the four different lengths of wires, the only wires that you have to connect up.
8—Hardened brass contacts of best quality is used. A machined product throughout.

TIMER AND WIRE ASSEMBLY COMPLETE $4.50

TURNER SPRING LEAF SPREADER AND LUBRICATOR—Greatly increases riding qualities of any car, stops squeaks and spring breakage and increases spring wear. Makes steering easier and saves tires. The only device made that spreads spring leaves and lubricates them in one operation without fuss or muss. The grease goes just where it is needed and nowhere else. A product that meets up in every way with the high standard of Turner quality.
Price $2.50

TURNER LIGHTING WIRE ASSEMBLY—A boon to every Ford owner. Beautifies the car and protects it from the greatest source of automobile fire loss. All enclosed by flexible metal conduit. Water, grease and oil-proof. Eliminates short circuiting and saves battery. No bare wires to cause expensive road repairs from magneto shortage. The Turner Wiring Assembly for Fords can be installed by anyone in ten minutes.
For Cars With Starter. $2.00.
For Cars Without Starter $1.50.

TURNER MANUFACTURING CO., Kokomo, Ind.

TURNER MOTOR DEVICES

When writing advertisers—Just say Ford Owner and Dealer
A Ford Deserves a Willard

Willard does not make a special battery for Fords. On the contrary, every Willard is Willard-quality through and through! Whether you buy a Willard with wood separators such as has given good service on thousands of cars of all makes, or one of the latest-type Willards such as the Threaded Rubber or the All-Rubber Willard, you can be sure it is the best battery your money can buy.

If you will go to any Willard Service Station or dealer, and inquire the prices of the various types of Standard Willard Batteries made in the Ford size, you will be very pleasantly surprised.

Treat your Ford to a Willard and get "more miles of uninterrupted service per dollar," just as the larger cars do!

Willard Storage Battery Co., Cleveland, Ohio

Made in Canada by:

Willard Storage Battery Company of Canada, Limited, Toronto, Ontario

When writing advertisers—Just say Ford Owner and Dealer
For Ford and Dodge Piston Replacement

This sturdy piston, though it weighs less than aluminum, gives more power on hills and more speed on the road.

Taking the place of the sluggish, heavy, power-wasting piston of cast iron, DOWMETAL uses previously wasted power for new speed and economy.

—if you would avoid the hum and buzz of needless vibration—if you want a surprising addition to speed
—if you would make hills on high that you never made before—if you care for quicker acceleration at street or railway crossings—if you want a wider-driving range with reduced consumption of gas and oil, by all means have DOWMETAL Pistons installed.

Be sure to replace old pistons with this tough, non-scoring, light-weight metal—

DOWMETAL

The Dow Chemical Company
Midland, Mich., U.S.A.

When writing advertisers—just say Ford Owner and Dealer
Speaking of Christmas

To many of our keen readers it may appear that, in making use of the winter landscape shown above, we have committed an editorial blunder. On the road is shown a sleigh instead of a Ford car!

This, however, is done with deliberate intent. The picture is shown by way of retrospection and for the particular benefit of those chronic reactionaries who always hark back to some remote past and declare that “those were the days.”

Such persons so persist in their views that they cannot catch the true Christmas spirit in modern times. For them, nothing less than a Washington Irving Yuletide rings true. The honking of Ford horns does not take the place of the jingle of sleigh-bells.

The rest of us are more than willing to let the old-time sleigh and cutter pass. We will get far more comfort and lose not a bit of joy in our cozy Fords. By making it better, it makes it no less a real Christmas.

Revel in accounts and memories of the old-time Yuletide, if you will; but bear in mind that in those days they had no Fords. We believe that in it there will be as much sincerity and more warmth as, passing in our comfortable Sedan, we shout forth the old greeting—

“MERRY CHRISTMAS!”
WINTER
Car Comfort

HEATERS FOR OPEN AND ENCLOSED FORDS
by Ed. Technical
When the frost is on the pumpkin,
And the fodder’s in the shock
Just install a winter heater,
And Jack Frost can’t even knock.

Take the chill off frosty winter;
Love your wife with sweet accord.
Turn the damper of the heater,
And it’s summer in the Ford!

There is money, as well as romance, for the Ford Agents and dealers in the sale and installation of car heaters. Many car owners would purchase such heaters, if they were advised as to which reasonably priced heaters were suitable for their Fords. And if they could have the installation made by the dealer.

It is suggested that the dealer quote two prices on Ford car heaters—one price for the heater alone. And the other price for the heater installed in the car. After installing one or two heaters the dealer’s repairmen become so proficient at the work that they can install a heater with much less trouble and expense than the heater can be installed by the individual car owner. And keeping the repair shop busy in winter, is one of the requirements of good dealership.

And with a winter heater installed, the car owner is far more apt to use his car all winter; thus using more supplies and requiring more repairs. And the greater the number of Fords that are kept on the road during the winter months, the greater is the proven utility of the Ford car in a particular locality. And it is the “proven utility” in a given locality that sells Fords in both winter and spring.

With an exhaust heater fitted in the Ford Sedan or demonstrator, the Ford Agent can make a practice of driving around town in his shirt sleeves while the snow is on the ground. Thus offering convincing proof of Ford enclosed car comfort to the “gentle sex” of whom it has been observed, “winter must be here, the girls are discarding their furs”.

Ford Sedans and Coupelets are now being used in increasing numbers, and there are many enclosed top attachments now in use. And all these glass-enclosed cars are logical users of Ford car heaters. After man encloses a house with windows, the next thing that he does is to install a heater. In fact, the history of civilization shows that the heater came before the windows. The glass-enclosed car body is an excellent means of keeping the wind off the passengers—but does not actually furnish any heat. Though it is an excellent means of retaining the heat furnished by an auto heater.

Since open Fords are so much colder than enclosed Fords, they have an even greater need of automobile heaters. And when a lap robe is used to retain the heat around the passengers, reasonable comfort can be had with a heater installed under the lap robe of an open Ford. Owners of Ford cars are particularly fortunate in that they can obtain heaters to fit under either front or rear seat as required.

KEEPS COLD AIR OUT
While most of these exhaust heaters will warm the car effectively under the proper conditions, no one expects a heater to warm “all outdoors.” And so it is almost as important to “keep-the-cold-air-out”, as it is to install an effective heater. For this reason, it is necessary to stop some of the air leaks around the floor boards, if the utmost comfort is to be obtained.

This is particularly important in the case of Ford Sedans and Coupelets. But is also important to the driver of the Ford open cars, for if less draft comes in through the floor boards, then the driver can keep fairly comfortable, even though the air may come in through the side curtains of the open car. Improving the wind-proofness of the Ford top will probably be considered in another story.

When cold weather comes, we are soon convinced that there is a powerful rush of cold air through the pedal slot openings and the opening for the emergency brake lever. But there are several good makes of easily attached closures now on the market. Some of these pedal slot closures consist of felt pads, placed over the brake lever and pedal slot openings. These felt pads being tackled down in position, and having slots through which the pedals operate.

Another well made device consists of several strips of thin, elastic rubber, held in place on the floor boards by special metal
plates. This device is called the Presto. Such pedal slot enclosures have the advantage of shutting off engine fumes and noises, from the inside of the car. Thus the engine seems to run more quietly when these pedal slot closures are used.

They also keep the poisonous fumes from the engine from causing the driver sore throat and smarting eyes. And pedal slot closures have the advantage of preventing the loss of small articles dropped on the floor of the car.

Pedal Slot Closures

If the manufactured pedal slot closures cannot be obtained, then one can make these pedal slot closures by cutting strips of rubber from old inner tubes. If the Ford is one of the older makes, in which the metal plates around the pedal slot openings are fastened in place by wood screws, then these metal plates can be taken off and the strips of rubber placed between the metal plates and the tops of the floor boards.

On account of the thickness of the rubber, it will be necessary to use round head wood screws about a quarter of an inch longer, when this plan is used. After the rubber has been fastened in place, the slits in the rubber can be cut with scissors, or with a sharp knife, and should follow the path that the pedals take when they are pushed forward.

It will be noticed that, while the clutch pedal moves straight forward, the reverse and brake pedals move in a slanting direction, so that it is desirable to cut these slits along the lines of this movement so that the pedals can be moved freely and easily, without spreading the rubber flaps too far apart.

In the case of the newer Fords, the metal reinforcements around the pedal slot openings are of sheet steel and pressed down in around the openings. It will not be easy to fit the rubber over the floor boards, or between the floor boards and the metal plates of these newer Fords, and it may be a better plan to tack the sheet rubber in place on the under side of the floor boards. And then use little metal plates, which can be obtained at the local Tiffany's (sometimes called the 5- & 10 cent store). By screwing these metal plates to the floor boards, they will hold the rubber in place much more firmly, so that the rubber will keep the openings closed.

**HOT AIR HEATERS**

Summer experience has taught us, beyond the possibility of a doubt, that the Ford engine has sometimes a very strong tendency to heat the front seat compartment of the car. And in our summer issues, we have described some of the methods of preventing this overheating of the front seat compartment.

Consequently, the "bright idea" has occurred to some owners to heat the front seat compartment in winter by removing the metal plate under the coil box. But while this plan works well enough in summer, it is of no practical value for winter use.

The trouble with this plan is that there is too much of a rush of cold air, during the first couple of miles while the engine is getting warmed up. And to make a heating device of this sort practical, it is necessary to be able to control the flow of air.

If one keeps the cover over the radiator so that the radiator becomes hot, and then only allows a limited amount of air to flow through the radiator, by just uncovering the upper half of the radiator, it is possible to secure some heating effect.

The value of the Apeco heater consists in the fact that this heat register can be used to control the amount of air in the car. Instead of removing the metal plate in the coil box, the Apeco heater consists of a metal register fitted into the slanting floor boards. And this register can be opened or closed, at the will of the driver. By keeping this register closed, and the cold air out, until the engine warms up; and then opening the register to admit air from the well-warmed radiator and engine, one can secure much better heat efficiency.

In using any of these heating methods, which take hot air from around the exhaust manifold of the engine, one should make sure that the exhaust pipe packing nut, the gaskets of the exhaust manifold, and the valve chamber covers are tight, so that no unpleasant fumes from the exhaust will violate the air entering the car.
Since the exhaust manifold sometimes becomes red-hot, it is evident that this is an effective source of heat. And many heaters have been devised to collect the heat radiated from the manifold and front end of exhaust pipe, and to conduct this heated air into the front seat compartment of the car.

One important advantage, of this “hot-air” method of heating, is that there is no chance of such a heater becoming clogged with carbon, as only clean, fresh air flows through the heater. And the regular flow of the exhaust gases through exhaust pipe and muffler is not changed in any way.

Hot Air Register

But the chief advantage of these “hot-air” heaters, is that they give ventilation, as well as heating. Which is especially important in the case of Ford Sedans and Coupelets, which have been made practically air tight.

The chief disadvantage is (unless the car is well closed) that this indirect heating method may not give quite as much heating effect as may be desired. But there is nothing to prevent these combination heater-and-ventilators being used in connection with an exhaust heater, if the utmost heating effect is to be obtained.

Another advantage, of heating the interior of the Ford car, is that this tends to eliminate the frost and ice which sometimes collect on the inside of the glass of an unheated Ford, and which make it impossible for the driver to see where he is going.

The Kingston heater consists of the metal shell surrounding the exhaust manifold, and taking in fresh air at the front end of the engine. This fresh air is effectively warmed up by passing over the entire length of the exhaust manifold. From the rear end of this heater, the heated air is conducted to a register located in the slanting foot boards of the front seat compartment. This register can be controlled by a touch of the driver’s foot, and kept closed until the engine warms up.

Such heaters have the valuable advantage of admitting fresh air, as well as warm air, to the car. This is especially desirable for winter driving as ventilation is needed, if the enclosed car is to be kept as pleasant and as healthful as it should be. These heaters are easily installed without making any changes on the engine.

Another interesting hot air heater is the S-J, which consists of the metal shell enclosing the hottest part of the exhaust manifold, and almost the entire length of the exhaust pipe. In this manner, nearly all of the heat, which would be otherwise wasted, is used to warm the fresh air entering the front of the heater. And this heated air is led into the rear seat compartment of the touring car, or into the Sedan by the register placed in the floor boards.

Another form of hot air heater is called the Slip-On, which consists of the metal box surrounding the hottest part of the exhaust pipe. The front end of this heater is fastened to the dash. And there is the hot air register which can be opened to control the amount of heat admitted to the front seat compartments of the car. This device is so made that, in summer, the partition at the back end of the box can be removed, so as to provide a certain amount of cooling effect for the car.

One of the new makes of hot air heaters, which obtain heat from the manifold, is the Francisco heater. This heater consists of a metal shell surrounding the exhaust manifold of the Ford car. The hot air comes into the car as soon as the exhaust manifold begins to warm up.

One advantage claimed for these heaters fitting over the exhaust manifold is that they make it unnecessary to cut the exhaust pipe, or to fit a valve to divert the gases into the heater.

The heater also acts to a certain extent as a combination manifold, to secure better vaporization of the fuel and make the engines run more smoothly and evenly in cold weather, with the carburetor at summer adjustment during the winter months.

Another interesting type of heater, which takes the heat from the exhaust manifold is the Arvin. This heater is easily installed, being simply clamped in place by metal lugs fitting between the manifold and clamps. The fresh air enters at the front end of this heater and is directed into the front seat compartment of the car, through holes cut in the slanting floor boards. A damper, at the floor board end of this heater, controls the heat as desired by the driver.
The heat is forcefully driven back into the car by the draft of air of the fan, and by the forward motion of the car. No mechanical changes are necessary, except to cut the upper floor board, according to the pattern furnished with the heater.

The Moore heater consists of a metal shell extending over the exhaust manifold and also extending down and partly covering the inlet manifold. Consequently this heater helps to warm the inlet manifold, as well as the passengers in the car.

**S-J Heater**

The opening for this heater extends through the dash board of the car, where a damper is located, which can be easily opened or closed by a touch of the foot on the handle of the damper.

The Manex heater also fits over the exhaust manifold. As soon as the motor is started, the manifold becomes hot from the exhaust and the heater is ready for use. The warm air rises to the top of the air chamber and is carried back through the car through an opening in the dash, just above the level of the floor.

The Manex is installed by cutting a 2-1/2 inch hole through the dash with a key-hole aw or extension bit. The air chamber is held over the manifold by two lugs which fit under the standard Ford clamps.

By conducting the air through the dash, this eliminates cutting holes through the floor boards, which might weaken the floor boards or cause trouble in removing the floor boards, or replacing them.

The Ward heater and ventilator is installed without removing or cutting the exhaust pipe. This heater is made of heavy gauge metal and fits around the exhaust pipe, and takes in fresh, outside air, which is heated on the principle of the hot air heater. This heated air is conveyed through flexible metallic tubing to the “flush-with-floor” register.

The bad air in the car is carried out of the car through a ventilator. The heater is controlled by a valve, regulated from the cowl dash of the car, and within convenient reach of the driver.

**EXHAUST HEATERS**

Exhaust heaters take part of the gases from the exhaust pipe and conduct them to a register located in the floor boards, or within the car. These heaters tend to heat up by direct radiation, as well as by indirectly heating the air. Such exhaust heaters do not require any fuel or attention other than turning them “off” or “on”, or cleaning out the carbon which may accumulate during the winter.

**Moore Heater**

The exhaust heaters do not detract from the power of the engine in any way, but rather tend to add a small amount to the power in that the additional escape for the exhaust gases from the heater tends to act, to a certain extent, as a muffler cut-out and so gives the exhaust gases an easier opportunity to escape.

Exhaust heaters can be roughly divided into three different classes. First, there is the “flush-with-floor” type, in which the heating coils or pipes are placed below the floor, and the grid or register allows the heated air to pass upward into the car. This flush-with-floor heater saves space in such a small car as the Ford, and reduces the possibility of tripping those getting into or out of the car. But of course the carpet usually has to be cut to allow space for the heater. And dirt tends to drop down into these heaters, making it necessary to clean them out often though provision for this purpose is usually made.
The second type of heater is the "vertical" type, which is placed between the floor and the edge of the seat cushion, where the heater takes little space and is out of the way. Such heaters can also be placed behind the back of the front seat of the Ford touring car and thus used to heat the entire car. But the usual method is to place them under the front edge of the seat cushion, where the hot air will be kept under the lap robe, and thus furnishes the greatest comfort to the passengers. Such heaters are especially convenient for the Ford Coupelet.

The third class of exhaust heaters is the "foot-rest" type in which the heater acts as a foot rest and applies the heat directly to the feet of the passengers. A metal shield or guard covers the heating pipes and keeps the lap robe and one's shoes from burning.

One of the chief advantages of the foot rest type of heater is the ease of installation, it being only necessary to bore two holes through the floor board, one for the pipe to the heater and the other to allow the gases to escape from the heater. Such heaters are usually less costly in the first cost and in the installation, than the flush-with-floor type heater.

![Manex Heater](image1)

**Manex Heater**

A well-known make of "flush-with-floor" or "register" type of heater, is the Utility Junior. The Ford size of this heater is twenty-seven inches long. In this heater, the connection to the exhaust pipe is made by means of flexible metallic tubing, which makes installation easy. And the valve is easily controlled by the driver by means of a flexible cable mechanism.

Perhaps the most interesting "flush-with-floor" heater for Fords is the Superior heater. This comes complete, with extra heavy floor board. The heater is already fitted to the floor board, and this plan of supplying heater and floor board "complete" makes the installation of the heater comparatively easy.

For summer use, the old floor board can be replaced, thus saving the heater for winter use. The heat is controlled by means of a special pipe, which clamps on the exhaust pipe, and controls the amount of heat that goes into the heater.

![Ward Heater](image2)

**Ward Heater**

As Ford cars are used but little for "pleasure" driving in winter, and the majority of winter Fords are used for business purposes, the occupants are usually in the front seat. For this reason, the heating of the front seat compartment is usually the most important. This applies to the roadster, touring car and Coupelets. And the Sedan is really the only model in which the heating of the back seat compartment affords sufficient comfort for the driver.

The Temme "flush-with-floor" heater has three parallel pipes fitted with heat radiating flanges. It will be noticed that the air from the inside of the car enters around the sides of the heater. This air is warmed by the contact with the hot tubes, and then ascends upward from the middle of the register.

The heater housing is 8x18 inches and drops three inches below the floor level. In this heater, the tubes and headers are cast in one. This prevents the possibility of gas fumes leaking into the car from leaky joints. Such heaters can be washed out with the hose without injury to the heater. And there is a "clean-out" door at the bottom of the heater casing for the removal of such dust and dirt as works down through the register.

For use in Sedans and Coupelets, the FS Perfection heater is made to fit flush with the
floor of the car. And will supply sufficient heat to keep the car comfortably warm. This heater is made by the same company which makes the heaters which are standard equipment on some of the most expensive enclosed cars.

The heater occupies a floor space of 8-1/2 x 12-1/2 inches. And a clearance of 2-1/2 inches at the middle below the car floor is necessary. The connection to the exhaust pipe is made by means of flexible metallic tubing, and the gases circulate through the metal tubes located in the register. The heat control valve is located at the exhaust pipe connection, and is operated by a rod from the heater.

Superior Floor Heater

The Sanitary heater is of the low price type, and is placed flat on the floor. And has a removable sheet metal cover making it easy to install or clean. On account of its low, bevel shape, this heater acts as a convenient foot rest, and can be used in either the front or rear compartment of the Ford car.

Flush-with-Floor Heater

The Utility Junior foot rest heater is one of the most generally used heaters in Ford cars. This heater affords a comfortable foot rest and is properly protected with a metal shield to allow the heat to circulate, without burning shoes or lap-robe. This heater is finished in black, and made to sell at a low price, and is easily installed.

The vertical type of heater fits between the floor boards and the front edge of the seat cushion. An efficient heater of this type is the Perfection type PT, which is designed for installation in either the rear compartment of the Ford touring car. Or it can be installed in the Ford coupe or roadster, by moving the starter button and bracket forward three inches. This is the same general type of heater which is so extensively used in taxicabs.

CUTTING THE EXHAUST PIPE

Cutting the exhaust pipe may be an easy or difficult undertaking, depending on the manner in which one goes about the work. The method of cutting the exhaust pipe is determined by whether one wishes to cut a “round” or “square” opening in the pipe. Some heaters require a round opening, and others a square or oblong opening, to direct the maximum amount of hot exhaust gases into the heater. The exhaust pipe is rather long, and is supported only at the front end and at the muffler. The exhaust manifold pipe can be easily weakened by careless cutting so that it will vibrate and rattle against the emergency brake control shaft.

When we wish to break a stick, we cut a sharp-angled notch in it. And we know it is only necessary to cut half-way into the tree, in order to fell the tree. The “nick” concentrates the strain at that point, and causes the wood to break more easily. The same principle applies to a sharp-angled notch in the exhaust pipe. And the pipe is far less apt to crack and break if the corners of the cut are “rounded” off.

Sanitary Floor Heater

Much of the effectiveness of the exhaust heater depends on the neatness in which the opening is cut in the exhaust pipe. If the edges of the cut are rough and “ragged”, this will interfere with the flow of gas. And some of the hot exhaust gases may escape around the fitting, instead of passing through the heater. So smooth off all “wire” edges with a file or sandpaper, before clamping on the heater connection.

A customary method of cutting the opening of the exhaust pipe is to make two slanting cuts with a hack saw, making a broad V-shaped opening. Then the sides of this V-shaped opening are rounded out with a round file, as shown in the “dotted” lines of the sketch. This makes a good form of opening. But, if not filed, then the pipe is apt to break across the bottom of the notch.

To cut a rectangular opening in the exhaust pipe, one can make two vertical cuts at the ends of the proposed opening. And then make
two slanting cuts, overlapping each other. This will leave two small, "triangular" projections, which can be readily filed off.

If we do not wish to do any filing, we can make two vertical cuts at the ends of the opening. And then make one diagonal cut, from the corner of one of the vertical cuts, across to the opposite corner of the other vertical cut. This will leave two triangular metal fins which can be "bent" outwardly from the cut, and then cut off with the hacksaw. In this manner a large, rectangular opening can be quickly cut in the pipe.

ORDERING EXHAUST HEATERS.

It is fortunate for the owners of Ford cars that there are so many Fords in practical use that heater manufacturers have developed special heaters for easy installation on Ford cars. While it is necessary to cut an opening in the exhaust pipe, this does not result in weakening the pipe if the fitting is properly clamped, as the fitting clamps around the pipe, acting as a brace or reinforcement.

When the heater is installed "flush-with-floor", it may be necessary to install the heater at one side if the heater is rather deep. Then the drive shaft housing will not bump against the bottom of the heater, when the rear spring is compressed, as the car is driven over rough roads.

The installation of some of these "flush-with-floor" types of heaters has a tendency to weaken the floor boards, unless the ends of the floor boards are braced with cross strips of wood. Though, the fastening of the heater in place has some tendency to strengthen the floor boards, if the heater is securely fastened to the boards.

When connecting the heater to the exhaust pipe, one should endeavor to place the connection as far "forward" on the exhaust pipe as possible. In cold weather, the exhaust pipe is rapidly cooled, by the cold air passing beneath the car, so that the exhaust gases become rapidly cooler as they proceed to the rear towards the muffler. As a result of this, it is necessary, if we wish to get effective heating, to take the hot gases from as near the "engine end" of the exhaust pipe as possible rather than the cooler gases from further to the rear towards the muffler.

In ordering exhaust heaters, it is necessary to consider the type of body in which the heater is being installed. Some heaters will fit only the touring car or roadster, while other heaters, due to the use of flexible metallic tubing for making connections or other features of design, will fit in any of the regular Ford body models.

There is a difference in the height of the floor of the Sedan and Coupelet bodies from the exhaust pipe, as compared with the distance between the floor of the touring car and roadster and the exhaust pipe. As the Ford enclosed car bodies have been built by different body makers, there is sometimes a slight difference between the different makes of Sedan bodies. The 1915 Ford Sedan, for example, was considerably lower and closer to the exhaust pipe than the present Sedan bodies.

Foot Rest Heater

While these remaining flaps of metal can be cut off with the cold chisel, the use of the chisel is not recommended, as it is too apt to make a "ragged" cut and to bend the pipe out of round. This will make it difficult to make the connection so that it will not leak.

In locating the heater, it is usually advisable to install the heater so that the heater is kept under the lap-robe. For if the feet are kept warm and dry, one can be comfortable in almost any weather conditions. By using the heat this way, sufficient heat will be obtainable for comfort, even on short rides, when the engine is becoming warmed up.

Compressed Fuel Heater

Doctors tell us to keep our feet warm and our heads cool. And placing the heater under the lap-robe helps us to observe this fundamental rule of health.

In the case of the Sedan, where a single "flush-with-floor" type of heater is used to supply heat for all the occupants of the car, then the heater can be placed midway between the front and rear seats.
As the result of this, it is desirable to mention both the year and the type of body in which the heater is to be installed, when ordering certain makes of heaters. It is really a wise precaution to specify both body model and year of car when ordering any heater.

When ordering heaters in which the connection between the heater and the exhaust pipe is made by means of flexible metallic tubing, this tubing usually has sufficient flexibility to compensate for any variations in distance between the exhaust pipe and floor of car which may exist. And when ordering heaters of this kind, it is only necessary to mention what type of body the heater is for.

**COMPRessed FUEL HEaters**

In the old carriage days, frequent use was made of foot warmers, using bricks of compressed fuel or charcoal, which gave considerable heat yet burned without flame. Some of these compressed fuel heaters can be ignited with a match, as the fuel is in a soft "pulverized" form that is easily lit. Other compressed fuel heaters use carbon blocks, which must be heated red-hot in a stove, in order to start combustion.

The chief advantage of these compressed fuel heaters is that they furnish heat—even when the engine is stopped. And the heater can be placed in the car, so that the car will be nice and warm when the driver first gets into it. Some owners use these compressed fuel heaters as auxiliaries to the exhaust heaters, and this plan gives a very comfortable combination.

Another use for the compressed fuel heater, when the passengers get out of the car, the heater is placed inside of the hood next the engine. Thus keeps the engine warm and insures easier starting. But as some carburetors leak, this plan involves considerable fire risk; especially if one pulls out the priming wire and attempts to start the engine, without first removing the heater. And while there is no "open" flame in these heaters, still the red-hot fuel will easily ignite the gasoline vapor, if the vapor happens to be present in sufficient quantity.

The chief disadvantage of the compressed fuel heaters is the trouble that it takes to get them started. And few car owners wish to bother putting the coal in the stove fifteen minutes or so before going out, unless they are going to use the car for the entire day.

Another important disadvantage is the cost of the fuel that is used. For if the heater is used all day and in the evenings, a considerable amount of fuel can be burned in the course of the week. But if one only uses the car for important occasions, such as taking one’s best girl to the theatre, then this type of heater may not cost too much to maintain.

Now that so many Ford cars are fitted with electric starting and lighting systems, it is feasible to use steering wheel hand warmers, which use electric current from the storage battery, or Ford magneto.

**Steering Hand Warmers**

On Ford cars fitted with electric starting and lighting systems, no current is taken from the Ford magneto for lighting the headlights, and so this two amperes of headlight current is available for use in the steering wheel hand warmers. Some of these hand warmers are intended to be connected to the Ford magneto and take 2-¼ amperes, which is practically the same amount of current taken by the headlights.

On Ford cars fitted with electric starting and lighting systems, it is recommended that the magneto type of hand warmers be used, as this eliminates taking current from the storage battery, and thus leaves the full power of the storage battery available for starting and lighting.
Accessories for Easy Starting

The two fundamental requirements for easier starting are a “hot” spark, and a mixture of fuel-and-air which contains enough gasoline vapor to burn. If the proper fuel and spark are delivering then the engine will start, even if it is only cranked very slowly. As a matter of fact, a Ford engine will almost start “on the spark” if the spark and vapor are present in the proper proportions.

The third requirement is, of course, that the engine be cranked at a fair rate of speed. For when the engine is cranked very slowly, then there is but little compression in the cylinders and the fuel charge does not ignite so easily as when the engine is cranked at a fair rate of speed.

The majority of Fords in everyday use, during the cold weather months, are those used for business purposes. And many of these commercial Fords are not fitted with electric starters. When a man buys a car for pleasure, he generally wishes to add to the pleasure of the car by fitting an electric starter and lighting system, as much of the “pleasure” driving of Ford cars is done after dark.

But when the car is used for such “commercial” purposes as delivering druggists or groceries, or by salesmen, then the car is most used during the day time, and the lights from the electric starter are not in such demand. And when the car is a “business-proposition,” the owner is inclined to figure on a dollars-and-cents basis, and that the electric starter adds to the cost of operating the car.

When the Ford engine is cold, it is very difficult to crank and so we should do all we can to make starting easier, either for hand cranking, or when an electric starter is used. While an electric starter is one of the chief aids to easier starting, it is not always successful in starting the engine promptly. When a good spark and a rich fuel mixture are present, and when an electric starter is used; then the battery of the starter furnishes a hot spark at the spark plugs. Consequently, the chief additional requirement, on the electric starter Fords, is some form of primer for introducing more fuel to the cylinders, or else some kind of a heater for the manifold.

If the Ford car is one of the earlier models, and the cylinder block and the transmission cover are not designed for the fitting of an electric starter; then one may wish to install one of the special electric starting systems, which are designed for easy installation on the older types of Ford engines without the necessity of extensive replacement of parts.

If the Ford engine needs a new cylinder block and extensive overhauling, then this is an opportune time to install a regular Ford electric starting and lighting system.

When the Ford starter is used, it is important that a rich mixture is introduced to the cylinders as otherwise, all the charge may be drawn out of the storage battery, making it necessary to resort to the old-fashioned method of hand cranking. Also, it is detrimental to the storage battery to draw any more current from the battery than is absolutely necessary. For though the Ford starter is usually powerful enough to crank the engine, even in the coldest weather, still simply cranking the motor is not sufficient if the fuel mixture is not rich enough to ignite.

When all the electric lights are turned on, the current taken from the battery is only about five amperes. In summer, the current required for starting the Ford engine is somewhere between 75 and 100 amperes. But in winter when engine is cold and stiff, then the cranking current required will be anywhere from 200 to 400 amperes. And this tremendous flow of current is a severe strain on the reserve strength of even the best storage battery. If we furnish a good fuel mixture to the cylinders, so that the engine fires on the first turn or so, this will do much to reduce the strain on the storage battery, and will lessen the depreciation from this cause.

Another aid to easier starting is to install one of the mechanical starters, which increase the leverage and make it more easy to crank the engine at a good rate of speed.

The installation of one of the multi-speed transmissions, as described in a recent issue of this magazine, is a remarkable aid in making it easier to crank the Ford engine at a good rate of speed for the reason that all of these multi-speed transmissions provide a really “free” neutral which eliminates the “drag” of the high-speed clutch.

It is not so much the friction of the Ford cylinder walls or parts of the engine, as it is the friction between the twenty-five discs of the high-speed clutch, which is the real cause of the difficulty of cranking a Ford engine. The discs of the high-speed clutch only separate a few thousandths of an inch when released, and so the congealed oil tends to gum these clutch discs together. This is proven by the greater ease with which the Ford engine can be cranked when one rear wheel is jacked up, in spite of the additional friction of the drive shaft, differential, and differential gears.
With the “free neutral” provided by a multi-speed transmission, the Ford engine can be as easily cranked as the engines of other cars. And as a good cranking speed is of great assistance for easier starting, these multi-speed transmissions are helpful for use on either the hand cranked or on starter equipped cars.

As we have just decided that the oil between the discs of the high-speed clutch is one of the chief causes of hard starting, we thus find that the use of a “light” grade of oil, which does not congeal at low temperatures, and flow freely at zero is of considerable help for easier starting.

GOOD IGNITION.

When the fuel charge is cold and poorly vaporized, that is just the time when an especially good spark is necessary to fire the charge. If a hotter spark can be obtained by the use of a high-tension magneto, or one of the special battery ignition systems; then this special ignition system will prove an effective aid to easier starting in cold weather.

Good Timer

Experienced Ford repairmen know that timer troubles are one of the chief causes of hard starting in cold weather. And if one can not hear the coil unit buzzing when the engine is cranked, it is generally safe to assume that the timer is at fault. The installation of a really good timer will do much to reduce this possibility of trouble.

The requirements of a good timer are; it should stay clean and smooth, and the contacts shall be so arranged that the roller or brush will not be separated from the contact segments by a film of oil. Some timers, to eliminate this lubrication trouble, are doing away with the oil on the contact points altogether. While other special timers use an extra heavy spring, or some form of roller which cuts through the film of gummed oil and makes good contact, even when the engine is cold.

As moisture may get into the fiber or other insulating material of a cheap timer, it is advisable to buy a “good” timer, in which moisture-proof insulating materials are used. The timer has such an important effect on the smooth and powerful running of the engine, that there is no economy in buying any but the best timers which can be obtained.

The fitting of the timer elevating attachment brings the timer “up into the light of day” where it will be easy to inspect and clean the timer when hard starting troubles develop. The fitting of the timer elevating attachment holds the timer in such a position that the oil tends to “run off” the contact segments, and so the action of an elevated timer is less apt to be interfered with by cold, congealed oil on the segments.

COIL BOX TROUBLES.

When snow collects on the cowl dash, or if rain gets between the dash and the body of the car, then this moisture may work down onto the wooden back of the coil box; where it will cause short circuits of the high tension terminals and thus keep the necessary spark from reaching the spark plugs.

Coil Box Protector

If the back of the coil box becomes water-soaked, it will probably be necessary to remove the coil box from the car; and to dry out the coil box in an oven, before the engine can again be started.

Battery Set

It is much easier to keep the water out of the coil box, than it is to “dry out” the moisture after it once gets in. Special shields are made which fit over the dash and have a little trough, which catches the water under the hood. This trough drains the water off on one side, so that it does not get onto the porcelain insulators of the coil box.
Some of these coil box protectors are also made with another steel strip, extending across the back of the dash, which prevents any moisture getting down between the dash and coil box. Other coil box insulators have rubber bushings, which fit around the porcelain insulators where they project through the dash, and thus prevent the ingress of moisture at this point.

Another method of keeping the moisture away from the coil box consists of a hood apron, or fabric cover, which fits over the joint between the cowl dash and hood, and thus keeps the water from leaking through at this point.

**BATTERY ILLIGNITION.**

One of the greatest aids to easier starting in the cold weather is the installation of a set of dry cells or a storage battery in the car.

The advantage of a battery is that it gives an equally hot spark—no matter how slowly the engine is cranked. While the Ford mag-

neto will only give a good spark, when the engine is cranked at a fairly high rate of speed. And this is not always possible when the engine is cold and stiff. When the Ford is fitted with an electric starter, the current from the electric starter storage battery can be used for furnishing a "hot" battery spark for easier starting.

**Typical Manifold Primer**

"Igniter" type of batteries, as these give a stronger current. For when the current for ignition is wanted, it is wanted badly, and the ignition type of battery is more powerful than the doorbell type, which give a weaker current but which last a longer number of years.

When using dry cells, the standard size is No. 6 which sell for about 35 cents each. It is advisable to connect about five of these cells in a series to furnish easier starting with the Ford ignition system. If the Ford coil units are "delicately" adjusted, with a rather weak tension then the Ford engine can be started on four of these dry cells. But if the tension of any of these coil units is a little "stiff," then the engine will start more easily on five dry cells, and five is the number which we recommend. When six dry cells are used, this gives an even more energetic spark, but the current from the battery is used up too rapidly, and the extra cell is really not needed.

**Manifold Priming Caps**

As it is not always convenient to get a storage battery recharged, and as the storage battery is very heavy and costly; it is often found more convenient to install a set of dry cells for winter use. If one uses a set of five or six, "standard" size dry cells for starting, one should not forget to switch over to the magneto after the engine has once been started. Then these batteries will give good service for a year or so of use.

Some of the battery manufacturers are now making dry cell batteries sealed together in a special case, with all the connections between the different cells already made. Such a complete battery probably costs about 40 or 50 cents more than buying the separate cells, but the complete battery has the big advantage of eliminating trouble of loose connections between the separate cells and will be found much more satisfactory for the use of the average car owner. By using batteries of the standard No. 6 size, it is better to buy the...
One should also be careful that the coil box switch is in good condition and that, when passing from "magneto" to "battery" side, the switch plate does not make contact with both sides at once. As this would connect the battery current to the magneto and weaken the magnets.

Dash Priming Tank

CAUTION. When the battery current is used for ignition, retard the spark lever "all-the-way-up" as a greater retard is needed than when starting on the magneto. When battery ignition is used for starting, the timer should be so adjusted that the center-to-center distance, between the commutator pull rod, and the bolt holding the timer retaining spring is just 2½ inches.

Gasoline for Priming

The reason that the timer must be retarded further for "battery" than for "magneto" ignition is due to the fact that the magneto spark never occurs except when the crankshaft is turning at a fair rate of speed. Consequently, the inertia of the flywheel will carry the engine over a slight advance of magneto spark without causing a back-kick. But as the battery spark can occur at very low speeds, then the flywheel will not have much inertia, and the engine can back fire if the spark is not fully retarded.

RICHER MIXTURE.

Present available fuel contains about 50% of kerosene, and in a cold engine the kerosene part of the fuel does not evaporate until heated, consequently it is necessary to inject several times as much "liquid" fuel in the engine when starting, as is needed for running after the engine has once become warmed up. When we speak of a richer mixture; the mixture itself, or vapor charge, is not really "richer." This simply means that it is necessary to inject more "liquid" fuel to get a "vapor" mixture of fuel-and-air that is of "normal" strength.

Priming Spark Plugs

Some of the special carburetors are so designed that they give what is called a "richer" mixture for easier starting. As fuel conditions have changed so much in the past few years, it is necessary to have an up-to-date carburetor, designed for present fuels, if the best results are to be obtained in easier starting. By securing a greater "choking" effect or better "vaporization" of the fuel and a more evenly divided spray, such carburetors can very often give easier starting, and greater fuel economy when the engine is running.

Electric Manifold Heater

A good carburetor also saves the fuel by aiding to start the engine more promptly.

When the regular Ford carburetor is used, then it will be easier to start the engine if some form of carburetor adjuster is used. This will enable the driver to open the carburetor adjusting rod for several full turns.
for starting the engine. Some of these carburetor dash adjusters are made which attach to the cowl dash board and so enable the driver to reach and make the adjustments very easy.

Some carburetor dash adjusters have an indicating "dial", by means of which the driver can set the carburetor at the same figure each time, which has been found by experience to give easier starting. If one attempts to both start and run the engine on the same carburetor adjustment, either the starting or running will be done very badly indeed. For starting in cold weather, we recommend that the Ford needle valve be opened several full turns, and that the carburetor priming ring should be held out until the engine first begins to fire. As soon as the first explosion occurs in the cylinders, the priming ring should be promptly released. If the priming ring is held out, after the engine begins to fire, then the cylinders will be flooded with fuel, and it will be impossible to start the engine until this excess fuel is pumped out through the muffler by vigorous cranking.

**MANIFOLD PRIMERS**

Some of our readers have told us that they have obtained splendid results in below Zero starting by the use of batteries for ignition, and by the manifold primer to give a rich fuel charge. These manifold primers are made in many different forms, but usually consist of small fuel pump attached to the manifold, and drawing fuel from the gasoline pipe leading to the carburetor.

The chief advantage of the manifold type of primer is that these primers usually have a rod of wire running through the dash, so that the engine can be "primed" without lifting the hood. Or else this priming rod is led forward so that the manifold can be primed from the front of the car. Since most drivers fit a hood or radiator cover over the engine during the winter months, it is very convenient to be able to "prime" the engine, without the necessity of lifting the hood and hood cover.

When the Ford is fitted with an electric starter, then the primer is arranged to be operated by a wire or rod extending through the dash. If the old-fashioned hand-cranking method is used, it would be better to fit the primer so that it can be operated by a ring connected to a rod extending through the radiator. These manifold primers are really small fuel "pumps" which delivered a measured quantity of gasoline to the manifold for each stroke of the pump. Experience will determine just how many strokes of the pump will give best results for easier starting.

There are two types of manifold priming pumps, one which draws fuel from the carburetor or gasoline line. The other type of gasoline primer is connected to the small separate tank. Drawing the fuel from the fuel line obviates the necessity of filling a separate tank, and makes a cheaper outfit.

But the separate tank has a couple of important advantages. One advantage is that the separate tank can be filled with "high-test" gasoline, or with gasoline to which a little "ether" has been added, to give a more volatile and explosive mixture. Also as the separate tank is of small size, any leakage through the primer pump into the manifold is easily detected. And there is less chance of fuel loss from this source. As there is a suction in the manifold equal to about 15 inches of mercury when the throttle is almost closed, this suction is sufficient to cause a steady loss of fuel through a leaky manifold primer.

The manner in which the fuel is sprayed into the manifold is an important factor in determining the efficiency of the primer. For small fine sprays will give better vaporization; but are more apt to become clogged, than a single, heavier stream of fuel.

Another form of manifold primer consists of two priming cups, fitted into the arms of the inlet manifold. These priming cups are connected with tubes extending into the valve chambers, thus delivering the priming fuel to the intake valves. Then when the engine is cranked, the fuel is drawn directly to the spark plugs, thus causing easier starting.

One of the advantages claimed for the injection of the liquid fuel to the valve chambers, is that this oblates the spraying of liquid fuel into the cylinders, with the possibility of cutting the film of lubricating oil and thus causing the scoring of the cylinder walls.
DASH PRIMING TANK

In order to prime the manifold more easily, one can install a neat priming tank on the dash. This priming tank is fitted with a glass "sight feed" which enables one to see whether the fuel is being fed to the manifold in the correct amounts.

It will be noticed that there is a small valve under this tank, so that one can open this valve and admit 15 or 20 drops of fuel, as may be required for easier starting. The installation of such a priming tank to the dash does away with the necessity of fitting a priming pump as the fuel is fed by "gravity" to the manifold.

Heats Inlet Manifold

Some of the devices for priming the engine, such as the priming cups on the inlet manifold, require gasoline for priming. And this gasoline can be most easily obtained by fitting the "three-way" valve at the side of the carburetor with the extension pipe, as shown in the illustration. This gasoline connection at the carburetor also affords a convenient means of securing gasoline for cleaning and other purposes, or for getting gasoline to use in a manifold heater using gasoline as fuel.

PRIMING SPARK PLUGS

In order to introduce gasoline directly into the cylinders many engines are fitted with priming cocks to facilitate starting. And these priming cocks are also convenient for testing the compression of the cylinders. When the Ford engine was designed, the gasoline was so good and evaporated so easily that priming cups were unnecessary. But gasoline has decreased in quality and we might as well realize that it is going to grow worse, instead of better.

It is not easy to drill a hole through the water jackets of the cylinder head and fit priming cups, without causing water leaks and other troubles; so inventive genius has worked out different ways to fit priming cups to the Ford engine. One method being by means of special cylinder head bolts, which are fitted with priming cups in the heads of these cylinder head bolts. After the priming cup has been fitted, it is necessary to drill a hole from the inside of the combustion chamber to "register" with the hole drilled in the special cylinder head bolt. And it is necessary to adjust these special cylinder head bolts to the same "position" each time.

In order to eliminate the necessity of this drilling an fitting, and the trouble of "locating" the cylinder head bolt in the exact position each time, priming spark plugs are made which are easily and quickly installed without any drilling or fitting being necessary. When using these priming spark plugs, the priming cups are intended to be used in a certain manner as follows:

A feast is as bad as a famine. And if the engine is "flooded", then it will be almost as hard to start as if the fuel were not present in sufficient quantity. These priming cups are designed to be used as measuring cups, to supply just the right amount of fuel to the cylinders. Open all four priming cups to allow any compression, which may have remained from the first efforts to crank the engine, to escape. Then close the four priming cups and fill them with gasoline. After filling them with gasoline, open the priming cups and let the gasoline run down into the cylinders. Then close the priming cups. The engine is now ready to be started, with the same measured charge of fuel in all four cylinders.

Some car owners believe that it is easier to crank the engine with the priming cups open. While this is true to a slight extent, but it is the friction in the transmission which is source of the larger part of the drag. So releasing the compression in a Ford does not help much. If the priming cups are kept closed, and the engine once "fires"; the explosion will be more energetic and far more apt to keep the engine running. Also, the "compressed" charge is more easy to ignite.

Manifold Shield and Heater

Another advantage, of these priming plugs, is that the gasoline poured through them drips down on the spark plug points, just where the spark occurs. Consequently if there is any spark at all, the charge is apt to fire very promptly. Even the most sluggish evaporation of cold gasoline usually gives enough vapor to start the combustion around the spark plug points, and that is all that is needed to fire the rest of the charge.

The priming cups can also be used to clean the plugs when the engine is running, by opening the priming cups. Then the "rush" of the escaping of gases blows out any oil or loose bits of carbon which may have accumulated around the spark plug points. Also the pouring of gasoline through the spark plugs has the advantage that this gasoline will wash out any oil which may have collected between the spark plug points and fouled the plugs.
ACETYLENE PRIMING

If one can secure one of the acetylene gas tanks, which were used on motor cycles, such a tank will supply acetylene gas for priming. Since acetylene is a true gas, and is very explosive in its action, this gives an “energetic” means of starting the engine. But acetylene gas should be used carefully, for if too much is admitted to the cylinders, the results of such powerful explosions may bend the connecting rods. Consequently, this method is hardly to be recommended for general use.

HEATING THE MANIFOLD

One can’t boil water on a cold stove. Neither can one vaporize gasoline in a cold manifold or carburetor. And just as it is necessary to boil water in order to turn the liquid water into the vapor which is called “steam”, so too it is necessary to boil the liquid gasoline in order to turn the gasoline into a vapor gas which will burn in the cylinders.

Of course, there is a vast difference in the temperature of 212 degrees at which water boils, and the comparatively low temperature at which gasoline boils. But if we go below the temperature at which gasoline vaporizes, then we cannot change the liquid fuel into the gas either by spraying or by atomizing the fuel, and thus heat is one of the prime requisites of starting.

We well know that pouring boiling water over the inlet manifold is one way to supply the necessary heat to make the fuel vaporize more promptly. While this method works, it is a rather sloppy and inconvenient method.

If there is a stove in the garage, then it may be more convenient to use an iron block, which is made to fit around the inlet manifold. Then heat this iron block in the stove, and carry the block to the car by means of a handle attached to the block. If there is no stove in the garage, or when necessary to start the car after it has been standing for a long time on the road, then this iron block can be heated over a gasoline burner, or a stove using compressed alcohol as fuel. Or some gasoline can be poured over a handful of waste and the waste burned at the side of the road and the iron block heated from extemporized stove.

Some car owners place an electric bulb under the inlet manifold, and use the current from the garage lighting system to supply the heat to this bulb. But a glass insulated bulb is a poor radiator of heat, and this method is rather slow and ineffective. A much better method is to use a special electric heater, which has several coils of heat radiating wire (working on much the same principle as electric heaters used on street cars). Such a heater gives many times the heat supplied by an electric lamp, and is much less apt to break.

A second type of electric heater consists of a special metal plate, fitting across the bottom of the radiator, thus heating the water in the radiator and, eventually, the engine and the manifolds.

Another method of heating the water in the cylinder block, and thus also heating the engine, consists of an electric heater which is fitted around the connection between the bottom of the radiator and the side of the cylinder block. Such an electric heater can be attached to any electric lighting socket in the garage, and quickly heats up the cylinders and the manifold, so as to make starting much easier.

The methods of heating the manifold which we have just mentioned are all designed for use in the garage. But there are other methods which are equally available for use either in the garage or on the road. If the garage is not heated, then the heater may be particularly needed in the garage. As the car is harder to start after having been allowed to remain in a cold garage over night.

If the Ford is provided with an electric starter and lighting system, then it is possible to use an electric heater operated from the storage battery of the electric starter.

Some of these electric heaters are in the form of a gasket, fitting between the carburetor flange and the inlet manifold, and having a heat radiating coil which aids in the vaporization of the fuel charge. By using the current of the 6 volt battery through this heating coil, a much better starting mixture will be secured.

Another method consists in warming the fuel in the carburetor by device consisting of a special plug, replacing the drain plug of the carburetor. By supplying electric heat at this point and thus boiling the gasoline, better vaporization of the fuel is obtained, or the electric heater may surround the float chamber of the carburetor.

Another type of manifold heater consists of little metal troughs, fitting under each arm of the inlet manifold. These metal troughs are fitted with asbestos wicks, which can be soaked with gasoline or alcohol, and ignited with a match. These will soon warm up the ends of the manifold to a temperature which will vaporize the fuel. Or solidified alcohol can be used in these metal troughs.
Christmas Day

'Tis Christmas Day! At early morn
   Upon the frosty air,
The sound of distant chimes is borne
   In beauty sweet and rare;
They ring and swing in magic tone;
They softly rhyme in joy unknown
To aught but Christmas-tide alone,
   So bright and free from care.

'Tis Christmas Day! The morning hours
   In gladness swiftly fly;
While 'midst gay snow-flakes' whirling showers,
The Fords go whizzing by
As happy people they convey
To places where they'll spend the day—
It matters not that skies are gray!
Such things the Fords defy.

'Tis Christmas Day! The afternoon
   Will too, ere long, be done;
And night will follow all too soon
   The setting of the sun—
E'en now within the far-off west,
It trails its clouded way to rest
With no bright splendor to attest
   Its daily course is run.

'Tis Christmas Day! As shadows fall
   And Yule-logs gleam more bright,
Old memories the heart enthral
   And fill with golden light—
They bring back hours of long ago;
They twine the thoughts of—mistletoe!
'hat kindle on the cheeks a glow
Defying time's swift flight.

—Ethel Hope.
The Ford-Hound’s Hymn

When my Ford runs good I am just as big
As any that drive a Stutz—
(When it knocks and pounds—those Ford-like
sounds,
I’m the most unhappy of mats;)
When the camshaft clicks, or a valve stem
sticks,
Or a main bearing grumbles or thumps,
With downcast eyes I apologize—
For I’m down in the deepest dumbs.

When my Ford runs punk—(let them toll the
bell)—
Then there is no joy for me.
For a good Ford purrs in those rhythmic
“whirs”
Or the hum of a busy bee;
When my Ford runs punk—call the undertaker—
(Get a shutter, or a board),
Dig a six-foot hole, and, oh, kindly soul,
Write an epitaph: “Dam that Ford!”

When my Ford runs good!—you should see
me smile!
Then I’m everybody’s friend,
The world’s all right, and the sun shines
bright,
And my troubles always end;

When the motor talks like a brook at play,
Then my heart’s beneath the hood.
Oh, Flivver, on! Let the poorhouse yawn—
I am rich, when my Ford runs good!
—W. R. BRADFORD.
Christmas and New Year’s Greetings To You

It may seem to some readers as though the extending of Christmas and New Year greetings on the part of a Magazine to its Readers is merely a perfunctory duty, observed because the calendar demands it.

But this is not so. A publication only prospers in proportion as it serves, and no one can serve another well without being interested in the face to face with the Great Fact of that person. Therefore, while the relationship between a magazine and its readers is a subtle and more or less intangible one, yet it is very real, nevertheless. We do not see electricity, nor wind, nor love, but that does not make us deny their existence. The silent forces are the greatest.

Throughout the year which is past, month by month this publication has brought to you the best and the most helpful material which could be procured. There has been a continuous study of conditions in the business field from the Crow’s Nest—in order that our clientele might be advised early as to affairs touching their interest.

There has been a continuous and earnest purpose of helpfulness in seeking for successful and tested methods which might be reported for your benefit and guidance. Month by month there has been a conscientious effort to give the best obtainable in the way of suggestion, inspiration, and definite assistance.

There have been days we will admit when conditions have been trying in the publication field. But it has been our determination to “carry on” with courage and optimism. There have been periods when we have been marvelously encouraged by the loyalty and faith in us, of our following. And the challenge has made us give our best. The conditions through which we have passed have forged strong and sturdy links between us all—links which will grow stronger as time goes on, and these blessed seasons of the year when sentiment even in business is given a place, brings us with the greatest of confidence that these interests are indeed near and dear to us; and that when we wish you a Merry Christmas,—we mean it!

We know the anxiety and the trying channels through which it has taken so much of hope and skill to maneuver, and we feel that at this glad season of the year, you are entitled to that realizing consciousness of PEACE ON EARTH AND GOOD WILL TO MEN.

We feel that your own Christmas will be happy and worth-while, because of what you have done in the way of Service, in order that others might continue to do their part of the world’s work. We feel that you are entitled to be happy because of the high purpose which has been yours to raise the profession to which you belong into the plane of loftiest ideals.

Therefore, we wish you heart-felt sincerity,—“Here’s to wishing you a Merry Christmas—a Happy Christmas—a Soul-Satisfying Christmas!”

This is a period when that spirit pervades the land of unselfishness. It is the time when we look back with tender reflectiveness upon that greatest gift—happy Babe of Bethlehem! Ah, we would indeed be unworthy of our Trust and our Opportunity if at this season we did not send forth to each and every one of you, the season’s greetings.

And a New Year is about to turn its fair pages for us to write upon. We have faith that it will be a prosperous and a happy New Year. New Years have a way with them like the Greeks, of coming and bringing gifts with them. Conditions in the business world have been crystallizing into those forms which we believe will work out in due time for the best good of all concerned. Even as 1921 rewarded the fighters, so will 1922 reward the diligent and the far-sighted.

Rewards are of two kinds. They are financial and important because of their purchasing power. They are spiritual and important because of the courage and satisfaction and joy which they give in work well done,—in benefits well handled.

Therefore, we say to you, a Happy New Year, a New Year rich in the best of Rewards, a New Year which will bring to each and every one of you his heart’s most earnest desire!

And when 1922 has told its tale and stands with whitening head ready to give place to the youthful 1923, may we all be conscious that we have carried the Spirit of Christmas in our hearts throughout the twelve months of the year, putting into practice the Golden Rule in business, finishing with integrity this lap in Life’s Journey.

And as we view 1921 in retrospect, may a full measure of satisfaction fill all our hearts that it has been a happy and prosperous and bright with the best radiance of man’s most glorious endeavor!
A Fordson Tractor Shovel

Last year one of the Ford agencies was confronted with the problem of excavating a foundation for their new service station, and removing 2000 cubic yards of earth. Several contractors were interviewed, but as these contractors expected to use horse drawn scoop shovels, their price was considered excessive by those who were familiar with the economical work performed by the Fordson tractor.

The Martin Automotive Company then set about to construct a tractor shovel in their own repair shops, and this Fordson tractor shovel, which was operated entirely by one man, excavated and loaded on wagons as high as 100 cubic yards per day. And dug the material, consisting of clay, slate and fire clay, right out of the solid ground.

The success of this machine proved conclusively the possibility of a light tractor shovel, and Mr. Martin spent the following year in developing a machine which would revolutionize power excavating in many lines of industry. After his plans were worked out, the services of Professor W. Trinks, of the Carnegie School of Technology were secured for working out the improvements in the machine.

The shovel has been designed for easy attachment to the Fordson tractor. The shovel part of the mechanism has been designed to support the greater part of the weight, and to receive all loads and strains, so that the severe strains, encountered when the scoop shovel is cutting through the ground, may not center on or affect the durability of the Fordson tractor.

After the tractor has once been assembled, it can be attached or removed from the tractor in one hour, thereby making a readily convertible unit. The tractor shovel has all bearings of either the ball or roller type. And the bearings are enclosed and run in oil. The shovel revolves and excavates in a half circle and will discharge in a complete circle. It is especially adapted to road work and ditching, or irrigation work in the fields.

As the weight of the shovel is 3200 pounds and as the weight of the tractor is 2700 pounds, this makes the weight of the complete outfit 5900 pounds or approximately three tons. The apparatus is designed to be operated entirely by one man, with a capacity of the shovel of from 20 to 40 yards per hour, and a fuel consumption of 1½ gallons of kerosene per hour.

In traveling from one location to another a speed of practically seven miles per hour is maintained so this shovel can travel over the roads at a much higher rate of speed than the average steam shovel.

The maximum force exerted by the bucket teeth is 6000 pounds. And the shovel can be swung at the rate of three to four revolutions per minute.

The speed of the motion of the shelve block and the bucket is sixty feet per minute. The maximum pull of the cables (three raps of
$100.00 REWARD

The JAFFE RAD- IATOR CO. will pay $100.00 re- ward to anyone who can prove that the core of the JAFFE radiator can be damaged by freezing.

Winter radiator troubles are with us again. Why not definitely eliminate all Ford radiator damage by the use of JAFFE radiators? JAFFE is the only radiator in the world which not only carries an ironclad guarantee against freezing injuries with free replacement in case of such trouble, but also has $100.00 reward waiting for anyone whose JAFFE core is so damaged.

DEALERS:—The JAFFE $100.00 Reward Guarantee has a wonderful appeal for your customers. It puts in your hands the greatest selling feature ever offered the trade. It means big JAFFE sales for YOU. Are you equipped to take care of the demand? Your jobber can supply you. Write us for your nearest shipping point.

Also if you will just tear out this page and mail it to us, we will gladly forward to you some of our new three-color display signs, imprinted with your own name and address. THEY WILL BRING YOU BUSINESS.

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When writing advertisers—Just say FORD OWNER AND DEALER
TRACTOR OVERHEATS

Have a Fordson tractor which overheats. Have changed radiator and water buckets tested coils, installed new spark plugs, wiring and timer. Spark is properly timed and the fan is running perfectly.

I bent the fan blades to the limit, and tarred the fan pulley, this helped a little. But the water still boils away at the rate of 2 gallons per hour on a hot day, when plowing reasonably pulling land. Could I remove the fan drive pulley on the crank shaft and cover it? Would it be possible to drive the fan so fast that it would just churn the air, and not draw it through the radiator?

Are there any water circulators made for the Fordson?

* * *

The overheating of your Fordson tractor engine may be due to either a clogged vaporizer tube or to an air leak in this tube, which allows air to be drawn in, thus spoiling the mixture. If the tube is clogged with carbon, it will be necessary to replace it, as it is practically impossible to clean it.

Overheating can easily be caused by not having the proper clearance between the ends of the valve stems and the tappets. Better check up this, as directed in the tractor instruction manual.

We think that you will get best results by having the fan blades bent at the same angle as sent from the factory. A steeper angle only churns the air, instead of driving it through the radiator. Lagging the pulleys is a waste of time, as the Fordson pulleys and belt are large enough to transmit the power without appreciably slipping, provided that other conditions are correct.

A water circulator for the tractor is made.

CRANK SHAFT END PLAY

Have a Fordson tractor with end-play in the crank shaft. Will it do to put solder on the ends of the crank shaft bearing caps? These bushings are brass, lined with babbit, but the brass shows at the ends of the bushings, as it was never covered with the babbit in the first place.

* * *

The Ford Motor Company is now supplying, through its agents, a 'special' No. 3 Main Bearing Cap for Fordson tractors. This in part No. 2556, and the list price is the same as for the old type, No. 2550. This cap is designed to take up end-play in the crank shaft, and to preclude the possibility of the magnets coming in contact with the magneto coil assembly.

Since so much work is required to obtain access to the rear main bearing cap, we advocate doing the job RIGHT the first time, by installing the special cap—rather than by attempting to put solder on the end of the old cap, which may be only a temporary repair, and which is at best a time consuming job in sandering and fitting.
This Gold Label Identifies Walker Radius Rods

If you want radius rods of superior workmanship; of the highest quality materials, look for the brass tag that bears this Gold Label. It identifies those made by Walker.

Walker Radius Rods are the most perfected type on the market today. They are made to keep the front axle where it belongs—in proper alignment. They won’t bend, twist or break and they are ready for instant attachment. There are no holes to bore and they are quickly and easily applied without any machine work.

Rod No. 703, as illustrated above, is made of 1 x 1 x 3/8 inch angle iron bent to a wishbone shape. It clamps securely to the crotch of the regular rod and fastens to the perch bolts on the under side of the front axle.

Radius Rod No. 705 is made of 1 x 1 x 3/8 inch steel angles. It is flattened out and fastened to the front axle by means of “U” bolts. The other ends are riveted to a malleable casting which fits into the crotch of the regular Ford rod to which it is fastened by a bolt and plate. This fits only 1920 and later models.

The next time that you need radius rods, step in to your dealer’s place of business and ask for those bearing the Walker Gold Label.
"SAFETY" FIRST

You can prevent the troubles due to improper lubrication in your Ford motor at far less expense than the cost of repairing.

"An ounce of prevention" today is worth far more than the "pound of cure" of tomorrow.

Now is the time to install a

SAFETY OILING SYSTEM

when your motor is in tune and have the assurance of the longer, better and economical service that you have a right to expect.

It gives your motor a new heart, pulsing the oil to the vital parts at each turn of the flywheel.

A COMPLETE Oiling System;
Efficient, Durable and Dependable.

$6.00

Write today for illustrated booklet on Ford motor lubrication. It contains the information you want.

SAFETY OILING SYSTEM, INC.

22nd and Fairmount Ave., PHILADELPHIA, PA.

DEALERS—190,000 Ford owners attest the fact that the S. O. S. is the best article on the market for Ford motors. Ask for proof of how easily you can sell them.

When writing advertisers—Just say FORD OWNER AND DEALER
Built To Withstand Freezing

The Modine Spirex is built to withstand freezing. The amply large, one piece, lock seamed water channels together with the close metallic contact made possible by the Spirex construction, assures a radiator core that will not burst or spring a leak even when it is frozen solid.

This one, big, important fact, together with the better cooling—42% more than the regular Ford equipment—afforded by the famous Modine method of core construction—the Spirex spiral—guarantees you a Ford radiator that is doubly strong and highly efficient in ALL seasons—a radiator that gives you more and costs you less than others of decidedly inferior worth.

Step into your dealer’s store—today—and look at the Modine Spirex. Leave an order to have one installed on your car and forestall radiator trouble now. Send the coupon.

MODINE MANUFACTURING CO.
100 Sattley Bldg. RACINE, WIS.

Zinke & Co., Sales Agents
1323 S. Michigan Ave., CHICAGO, ILL.

When writing advertisers—Just say FORD OWNER AND DEALER
Christmas Gift Suggestions

The problem of what to give your friend for Christmas is greatly simplified if he, she, or it owns a Ford. The advertising pages of this magazine offer a rich field of profitable suggestions.

If your friend is a man, then he will probably appreciate gifts of a practical or comfort giving nature, such as tools, or exhaust heaters to keep him comfortable. While, if your friends happens to be a woman driver, then she is more apt to be interested in such luxuries as vanity cases. Or in locking door handles for the Ford Sedan, which will enable her to keep packages safely locked in the car, while she does her shopping.

We have arranged a rough schedule of gifts, grouped according to prices. However, these prices are by no means definite, as one company may charge $17.50 for one kind of exhaust heater, while a different kind of a heater may be obtained for two or three dollars.

$25 Class.
Shock absorbers
Exhaust heaters
Special ignition system
Special radiator
Rear hub brakes
Spare tire

$10 Class.
Sedan door locks
Water circulating pump
Special carburetor
Combined inlet and exhaust manifold
Steering wheel lock
Speedometer
Clock

$5 Class
Radiator shutters
Foot-warmer
Refrigerator basket
Window curtains for sedan
Lap robe
Extra seat
Gloves

$3 Class.
Primer
Accelerator
Blue Book
Socket wrench set
Steel foot board
Good tire pump
Radiator thermometer

$2 Class
Transmission Band Linings
Timers, Improved
Reservoir gasoline valve
Muffler cut-out
Robe rail
Carburetor adjuster
Overalls

$1 Class
Spark plugs
Special wrenches
Extension door handles
First aid kit
Tire gauge
Radiator mascot

THE BALLADE OF THE CHANGEABLE SPARK-PLUGS
(Ballade à Double Refrain)
By Lloyd McFarling

When the old bus runs, (as it sometimes will)
With a roar that speaks for the good of it's name;
When she quickly picks up on the side of a hill
I know that the spark plugs are playing the game.

But whenever the pick-up is tardy and tame,
And I choke in the dust of my fellowmen,
Although I wont give you the language I frame—
I know that the spark-plugs are dirty again.

When her power is a promise, her speed is a thrill,
And her engine is voicing a steady acclaim
That the best of the rest must take the dust still
I know that the spark-plugs are playing the game—

But there's many a day when life isn't the same,
(You could buy a good car at a bargain then),
When the old girl is wheezing and puffing and lame
I know that the spark-plugs are at it again.

When the gas that she uses is just about nil,
When my friends are friendly and loudly exclaim:
“How in the world do you do it, Bill?”
I know that the spark-plugs are playing the game—

But whenever I nearly fracture a hame
In making a gallon of gas do ten,
And the noise that I make increases my fame—
I know that the spark-plugs are dirty again.

L'envoi.

When the Traffic Cops are taking my name
I know that the spark-plugs are playing the game—

When they look at me with a pitying grin
I know that the spark-plugs are dirty again!
What They Say

MELDRUM MOTOR CORP.,
Buffalo, N. Y.
"We have found your machine superior to any other designed for the purpose. Altogether we are turning out a considerably better overhaul job in much less time."

MILES SHERRINGTON,
Fall River, Mass.
"It is the best investment I ever made. I waited three years while you perfected this machine and my every expectation has been more than fulfilled. I don't hesitate to recommend your machine as doing all that you claim for it."

F. W. NEWMAN,
Hamlin, N. Y.
"The machine we put into use at the Brockport Branch some time ago is giving the best of satisfaction and with three of Branches we expect to draw the Ford Repair business. It might be of interest to you to know that our customers take a real interest in these machines and often stay to see them work which results in more work being sent in."

COPE MOTOR CO.,
Yakima, Tex.
"Has given excellent service and work that will compare with that done by machines costing four times as much. We could not be better pleased with our purchase."

JUDGE MOTOR CORP.,
Rochester, N. Y.
"I consider it the most up-to-date and accurate equipment manufactured for a Ford Repair Shop. We have cut our labor costs considerably."

JOHN N. SNYDER,
Williamsport, Pa.
"It does absolutely everything it claims it will do. Its simplicity and ease of operation are wonderful. We unqualifiedly recommend it to any one who overhauls Ford Motors."

PENNY BUSICK CO.,
Greenville, S. C.
"Our mechanical department reports that the ERW Combination Machine purchased of you is giving entire satisfaction."

(A Few of the Many on File in This Office)

BETTER WORK IN HALF THE TIME MEANS DOUBLE PROFITS AND SATISFIED CUSTOMERS
Builds Good Will and Reputation
Write today and find out what this machine will do for your Business.

K. R. WILSON
10-16 LOCK STREET
BUFFALO, N. Y.

When writing advertisers—Just say FORD OWNER and DEALER
TEMPORARY RADIATOR REPAIR

When a radiator becomes damaged through accident, or by freezing, it is often possible to effect a temporary repair which will bring the car home, by prying away the fires from around the damaged tubes, cutting off the ends of the leaking tubes squarely, and then plugging the ends of the defective tubes with wooden plugs. Of course, these tubes will have to be repaired before the car is again used in freezing weather, as the water in the tubes above the plugs cannot be drained out, and will freeze and burst again.

ARTHUR WOODS, Maury City, Tenn.

REPLACING FRONT CROSS MEMBER

Replacing the front cross member of the chassis frame, Part No. 2653, is one of the most difficult of chassis repairs. And as this part receives the impact of many collisions, the repairman is frequently called upon to do this work.

At the factory, this part is attached to the side members of the chassis frame by 14 inaccessible rivets and two bolts. Unless one has the special equipment and replaces the rivets “red hot” as originally installed, the work is apt to be unsatisfactory, due to inability to get as much tension on the “cold” rivets as is secured on the “hot” rivets, after they have cooled and shrunk.

Support engine base with jack or blocks, and remove front spring. Also detach outside of engine pans or remove them entirely. With a rasp or sharp cold chisel, remove heads of rivets, and punch them out. One of the lamp brackets must also be loosened to insert new parts. And the rivet holes in same must be reamed to ¼ inch before inserting.

Use only four rivets in replacing new cross member, two in each end, inserted from top in vertical position, attaching ends of cross member to the lower flange of side frame. In all other places, use ¼ inch machine head bolts, cut to scant ¾ inch long.

All nuts should be countersunk on outside. And the underside flange of frame, where cross member attaches as well. Draw bolts to an even tension, by gradual tightening of all nuts. And be careful and pack counter-sink of each full and round which, with the compensated head, insures against working loose, as it would against a flat surface.

FRANK E. BROWN, Faxon, Okla.

HOLDS CYLINDER BOLTS

As the two bolts at the rear of the Ford cylinder head must be replaced in the head before the head is shoved back under the dash, these bolts sometimes catch and tear the cylinder head gaskets. To hold these bolts up out of the way, and at the right height, a brass clip is made to hold the bolts so that they will clear the gasket. By having this tool in place, the hands of the mechanic are left free to handle the cylinder head.

RAY WEBB, Shreveport, La.

LEAKY RADIATORS

To stop the radiator from leaking—put one teaspoonful of bran into it. Start the engine to cause water to circulate. Inside of twenty minutes, the radiator will be tight and will stay tight—even if the holes are ½ of an inch in diameter.

Get the bran that is sold in packages to eat, as it is without flour or gluten, and will not clog radiator tubes. Do not use “shorts,” as the flower in it will cook in lumps, plug the tubes and cause boiling.

Do not put the bran in and stand around waiting for leaks to stop—they won’t. Get in ride around twenty minutes, and they will.

“POSITIVE JOHN” San Jose, Cal.
The WILLIAMS ACCELERATOR
a practical Christmas Gift

For the man or woman who drives a Ford, there is no more acceptable Christmas gift than a Williams Accelerator.

It permits the speed of the car to be regulated by the foot, thus allowing the free use of both hands for driving and signaling. It assures a smooth, quick get-away, and is a big factor of safety when driving in the crowded traffic, or on slippery roads and pavements. It does not interfere with the operation of the hand throttle. There are no complicated springs or levers to get out of order; vibration does not affect it.

Anyone can install the Williams Accelerator in seven minutes: Three easy connections—hand throttle, toe board and carburetor lever, as shown in the above photograph. Once installed, it can be removed and replaced in a few seconds. The pedal, which projects through a small slit in the floor carpet, is made of aluminum, and adds to the appearance of the car.

The Williams Accelerator is guaranteed against wear or defects in material. Ask your dealer to show you one. Dealers, write your jobber for complete information.

WILLIAMS BROS. AIRCRAFT CORPORATION
SAN FRANCISCO

WILLIAMS ACCELERATOR
for FORD CARS

When writing advertisers—Just say FORD OWNER AND DEALER
HOLDS VALVE PINS

The valve pins are often lost when removed for valve grinding. But, if a discarded magnet, from a Ford magneto, is hung over the radiator-to-dash rod, then the pins can be held by the magnet where they are always handy, and not in danger of becoming lost.

Another magnet can be hung on the rod to take care of the cotter pins, removed from the control connections, so that no time will be lost when assembling the parts of the car.

S. E. GIBBS, Corydon, Iowa.

CLUTCH SPRING COMPRESSOR

The discarded Ford parts, as shown in sketch, are used for replacing the Ford clutch springs. Screw the bottom bolt into the crank case, and put nuts on each end of the bolts which run through the opposite corners, and through the transmission cover. Then tighten the both nuts uniformly, thereby compressing the clutch spring, and placing No. 3341 in position for driving out the pin No. 3342.

E. C. CROSS. Underhill, Vermont.

MISSING OF MOTOR

Have a 1916 Ford, and I have had three mechanisms working on it. It will run all right for a few miles—then it will start missing, and continues to misfire for the rest of the day. Next time I take the car out, it may run all right—or it may not. The engine always runs more smoothly, and has more power, when it is raining.

The engine misfires on no particular cylinder. By cleaning spark plugs and timer, I can generally help the miss for a few miles. I have changed timers, wires and carburetor, but in new piston rings. We put in numerous plugs, and had the valves ground four times—but the trouble would always return within a hundred miles.

When the car is running along on three, and then stopped and allowed to idle, it will seem to fire every shot. I have bailed out over $100—but to no avail. One garage man says it is in the magneto—but he didn’t tell me that until he had a bill for $70.00.

If the valve tappet clearance is not sufficient, then the valves will be held off their seats and the engine will leak. When the valve stem are hot and expanded. We suggest that you check up the valve tappet clearance, and make sure that this is between .022 and .028 inch for all of the valves. By the time you have cleaned the timer and plugs, the engine has had a chance to cool off, and the valves get back to normal.

It is also possible that some of the valve stems may be bent or dirty, and that they stick in the valve guides, when they become hot and dry and expanded. Or, it is possible that the valve springs may be weak.

Another possibility is that there may be a crack in the cylinder head or cylinder block, which opens when hot, and allows water to leak into the cylinders, and cause misfiring. But this is not so probable.

Neither is magneto trouble probable, as any intermittent short in the magneto would cause all the cylinders to stop firing momentarily. If the lights are good, you need not worry about the magneto. However, we do suggest that you have the coil units adjusted, on a coil unit testing machine to ensure a good spark for all four cylinders.

It is possible that oil fouling of the plugs is the cause of the trouble in your 1915 Ford, and it may be necessary to lap in a set of .0025 inch oversize pistons to keep this oil from working up into the cylinders.

WHAT-WHY-HOW

Wherein Your Questions Are Answered

Conducted by Murray Fahnestock
CAUSES OF VIBRATION

In September 1921 issue, you mention several causes of vibration in answer to the question on page 10. I have been in a Ford agency for several years but have never found vibration caused by an engine bearing.

One of the greatest causes of vibration of a certain speed is the inductor of the magneto. This is caused by the crack case bearing being loose. We have never had many complaints of vibration, since we have tightened the front support bearing cap.

Nothing pleases us better than to receive letters from our readers amplifying or correcting statements that have been made in our magazine. For the multitude of causes there is much wisdom and we are darned eager to learn.

As for the carburetor, we did not state what ‘vibration’ the carburetor was to be rather general. But we have noticed that some carburetors, which caused vibration at speeds of 55 miles an hour with the engine at low, could be speeded up to 30 miles an hour before the same vibration occurred, after an overhaul in which the bearings were tightened and adjusted.

ADJUSTING CARBURETOR

Wish for help in adjusting a special carburetor, for use at high altitudes. Am getting very little power, at altitudes of 7,000 feet and over.

At high altitudes, the air is rarified or spread out, so that a given volume of air contains fewer units of oxygen than the air at sea level. And the number of units of oxygen that one can get to the cylinders is one of the factors determining the power of the engine due to the more oxygen units, the greater the power.

The carburetor you are now using has a hot air pipe, and a large ‘stove’ or shal, covering part of the exhaust manifold. This stove helps to heat and expand the air entering the carburetor. Now expanded and rarified air is much more the same in its heating and expanding of the air in the cylinder, reduces the available number of oxygen units admitted to the cylinders in such an extent that the motor loses power. Remove the hot air pipe and ‘stove’ from the carburetor you are now using, and think you will get considerably more power. Under no possible conditions can you get as much power at 7,000 feet altitude, as you can get at sea level.

With the hot air pipe and stove removed, it will be necessary to adjust the gasoline feeds differently to get the best results.

FORD TRUCK BODY

Have a Ton-Truck, without starter or battery. 1912 model. Do a lot of night work, during the winter months and wish to install a light in the body of the truck to locate parcels.

To light the inside of the body of the truck for locating parcels, you will get a nice light if you use one 5-15 volt, 4 candle power bulb, connected to the Ford magneto. You will need a switch, for turning off this light when you are running the truck. Then run this engine in low gear, when this bulb is turned on, you will burn out the bulb, because it is of less than 15 volts. But this gives you a cooler bulb gives a nice light, without running the engine too fast when idling.

SPEEDSTER QUERY

Have a Ford speedster. If I now go at the rate of 20 or 25 miles an hour the car starts bouncing from side to side. The springs work quite little stiff, although I have them well greased. Would you advise me to remove a leaf or two, or would it help to add leaf?

For speedster use, it is seldom necessary to make such change in the Ford front spring, as the weight of the engine and transmission remains the same. Though it is possible that, with a very light body and no mudguards, one of the leaves of the front spring could be removed to advantage.

As the Ford rear springs are intended to carry the toning car body and a five-passenger load, it stands to reason that they are meant to be stiff and unyielding for speedster use. Even on the Ford roadster, one leaf can be removed to advantage. For speedsters with a light body, you can remove either two or three leaves, taking care to space the removal of the leaves so as to maintain the normal general balance of the springs as nearly as may be. Taping the springs, or wrapping with cord, is often done on Ford speedsters, in order to smooth the rebound.

STOP S IN LOW

Have a 1916 Ford in which the engine was rear of rear. Very soon we developed a serious ‘grunt’ and would not run in low gear at all. When we put it in low, it would backfire and go over the end of the road. I took down the engine and found the magnets reboring the poles of the magneto was to be generally. We have noticed that some motors, which caused vibration at speeds of 50 miles an hour, when the engine was at low, could be speeded up to 30 miles an hour before the same vibration occurred, after an overhaul in which the bearings were tightened and adjusted.

ALL PLUGS SPARK AT ONCE

My 1917 Ford has a habit of carrying an electric spark through all the spark plugs at once, because there is not any vibration in the ignition. It does not matter which one of the other three plugs shows a small spark, about the size of a pinhead, when they are short-circuited by touching a screwdriver to the top of each cylinder. The three plugs with the small spark do not shock me when I touch them with my bare hand, as does the one which is not firing.

I installed a new set of timer wires, and made sure that none of them were grounded anywhere. The engine could not be started from the magneto and I always start on battery and switch over to magneto.

How can I repair the stripped threads holes in the fly-wheel of a 1915 Ford? The hole is one of the four where the fly-wheel cap screws bolt the crank shaft to the fly-wheel. State size of drill, tap, and new bolt to use.

Almost any automobile will show a tiny spark at the other plugs, when one plug is firing—but no attention need be paid to this and it will not cause overheating. The tiny spark is due to "inductive" or "wireless" effect between one or more cylinder and another.

Drying out the core units and the coil box in the garage will help to remove this effect and will eliminate it altogether. Simply forget it.

Stripped holes in fly-wheel can be repaired by drilling them out in tapping with a 1/2" by 18 tap, and plugging them with 3/8 inch drill, then tapping with a 3/4 inch hole and taping with a plug or screw in both sides of the fly-wheel. And a 1/4 inch hole should be drilled, with the edge of the plug or screw in Examples: 1/4 inch rod should be hammered into this hole as an anchor.
Detroit, Mich. When Henry Ford first made his offer to the Government sometime ago to purchase the Muscle Shoals enterprise down in Alabama the public gave but little thought as to his intentions other than to manufacture fertilizer.

The foresightedness of Mr. Ford daily becomes more evident and he has just recently been quoted as saying that if the Government will let him have Muscle Shoals he can make the enterprise serve as going a long way toward solving the unemployment problem. The Muscle Shoals plant was established by the Government during the war for manufacture of nitrates. Mr. Ford has offered to take over the establishment to manufacture fertilizer, but his offer has not been accepted.

The Muscle Shoals enterprise is second only to Niagara Falls as the greatest water power resource of this country. Its possibilities as a competitor of the existing steam power plants, which drive the mills and transportation facilities of the country at large are almost unlimited. Under the daring industrial management of Mr. Ford it might very possibly prove the opening wedge in the development of water power and water transportation which would revolutionize industry.

Reports by experts as to the operation of the Muscle Shoals nitrate plant and dams under the proposal submitted by Mr. Ford have just been placed before Secretary Weeks for study. The reports will show just what the Government could expect to receive from the Ford plant and whether it could be accepted as a good business deal.

Muscle Shoals is a great industry gamble, requiring millions of dollars for development, enormous in its potentialities. Mr. Ford's proposition is to pay $5,000,000 for the work already done and to assume the total cost of completion of the dams and power plants. The $5,000,000 is just that much more than any one else has offered for the work done, and no one else thus far has come forward with an offer to defray the expense of completing the project. Recent reports indicate that counterproposals of the power interests will be offered that the Government complete the work at its own expense, with some degree of assurance from a public utilities company that it will purchase power if it can be offered at a lower price than power now costs.

The following features of the Ford offer serve to balance in some degrees the great investment which the Government still would have in the property if such an offer is accepted.

First—he pledges himself to produce fertilizer for the farmers at a maximum profit of 8 per cent and virtually to turn over the direction of this feature of the plant's operation to a committee of farmers' representatives.

Second—he promises to keep one large nitrate plant in readiness for production of materials for manufacturing of explosives in the event of the war.

Third—the completion of the project would open the Tennessee river, which winds for many miles through Alabama, Tennessee and Kentucky to navigation.

The fertilizer proposal has aroused the keen interest of the farmers, who right now constitute the most powerful group in Washington. It is certain they will not permit the project to die, but will insist that any other development plan at least shall be as favorable as respects fertilizer production as is that of Mr. Ford.

To sum up the practical situation, the Government is faced with the alternative of making some deal with Mr. Ford, obtaining a better offer from some other private interest or of going ahead with the expenditure of $30,000,000 or more required to complete the work itself.

The Highland Park Plant of the Ford Motor Company continues to produce at the rate of 30,000 trucks and automobiles each month. The output for September was somewhat above this figure and the schedule for the production department for October calls for an equal number.

Favorable demands and production travel hard in hand with the Ford Motor Company. The closeness with which this institution is able to work these two departmental propositions is one of the wonders of present day merchandising and sales.

I have it on very good authority, too, that the assembly plants throughout the country are operating at practically maximum capacity and furthermore that foreign trade conditions are continuing bright—with the Highland Park Plant making big knocked down shipments to Buenos Aires and Copenhagen, usually by the way of the port of New York.

Much to the surprise of most of us it is understood that the Ford Motor Company business in England is excellent—practically as good as it ever has been.

Considerable interest to students of economics is evidenced in one phase of the activities of the employees of the Ford Motor Company—namely that since the first of July more than 1700 employees of the factory plant in Highland Park have started investment accounts. The River Rouge plant and branches have also made substantial gains in investment.

The percentage of employees who are taking advantage of Mr. Ford's investment plan is remarkable. It is reported by those who are identified with the work, and apparently known by more than 13,000 persons in the employ of Mr. Ford's many interests are finding the Ford investment plan a highly satisfactory means of investing their savings.
French News Notes

TAKE AWAY THAT "FORDY" LOOK! Some months ago I sent you particulars of the Ford turned out by one of our manufacturers of Automobile Accessories, and incidentally the constructor of an "underslung" Ford Car. Since then I have seen a good many Fords running around with various changes brought to bear upon their noble carcasses, but have never seen more than one or two which really hid that very "Fordy" look which enables one to spot Lizzie among a 1,000 different models. There is not only the "look" but even the "sound" which seems different from other cars. Of course all Fords are aware of these things. But it is becoming more and more difficult every day to recognize a Ford, even when looking straight at it, it has been in the hands of such clever men as Mr. Harry Crew, of London, and to whom I have previously referred in my February Notes.

Of course I am not the only Philistine who thinks that the Company at Detroit will some day later on give us an "European Ford". Whilst the body part of the Ford has seen very many improvements and electrical devices have been added in obedience to the law of progression, mainly the Ford of today is the Ford of 10 or even 15 years ago—which is spelling old age where motor cars are concerned. But the Car which was made to suit the roadways of America. In the moulding of such a car aesthetic notions had to stand behind utility and practicability, and we haven't those roadways over here. And what is more, the European person hasn't the same eye for form as the American. It doesn't matter a brass cent whether the American idea is better than the European idea. The fact remains that the man who pays the musician wants to chose the tune. And "noise" of the Ford Car, but it is made a special point of very frequently in the derogatory references by so-called "wits". There was for instance a very clever fellow who could name all cars by their sound on starting. On being challenged he managed to successfully "name" several, and then a pile of Milk-cans happened to be upset and he immediately bawled out "Oh, that's a Ford!" And recently I saw a good Play spoiled at one point. Several people were supposed to be obliged to leave the house and their Motor Cars were waiting at the door. Somehow the stage-hands failed to make the noise usually associated with starting the cars and we had to be content without it. But several in the audience remarked sarcastically that the Cars had departed very quietly; they evidently were NOT FORDS!
Canadian News Notes

CLOSED CARS
A considerable increase is noted in the number of enclosed passenger automobiles in use in the Province of Ontario and no type seems to be more popular in this respect than the Ford sedan. A very fair proportion of sales by Canadian Ford dealers has been with the sedan model and widely diversified classes of people are buying closed cars.

Last year, there was an increase of 133 per cent in the number of enclosed automobiles in operation in Ontario, according to the official figures of the Ontario Department of Highways for 1920. Statistics covering the ownership of enclosed passenger models of all kinds are especially interesting.

According to the report just issued, the number of closed automobiles in Ontario at the end of 1920 was 9,564, this being made up of 5,319 sedans and 4,345 coupes. For the year 1919, the total number of closed models registered was only 4,588, comprising 2,829 sedans and 2,329 coupes. Incidentally, it is expected that the increase in enclosed cars for 1921 will be proportionately greater than it was last year for several reasons—namely, the growing popularity of the enclosed types of automobile, dropping prices, wide improvement in Ontario's highways, and the development of the all-season idea in mechanical and body details.

One Ontario Ford dealer showed recently that his automobile sales during the past year were up as follows: 14 per cent enclosed models, 25 per cent commercial vehicles and 100 per cent touring or roadster models. This same dealer expressed the opinion that the sale of closed cars and trucks would predominate this fall in the small car field and he expects a steady business throughout the winter with a fine turnover in closed cars.

FORD PRICES REDUCED
Further reductions in the price of Ford cars in Canada have been announced by the Ford Motor Company of Canada, Limited. These reductions vary from $45 for the runabout to $100 on the sedan and coupe models. Prices quoted by Ford dealers at Toronto, Ontario, include $550.75 for the Ford runabout without starting and lighting equipment; $601.98 for the touring model without the equipment; $1,042.50 for the sedan; $949.03 for the coupe and $740.33 for the electrically-equipped truck. The starting and lighting equipment for the roadster and touring models represents a difference of about $87 at Toronto.

It is interesting to note that the Ford car as sold in Canada is somewhat different to the Ford which is marketed in the United States. The Canadian Ford touring car has four doors one-man top with glass windsox, demountable rims, door flaps, spare tire carrier, sloping ventilating windshield and other differences.

MORE CARS IN WEST
When considering automobile matters in Canada, the trade expert or motoring enthusiast is apt to talk about conditions in Ontario and Saskatchewan because these widely separated Provinces represent automobile leadership in two distinct fields. Ontario has many industries and varied geographical conditions. Saskatchewan in Western Canada is largely agricultural and is largely a rolling prairie with dirt roads that are dragged out at intervals improvements.

Special interest is, therefore, shown in the recent announcement of the Saskatchewan Government regarding the growth of the automobiles in that Province. It is shown that there were 5,925 cars registered during 1920 as compared with 55,010 in 1919 and 46,880 in 1918. This is considered remarkable in view of the fact that the total number of motor vehicles in Saskatchewan was only 74 in the year 1908.

The rapid increase in the use of cars is attributed to the rapid settlement of the Province and the prosperity achieved by the settlers in farm homes. Farms are frequently paid for in a single harvest and more than half of the automobiles in Saskatchewan are owned by farmers.

According to the statistics, the Saskatchewan farmers invested $6,000,000 in 2,000 new tractors in 1920 at an average of $3,000 per tractor. The average price is high because of the purchase of very large tractors by a considerable number of owners of extensive land.

Approximately half of the passenger automobiles in use in Saskatchewan are Ford cars. This is the same percentage for practically the whole of the Canadian West. Statistics announced by the provincial Government of Manitoba indicate that the number of cars in use in Manitoba at the end of 1920 was 36,455, an increase of about 25 per cent over the preceding 12 months and of this number exactly 18,570 were Fords. The next make included 4,248 cars and the list tapered down to just three English Sunbeams.

AUTO DEALERS MANY
No less than twelve Ford automobile dealers are in business in the city of Toronto, Ontario's capital, which has a population of 525,000 people. This figures out at slightly less than 44,000 residents for each of the dozen dealers who are scattered throughout the city. These dealers include:—Bradley & Love, Limited; Wm. Candler & Co., Limited; A. D. Gorrie & Co., Limited; R. Howie, Limited; Keele & Moore, Limited; L. Newman & Co., Limited; Oakwood Garage, Riverdale Garage, Limited; See & Smith Motors, Limited; Toronto Motor Car Company, Limited; Universal Car Company, Limited; and W. C. Warburton & Company, Limited.
"That's enough, Bill. You know I get lots more mileage with these new B. G. Plugs."

The B·G saves gas

Not theoretically but actually. You notice the difference from the minute B. G. Spark Plugs are put into your car. You get maximum power yet save gas. You adjust for a leaner mixture and don't have to choke your carburetor on a cold day.

It's this way. The monel metal Hot-Spark Disk heats up at the first explosions, and, together with the electrodes and porcelain, conditions the fuel entering the firing chamber of the plug so that when the spark occurs, a "shot-gun blast" of flame is fired from the plug into the combustion chamber of the cylinder, compelling complete ignition.

That means maximum power and maximum gas mileage right from the start.

And the shot-gun blast scourrs the points at every explosion—the B·G. cleans itself. It is guaranteed against failure from carbon and fouling by oil.

You always get a fat, full spark.

Maximum gas mileage—maximum power—guaranteed against carbon and oil—no cleaning necessary—money back if not satisfied—what other plug can give you so much?

Get a set of B·G. Plugs from your auto supply store or garage man. If he hasn't them, give us his name and address and we will supply you direct. Price, $1.00 per plug. Please be sure to give name of car, year of manufacture, and number of cylinders.

THE B. G. CORPORATION
33E GOLD STREET, NEW YORK

B·G SPARK PLUG
The Plug that Cleans Itself

When writing advertisers—Just say FORD OWNER AND DEALER
STORM MOTOR DRIVEN REBORING MACHINES

CYLINDER REBORING MADE EASY

Conditions have been such during the past season that few new cars have been purchased and the old ones have been doing double duty and driven with little or no repair. This means that there is an unusual amount of overhauling and rebuilding to be done this winter, while the roads are bad, therefore the cylinder reborning Machine and other equipment for doing this work is of utmost importance, and the shop properly equipped will reap big rewards.

Herewith is shown the new Storm Motor Driven Cylinder Reborning Machine. It is designed especially to meet the requirements of the average size garages where an electric current is available. It possesses a number of unique and important features that should be of interest to your readers.

The machine is built extra heavy and rigid throughout, using the Storm Patented Power Machine clutch Heads. Their heads, being supported by a heavy, rigid, hardened steel bar, which is ground to perfect accuracy and exact size. Extra long, heavy machine bearings give rigid support to the bar. These bearings are adjustable so as to take up any play and can be easily kept in perfect adjustment. Cutter Gears are used throughout a heavy internal feed screw and feed bar. Total capacity is 5/8 to 6 inches sufficient to take care of all sizes in common use. The machine weighs approximately 300 pounds.

A heavy base not shown in the cut is provided for use in connection with the machine for shop work, making it a permanent and convenient shop fixture, and yet it has the big advantage of being capable of use independent of the base as shown for reborning motors of all types without removing them from the chassis.

The machine is furnished for boring only or for both boring and burnishing. The Burnishing Head consists of a hardened steel arbor having special shank to fit boring bar and is surrounded by a special tool steel roller all ground to exact micrometer size.

DASH LAMP FOR FORDS

Every owner of a Ford car will be delighted to know that a really good and beautiful dash lamp has been put on the market, which can be easily and quickly applied by anyone; no mechanic or electrician is necessary, as there are no wires to be cut or spliced.

The reader will please notice the extra long threaded Shank with nut and washer, which permits this lamp to be applied perfectly on either an all-metal dash, or on a wood dash—metal cover; by simply slipping a 3/8-inch hole in the dash, inserting the Shank of the lamp, and tightening up the nut at the back. A sufficient length of cord is furnished with clip ready to slip over the tail light terminal connection on the back of the lighting switch on the dash, to make one side of the circuit. As the lamp has a single contact construction, the other side of the circuit is, therefore, completed through the rigid metal contact when the lamp Flange is in the metal dash or metal covering of the wood dash.

The lamp is equipped with individual lever switch—robust, in action, durable and easy to operate—and threaded into a solid brass sleeve. The entire lamp is made of heavy brass throughout, beautifully nickel plated and hand polished, which will not rust or become easily scratched or marred; and is furnished complete with candle power, 6-5 volt bulb. It retails for $1.00 each.

The PRESTO Lamp is manufactured and marketed by The Metal Specialties Mfg. Co., 338-352 N. Kedzie Avenue, Chicago, Ill.

NEW WHEEL LOCK

The New York Coll Company of 338 Pearl Street, New York City, who for many years have been manufacturing a high grade line of Ignition and Automobile Accessories, have just placed on the market a Steering Wheel Lock, expressly designed for the Ford car, which operates on an entirely new principle and marks a decided change in Steering Wheel Locks.

The device consists of a stationary and movable housing, which is clamped on the outside of steering post by a Yoke, the nuts of which are protected when wheel is locked. When thrown in the up position, two strong arms swing between two spokes, as well as over the spokes, so that the wheel cannot be turned in either direction, nor can the wheel be removed, a feature claimed to be entirely original.

The manufacturers lay great stress on the following features:— No interference or chang- ing of any of the original steering apparatus such as disconnecting wheel from steering mechanism, and the elimination of any plunger to jam or prevent wheel being turned. This feature prevents the possibility of accidents.

No key is employed to lock the device, which makes the securing of the car, with the wheel in the straight ahead or to the right or left hand position, but the work of an instant. It is constructed entirely of Malalloy Steel, which cannot be broken with the most heavy hammer.

No drilling, tapping or machine work is necessary to install, which operation is accomplished, it is stated, in two minutes with a simple screwdriver by anyone. Price is $2.50.
SHOK AN' SNUB

San' S is the name of the newest device for smoothing rough roads for the Ford. It is a reliable snubber and dependable recoil check which is said to be highly satisfactory. It is constructed of a pyramid design of spring which absorbs road shocks and are said to result in floating non-cane action characteristic of the air-suspended type of shock absorbers. The destruct-

ive return action of the car spring is gradually steadied and checked which results in far less wear on the springs.

San' S is easily installed and is interchangeable with any model Ford car. It requires no adjustment and is quickly and easily lubricated. It is a product of Shok an' Snuh Sales, Chicago, Ill.

FOR THE REPAIR SHOP

Big sales are being reported for the Watervilet Spiral Expansion Aligned Reamers for Ford piston pin bushings.

This is a combined Boring and Reaming Tool, with self cutting pilot which does the rough cutting, leaving the Reamer proper to do the finish reaming only. The Front Pilot guides for the beginning and the Rear Pilot guides for the ending of the reaming. Holes must be reamed in perfect alignment. You cannot do otherwise with this tool.

Left hand SPIRAL flutes insure against chattering or "digging in." Instead of Reamer jumping as with a straight fluted or straight bladed tool, WATERVIET SPIRALREAMERS cut easily and smoothly with a shearing motion, leaving a full bearing surface with a mirror-like finish. A slight turn of screw in end affords an even and accurate expansion.

Made of highest grade tool steel, properly machine and specially heat treated in electricity controlled gas furnaces, insuring a uniform permanent quick cutting edge. Cuts smoothly and quickly and will stay sharp. It is a product of Watervilet Tool Co., Inc. Albany, N. Y.

FORD TIRE CARRIER

The Shehun Tool & Machine Company at 502 East Ninth street, Los Angeles, is manufacturing an article that fills a long-felt want. They have developed and are now turning out in large numbers a Ford tire carrier that is serviceable, that adds to the appearance of the car, and is moderate in price. The carrier is finished in high-grade baked enamel with straps to match. It holds either one or two tires, mounted or unmounted, large or small size; fits the regular Ford bolts and may be installed in five minutes with a small wrench. This article deserves the consideration of every thoughtful Ford owner.

Changing Your FORD FROM A "DRESS SUIT" TO "OVERALLS"

HERE'S the Inland Convertible Body that enables you to put your FORD to work. Above you see this smart body mounted on a Ford Chalise. A handsome improvement over your "old" Ford, isn't it. Looks like a $3000 car. Made of the finest materials obtainable. Sweeping, graceful lines, beautiful top. French slanting windshield, distinctively designed cowl, and lustrous finish.

The New INLAND CONVERTIBLE BODY CAN BE TRANSFORMED INTO A HANDY TRUCK IN ONE MINUTE HOW IT'S DONE!

Without tools, with little effort, one man can shift the touring formation to a truck for light hauling and tourist travel. Back seat moves forward, to position of front seat, which collapses, at the touch of a spring. Rear panel becomes tailboard—and you have a strong truck, as in the illustration below.

Write for Full Particulars and "Dealer Territory"

INLAND AUTOMOBILE CO., INC.
INDIANAPOLIS, IND.

Truck Formation
MILWAUKEE CONCERN BUILDS EXTRAORDINARY TIMER

A timer of most unusual design and operating principle, manufactured by the Eclipse Timer Manufacturing Co., of Milwaukee, has created considerable recognition among many Ford owners and dealers all over the country. This timer, known as the Eclipse Oil-Less, has several unique features in its construction. The rotor has no roller but carries a hardened coppered tool steel brush. This brush makes "wipes" against four radially opposed contact points, also of hardened tool steel, and mounted on a coiled spring.

Exceptional wearing qualities and a long life of timing is claimed by the manufacturer because of this construction. First, the timer is oil-less and has no oil hole for dirt, grit, or grease to enter. Therefore, due to the cleanly conditioned of the contact surfaces, only a light pressure is required to insure perfect contact. Secondly; what little grit may work in around the shell does not obstruct electrical contact because of the self-cleaning and burnishing action of the rotating brush against the contacts.

Probably the most striking feature of the Eclipse is its simplicity. For the small sum of 25 c., a complete set of replacements—a new brush and four contact points—can be purchased and a complete renewal made in a very few minutes without even removing the wires from the timer. With the fingers the four contacts can be literally yanked out, spring and all, and the four new ones, including a new spring, simply screwed into place. The new brush can then be put on, claims the manufacturer, in no more time than it takes to replace a regular Ford roller.

The manufacturer of the Eclipse Oil-Less Timer claims that the main advantages of the Eclipse can be summed up as follows:

1. A timer that is exceptionally accurate.
2. A timer that requires no lubrication—no attention whatever.
3. A timer whose shell need be purchased but once in the life of a Ford or Fordson.
4. A timer that can be quickly renewed any time, right on the road and at a cost of 25c.
5. A timer that is so simple in construction that it can be sold at the low price of $1.55.

The Eclipse Oil-Less Timer is being sold on a "2-week trial, money back" plan, and may be purchased from dealers or direct from the factory. Address Eclipse Timer Mfg. Co., 2907 Millefleck Ave., Milwaukee, Wis.

DESCRIBING AUTOVAC

Positively stopping oil leaks in the Ford engine is the mission which it is claimed is accomplished by Autovac, manufactured by the Craig Manufacturing company, Ensley, Birmingham, Ala., and which sells for $3.00 in the United States and $4.25 in Canada.

Autovac is a self-contained instrument and is not mechanically fastened in any manner to the engine.

It automatically produces a partial vacuum in the crank case which has the effect of creating a perfect air seal on the engine, thus preventing the oil from leaking out at the various joints and bearings, it being a self-evident fact that where the air is leaking in, oil cannot leak out.

Another feature of Autovac is, that as air moves in an outward direction only through Autovac, no dust and grit can possibly get into the oil and wear out the bearings. This auxiliary feature alone makes it worth many times what it costs.

Laurel Power Specialties FOR FORD and DODGE Motors

SIXTEEN Valve Cylinder Heads; Racing gears; Racing bodies; Racing radiators; Worn and gear steering gears; 4-speed transmissions; Light pisces; Roller bearings; High speed camshafts; Parts for underslung chassis; Counterbalances; Racing carburetors; Racing magneto; Also, counterbalanced crankshafts—one single forging.

Largest manufacturers of Power and Speed Specialties in the World.

DEALERS: Write for Illustrated catalog on the above and other parts for Ford and Dodge Motors. No matter what you want, we have it.

The Laurel Motors Corporation
ANDERSON, INDIANA

When writing advertisers—Just say FORD OWNER and DEALER

Roof 18 Overhead Valve Equipment for Ford and Dodge Motors. Fastest in the world. Doubles the value of your truck. Hill climbing for touring cars beyond your widest dreams.
CHANGES CORPORATE NAME

On November 1st the corporate name of the Milwaukee Auto Engine & Supply Company, Milwaukee, Wisconsin—manufacturer of the well-known Milwaukee Timer for Fords—was officially changed to Milwaukee Motor Products, Inc.

The change is one of name only—there has been no change in the personnel or policies of the company. The new name was finally decided upon because it was considered simpler and more appropriate to the business.

THE DALECO TIMER

For several months past the Dale Manufacturing Company have been quietly putting on the market the Daleco Timer which proves its quality by practical service under all conditions.

The outstanding features of the Daleco are a leakless case of evidently strong design, a true circular rotor of specially made fibre with a brass center, and all brass and copper electrical circuit.

The distribution units are radially set in the case and timing is in no way affected by either wobble or sidewise movement of the timer shaft.

No lubrication is required and should grease or oil, working through the cam shaft bearing over the rotor, the oil film is instantly broken by the point contact and quick starting assured no matter how cold the weather.

The material and construction is the best and the entire product is made to appeal to the requirements of those who want "A better timer." Distribution to the trade is being made through The Zinke Company of 1317 Michigan Ave., Chicago, who are acting as the sales department for the Dale Manufacturing Co.

THE SPRINGS STAY OILED

The means not only of oiling the springs but of keeping them oiled is furnished by the use of Nifty Spring Lubricators. These little devices are quickly fastened around the thick part of the springs and the reservoirs which they contain are filled with oil. All that is necessary for this oil is automatically fed to the spring leaves and keeps them properly lubricated which means a saving of the springs and, in fact, the entire car.

These sell for $1.50 per set of four. They are products of the Spring cup company, 308 Schmid building, St. Joseph, Mo.

COAST TO COAST WITH A-C BRAKES

The remarkable staying qualities of the Ford equipped with A-C Brakes is demonstrated in the 6000 mile trip recently taken by Mr. Yaeger and family of Chicago, III.

Early in August, Mr. Yaeger and family left for Los Angeles, taking the northern route, stopping at Yellowstone Park and other interesting places along the way. The Ford touring car carried 6 people and a dog and a camping outfit and pulled a trailer.

Up and down the mountains, the Ford, as well as the A-C Brakes, was given the most severe tests; and upon his return to Chicago, Mr. Yaeger reported that all stops—up and down—the machines were made without chatter, noise or strain on the mechanical parts of the car. The original set of A-C Brakes and the brake linings were in perfect condition.

Here's Perpetual Accident Insurance

Easy to Attach

Easy to Operate

The Gilbert

ATTACHMENT FOR FORD HORNS

is a simple lever arrangement that can be readily attached to any Ford which has the horn button on the steering post. No boring, no riveting—nothing whatsoever—slip the cap of the attachment over the horn button and TIGHTEN THE SCREW PROVIDED. The attachment is always at the finger tips—entirely clear of the spark and throttle levers—and can be reached immediately WITHOUT MOVING THE HAND FROM THE WHEEL. Guaranteed for life of car. If your dealer cannot supply you, send his name and $1.00, and we will send a Gilbert Attachment, postpaid.

DEALERS—JOBBERS

Stock this greatest of all Ford accessories now. A quick turn-over proposition at a low price with a big profit to you. Write today and get in on our national advertising campaign.

Price

$1.00

Rather

Safe

Manufactured by

A. GILBERT & SONS

BRASS FOUNDRY CO.

4000 Forest Park

ST. LOUIS, MO.
RENTZ SPARK INTENSIFYING PLUG

What appears to be a practical item is the Rentz spark intensifying plug. With the device it is claimed that an intensively hot spark is prepared and starting therefore facilitated. By lifting the intensifier switch on the plug and giving it a quarter turn, this brakes the contact in the center electrode and allows the current to jump the gap and make a hotter spark at contact point.

This device is also recommended for cylinders which pump excessive oil. It is claimed that it will not foul and is guaranteed to increase power, economy and mileage. It is a product of the Rentz Spark Plug Co., Atlanta, Ga.

THE JIFFY JUMPER

A really practical item for saving the clothes while working around the Ford car is the Jiffy Jumper which sells for 24.00 and is distributed by the American Specialty company, 704 Chestnut street, St. Louis, Mo.

This can be put on or off in four seconds. It does not wrinkle the clothes and is made of the best grade Government Olive Drab Duck. It is kept firmly in place by flexible steel bands, and affords protection for the clothing while being a comfortable garment for work. Another feature is that it can be easily laundered.

CHAMPION TOOLS AND PRESENT CONDITIONS

In these days of judicious buying, products and commodities are preferred on the basis of quality and economy alone. The purchase cost and the upkeep cost together with quality, decide the prospective customer. It is a survival of the fittest.

In the main office of the Champion Manufacturing Company, 2888-10 W. Fletchert St., Philadelphia, Pa., the trend of the sales curve proves conclusively that their tools are meeting the "quality economy test" and forging ahead with increasing momentum.

Since the recent price reduction, made possible by demand, the entire line of Champion Tools, including the newly added wheel puller have found a tremendous market among the country's garage and repair men.

The Champion Refurbishing Equipment has long been known for its efficiency, reliability, ease and speed of operation, being able to rebore a Model T Ford Cylinder Block in 30 minutes or a Porton in 45 minutes, thus resulting in a remarkable saving of time and labor which are items of great importance in this period of conservation.

INTERESTING PISTON RING

Hundreds of repair men throughout the country today, instead of repairing the motor, if it is only slightly out of round, or slightly scratched, are fitting two 3-A Piston Rings and absolutely stopping the motor from pumping oil.

Wayne Brothers of Warren, Ohio, wrote us the other day that customers that were formerly pests are now turning out to be good friends after installing 3-A Piston Rings.

The 3-A Piston Ring is designed not only to seal the cylinder wall, but also to seal the top and bottom of the piston groove, giving the oil absolutely no chance to get up into the combustion chamber.

Motors equipped with 3-A Piston Rings show a mileage of anywhere from 150.0 to 300.0, depending on the condition of the motor: also give the maximum amount of compression, which means more power and speed.

The 3-A Piston Ring is manufactured by the Steel Spring Piston Ring Company, 14th Metropolitan Avenue, Brooklyn, N. Y. If further information is desired, kindly write for circular 30. The price of this manufacturer's Ford piston rings was recently reduced to $1.00.

FOR PROPER CIRCULATION

Most Ford owners are aware that many troubles follow in the wake of faulty water circulation in the Ford motor at any time. In summer or while driving on steep hills or in sand or mud the result is an overheated engine. In winter it means freezing of the radiator. One good way to avoid these troubles is thru the use of the Reliable Centrifugal Pump for Ford cars which sells for $7.50 and is distributed by the Auto Appliance company, 2416 Chicago Avenue, Minneapolis, Minn.

This is said to be a well made and very practical device for maintaining proper temperature and the result is a decrease in the consumption of gasoline and oil and the elimination of the many circulation systems and motors trouble which result from overheating or freezing.
Showing Detail of Sure Start Electric "Hot-Spot"

PRIME WITH HEAT

A "Hot-Spot" That Is Hot Before Motor Starts

SURE START Type "A" is made in sizes to suit all cars having "detachable" manifolds. The Ford Special and 1-inch size can be operated by 4 to 6 dry cells on cars not battery equipped.

FORD SPECIAL, complete, price $3.50

Other Sizes for All Cars

FOR SALE BY DEALERS AND GARAGE MEN.

Liberal Discounts and Display Set and Card With Every Dozen Order.

DISTRIBUTORS WANTED

MOTORISTS—Install "Sure Start" PRIME WITH HEAT. That's usually what is lacking when your motor won't start. Switch off when motor is hot.

If your dealer cannot supply you send your order direct.

Manufactured by

EDWIN L. WIEGAND COMPANY
422 First Avenue, Pittsburgh, Pa.

EDWIN L. WIEGAND CO.
Pittsburgh, Pa.

Oct. 15, 1921

Dear Sirs:—Sure Start Electric Hot Spot duly received and installed by my garageman.

Sure Start works perfectly and is surely some improvement. Frequently my car will stand out nearly all night at the hospital, where before I could hardly get it started using high test gasoline. I now start off as easily as if the car had been standing in a warm garage.

I have looked over your advertising and find that you do not mention one of the most important things that the Sure Start really does. I noticed it right away. Soon after the Sure Start was put on my car I drove it on a long trip without turning on the heat, as it was fairly warm. I noticed immediately that the car was making higher easily on high that I had not been able to make on high before, after a little figuring I decided what was going on. The cone of wire in the manifold breaks up the gasoline spray coming from the carburetor and serves the same purpose that several other devices on the market do that cost considerably more yet they have not the method of heating the vapor for starting that your Sure Start has.

You have a very valuable device and I am sure that everyone that sees it work will be a prospective purchaser.

Very truly yours,

H. A. O'Neal, M. D.

Standard Radiator Cover  

F. O. 477A Ford Rad. Cover only $1.95  
F. O. 477B Ford Hood Cover only 3.00

Spring Shutter Radiator Cover  

F. O. 361 Ford Radiator Cover only $8.00  
F. O. 477B Ford Hood Cover only 3.00

All Nathan Radiator Covers are made of a fabric coated with rubber and rubberized to lining—the best cold resisting and heat retaining fabric (see cut).

Write for catalog and discounts, show card and window display.

Nathan Novelty Mfg. Co.,  
Dept. F. O., 55 Fifth Ave.  
NEW YORK CITY

When writing advertisers—Just say FORD OWNER AND DEALER
**Simon Primer**

**Quick Start**
**Guaranteed!**

**Saves Battery and Time!**

Pending Patent

Complete with Manifold and Switch.
Simple instructions for installing and operating.

Will Start Any Ford in 10 Seconds

**Entire Manifold Heated**
Guaranteed for 2 Years

Order Now! $5.00 Each

Jobbers and Dealers—Write for quotations

**Simon Supply Co.**
207 N. 7th St.,
St. Louis, Mo.

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**Eventually**
**You Will Use a**

"Kemp Hotspot" Manifold

---

**Economy** demands that sooner or later you will place this needed device on your car.

It is scientifically designed to give perfect and uniform mixture of thoroughly vaporized gas and air to all cylinders. With even the lowest grade fuel you secure 100% efficiency.

It eliminates 50% to 75% oil pumping trouble due to giving each cylinder a mixture of dry gas in which the combustion is instantaneous and complete. This keeps each and every cylinder firing regularly.

It increases mileage, eliminates 25% of vibration, gives a snappy motor almost instantly, and permits easy starting in all kinds of weather.

**Guarantee**

Use a Kemp for thirty days. If not entirely satisfactory return it to your dealer who will refund full cost. We stand back of every manifold we make. If your dealer is not stocked give us his name and order direct.

Price $9.00 F. O. B. Muncie Ind.

DEALERS—Write for a Real Proposition.

**Kemp Machine Works**
1217 So. Franklin
MUNCIE, IND.

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**Selling Better Than Ever**

Car owners nowadays are keenly interested in low upkeep—on tire mileage especially. That is one reason why so many of them are adopting

**National Rubber Tire Filler**

It does away with punctures, blowouts, vulcanizing, patching, tire troubles and repairing of all kinds. Users get from 10,000 to 20,000 miles out of every tire—and have no inner tubes to buy.

National Rubber Tirefiller has a wonderful resiliency—takes the place of air and rides as easy.

Made in sizes to fit all standard tires. Can be used on all makes of cars using pneumatic tires. A big seller because it has made good

DEALERS—WRITE TODAY FOR COMPLETE DATA

**National Rubber Filler Company**
Rear 222 College Street
MIDLOTHIAN, TEXAS

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When writing advertisers—Just say Ford Owner and Dealer
Two Years Perfect Timing Guaranteed

IT'S HERE
And here's the case—hardened cam that press the plungers into contact and release them—like a trigger.

The Pictures Tell the Story

YOU need no expert to tell you why this is the only timer scientifically designed to cope with the Ford ignition problem.
The only timer that gives you sparks exactly ninety degrees apart every time, all the time.
To jerk a vigorous spark out of your coil at cranking speed you need a lightning-fast break of the contact in your timer.
Ask any repairman about this. In the HERZ

Hammerblow Timer
The positive Pressure Contact is broken with lightning speed. The cam presses the plungers into perfect contact, then releases them with a snap. This instant break affects the vibrators like a hammerblow. With the Herz Timer your vibrators will never stick. There's no lagging after-spark. No unreliable roller or brush or raceway to burn and wear out.
Learn the joy of absolute confidence in your car. Put a Herz Hammerblow Timer on your Ford. You can install it in a few minutes. The Herz Timer will not alone start your motor at the first turn on the coldest day, but it will give you 25% more power than any short-lived timer. If you want a hard-pulling, clocky idling, responsive engine—order a Herz Timer today.

Special Introductory Offer:
To introduce this unique timer we offer it to you at the special low price of $4.75. You can buy it direct if your dealer has no stock. Remember—Two Years Perfect Timing Guaranteed, or Your Money Back. Two years peace of mind. That's worth $4.75, isn't it?
Made of manganese bronze and tool steel, the Herz Timer is finished with a care that limits production. To avoid possible disappointment order at once. Send no money now. Simply write or wire that you want a Herz Timer—and when it reaches you pay the mail man $4.75.

HERZ INCORPORATED
Inventor of the first Timers ever used.
Maker of famous Manganese Plugs since 1894.
Dept. 182 Locust Ave., New York City

Recharge Your Battery With This Valley Charger

Send for this battery charger. Try it for ten days. See how easily and economically it will bring back the old punch to your battery.
If you are not satisfied that the Valley Charger will prolong the life of your battery, eliminate trouble, and enable you to keep your battery fully charged at all times—then send it back to us. We will refund the purchase price immediately. No apologies on your part: no argument on ours.
The Valley Battery Charger will end your battery troubles. It will give your battery a full charge from your house line. Not necessary to remove your battery from your car, or even to disconnect the battery terminals. No trouble to use—plugs in on a light socket, just like a lamp. Connects to your battery by two new clamps. Cheaper than a new battery. Makes your battery outlast your car.

Price $16.00

Valley Electric Co.
Dept. F. ST. LOUIS, MO.
Get an Envelope and Mail This Coupon Now

Valley Electric Co.,
Dept. F, St. Louis, Mo.
I am enclosing money order (or check) for $16.00 for which send me a Valley Battery Charger. If I am not absolutely satisfied, I will return the charger to you within ten days and you are to refund the purchase price.

Name ____________________________
Address __________________________

When writing advertisers—Just say FORD OWNER AND DEALER
Frozen 10 Times and NEVER BURST

The PERFEX RADIATOR is freeze-proof. As a guarantee we will replace, free of charge, any Perfex Radiator with core damaged by freezing.

We have reports of Perfex Radiators that were frozen 8 and 10 times without bursting. They will stand repeated freezing because of the unusual construction. Perfex is the original guaranteed freeze-proof radiator.

The flat corrugated water channels are of special, tough bronze, and their shape provides ample expansion possibilities, without damage. There are no seams at the front, and instead of the seam at the back being merely flat-lapped, it is lock seamed.

It is a convincing fact that 76 manufacturers use Perfex radiators as standard equipment. The Perfex will outlast and out-cool any other replacement radiator for Fords.

PERFEX
THE PERFECT RADIATOR
for Ford Cars

JOBBERS—Write for our proposition.

DEALERS—If your jobber cannot supply you, write us direct, giving name of jobber, build a substantial and profitable trade on Perfex for Fords. Reasonably priced—within the reach of all.

Perfex Radiator Co.
Dept. J, RACINE, WIS.

What Do Customers Cost?

A customer is made and kept out of good-will—his good-will and yours. He will deal with you just so long as he gets satisfaction—by which he measures his money's worth. One way to hold a customer is through installing plate glass when accident breaks his window or windshield. That means satisfaction to him and his money's worth in the saving of eye-strain and nerve-rack in driving.

Plate glass is a separator, from dust and draught, that he doesn't see. It's so clear that he doesn't notice it. He doesn't have to squint through waves and curlicues like in common glass. He sees no objects multiplied by bumps and hollows. He just drives and easily judges passage room and short turns. Plate glass pays him, and installing it will pay you.

PLATE GLASS MANUFACTURERS of AMERICA

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Simply remove a front hub cap and replace with the Dreadnaught Indestructible Hub Odometer. The Automatic Drive snaps into engagement and from that moment you get a continuous record of all travel forward or backward.
SALES AND SERVICE EVERYWHERE.

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HUB ODOMETER
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You know the trouble Ford owners have with timers, with coils, and with vibrator points.
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The MALLORY
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The Mallory Timer will enable a Ford to throttle down to 3 miles an hour on high—to "pick up" quickly, smoothly and without vibration—in fact, a Mallory equipped Ford runs and handles as smoothly and satisfactorily as the finest cars.
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Made by
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There is just one way to avoid the expense and unsightliness of loose, cracked and rattling fenders on your Ford. Before the fenders break or loosen equip them with

I-NE-DA FENDER BRACES

These practical devices keep your car looking trim and neat, prevent breakage from vibration and hold the fenders firm against wobbling and rattling. Inexpensive and easy to install they constitute a thoroughly practical and economical item. 1-Ne-Da Braces are supplied in one style which fits all models including the one-ton truck chassis.

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You need Schrader Universal Tire Valve Accessories to get the most mileage out of your tires. If your dealer does not stock them, send us his name.

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Complete With Motor

Less than half the usual price for a tool of this size and capacity.

And we also give you our 1 YEAR GUARANTEE, which entitles you to a new motor, should defects develop within the first 12 months.

Has exhaust, No. 60 Norton grinding wheel, and 8 x 8 in. Hansen & Van Winkle Cotton Buff.

Equipped regularly with the famous MARATHON OK single phase totally enclosed Alternating Current motor, for 110 or 220 volt 60 cycle service.

If Direct current motor is wanted, add one dollar for 20 or 110 volt, or $2.00 for 220 volt.

Has convenient and reliable switch in base. Machine is shipped complete with standard plug and 10 ft. cord, ready for use.

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MARATHON ELECTRIC MANUFACTURING CO.
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Quick Detachable
MAGNETO CONTACT POINT
Insures Perfect Ignition

NO MORE greasy shirt sleeves, dirty hands, or backaches once this quick Detachable Point is installed.

A necessity when Re-Lining the transmission of a Ford, as the Contact Point can be removed while removing the transmission cover, thus giving more space, and besides the Contact Point is not liable to be bent or broken, thus giving a rather poor contact after replacing the cover.

PRICE
$1.00
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As Contact looks on Transmission Cover
4 Point Contact Instead of one

TO INSTALL
Simply remove old type contact point and replace in the same position the quick detachable assembly.

As Contact Point looks removed to clean
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To remove, Clean and Replace this new type Plug requires but a fraction of the time ordinarily required, and WITHOUT THE AID OF A SPECIAL SCREW DRIVER.

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This Instructive Book Is Free—Send For It

This valuable book, which you can get absolutely free, tells how to prolong the life and increase the power, speed and endurance of automobile motors. Explains where aeroplane and racing motors get their amazing power and tells how the power of the above motors may be increased tremendously. It’s very instructive. Every owner, dealer and garage man should have a copy. Send for it.

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Replace It With a McKinnon Radiator

Because their "really cellular" construction is practical—it cools the motor properly.

Because McKinnon Radiators are strong and durable.

Because complete dipping in pure solder prevents pinhole leaks and internal corrosion.

Because expansion takes care of strains from freezing.

A New McKinnon Core can be put in your old Ford Radiator shell.

Ask your repairman about the McKinnon Radiator.

McKINNON DASH CO. (Radiator Division)
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Over one million McKinnon Type Radiators in daily use on Overlands, Buicks, Willys-Knights and Oldsmobile 8's.

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For the Service Station or Garage

Service station men have been looking for a satisfactory test stand for Ford generators and armatures which would do the work quickly and accurately. Here is the New

ELMCO Junior Test Stand

This is as efficient as the Elmco Liberty model used everywhere especially for Ford service needs. It costs only $120.

The Elmco Junior requires no clamps or holding vise to hold a generator. A growler, which also acts a magnetic clutch, holds a generator without vibration and like a vise of steel. All that is necessary is to pull the switch and the generator is locked securely in position.

A 1/4 H. P. General Electric motor is used to drive the generator and the coupling needs no adjustment to hold the generator gear. A high grade ammeter and a voltmeter are mounted on the instrument board together with a trouble lamp and test prods. The switches which control the motor, cut-out and clutch are in plain sight and within easy reach. The base of the machine is made of aluminum.

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Burns-in and Runs-in All Makes of Motors

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New and improved Phoenix Running-in Fixture saves lifting fixture from machine, saves oil draining and prevents oil waste. Fixture operates on sliding bar arrangement.

Write us today for folders showing this and other Phoenix Garage Machine Tools in action.

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Johnson Carburetors for Ford Cars

Counts Every Drop of Gasoline.
Makes Every Drop Count.

Strainers for Ford and Maxwell Cars.

Price complete
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Traps the Dirt. Fits Any Ford.
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Cuts Your Oil Bill 34 to 50%  
**Stops All Oil Leakage**  
Through Gaskets and Bearings

Keeps road dust out of the crankcase, gives better lubrication and lengths life of your motor.

ENGINEERING TESTS made at ARMOUR INSTITUTE of TECHNOLOGY, Chicago, shows an oil saving of 34.2%.

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The Security
LOOSE WHEEL LOCK FOR FORDS

Four Uniform, Sturdy Spider Arms — Safety — Strength.

First of all, it's honest-to-goodness thief proof. It has the quality appearance that appeals to every car owner. Easy to install—does not change original design of steering parts—is absolutely safe in driving position. Never gets out of order, as proved by five years of use and universal satisfaction. Four uniform, sturdy spider arms and 17-inch genuine walnut corrugated rim give safety, strength and good looks. Reasonably priced. Easier for dealers to sell—at profit equal to or better than less satisfactory locks.

FORD DEALERS: Write at once for our FREE Demonstration Offer and Prices.
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**Pressure Proof Piston Rings**

Pat. Mar. 2, 1915—Feb. 29, 1916 will restore the original power of the weakest motor. Lost power is usually the result of accumulated carbon or lost compression. Pressure Proof Rings permanently prevent this by making it impossible for either oil or gas to leak by the piston. Recommend and install Pressure Proof Rings—it will pay in good-will as in dollars and cents.

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Trained men wanted everywhere. Auto jobs pay big money. 10 million autos, trucks and tractors all need service. In every section, garages, tire repair shops, welding shops, electric service stations, are needed. More men wanted. It all means a great future at a certain big pay to ambitious, go-getting men. You can do it.

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Make a start. In a few weeks under guaranteed training you can become a first-class, all-around, practical auto and tractor mechanic, capable of filling any garage-job. Or, become an auto electrician. Go into business for yourself. There are jobs everywhere and Detroit trained men are preferred.

Learn the Trade at the Auto Center
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Come to Detroit—to the Michigan State Auto School. Train head and hand by factory endorsed methods. Latest equipment supplied. M. S. A. S. by famous factories. Detroit is the logical place to learn the auto trade. Here a nickel car-fare will take you to the world’s great auto plants, or to more than two hundred and fifty auto accessory factories. Here is the heart of the business. No other place can give you the same opportunity for first-hand knowledge.

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LIBERTY
GENERATOR CUT-OUTS
Are Built to Last!

Strong drawn metal cover protects mechanism from dirt and damage.
The heavy metal stamping used throughout prevents Cut-Out from being thrown out of adjustment by vibration or while being assembled on generator.

There is no coiled spring to become displaced, lose its tension, or need adjustment. Heavy, broad contact points of sterling silver insure perfect contact, and ample current carrying capacity.
The main insulating parts, being made of Bakelite material, which is not affected by heat or moisture, prevent shrinkage or warpage that causes damage through misalignment of parts, as is the case with fibre so generally used.
Care is taken in bringing out the ends of the pressure winding by having them made of several braided strands of wire, instead of a single fine wire which is liable to breakage or corrosion.
Like all "Liberty" products it is guaranteed for one year against electrical or mechanical defects.

EXCEPTIONAL PROPOSITION FOR DEALERS AND GARAGE MEN

Price $2.50
Algonquin Electric Manufacturing Corporation
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We Challenge Contradiction of Our Claims
GET AN EXPERT'S OPINION

We are asked every day to explain wherein our TWIN SPRING SHOCK ABSORBER differs from the SHOCK ABSORBER in general use today. The answer is easy and clear to you. The great majority of SHOCK ABSORBERS in use today are nothing more or less than a brake applied on the leaf springs, which retards their action and prevents them from doing the work for which they were intended. They REDUCE the spring capacity of your car instead of INCREASING it, as should be the case.

The TWIN SPRING SHOCK ABSORBER is a SUPPLEMENTARY SPRING, instantaneous in its action. The principle and result obtained therefrom is entirely foreign to the so-called SHOCK ABSORBER. TWIN SPRING SHOCK ABSORBERS are FREE TO ACT in every way in conjunction with the LEAF SPRING. They not only leave the LEAF SPRING free to perform the work for which they were designed, but they assist them to perform that work. Every road shock coming from the wheels passes through the TWIN SPRING SHOCK ABSORBER (see those coils) on its way to the body of your car. The shock is transformed and reduced, the LIFE is taken out of that shock right there, and that without in any way disturbing the action of the leaf springs. Let us prove to you, Mr. Car Owner, that our statements are correct.

TWIN SPRING SHOCK ABSORBERS add to and do not detract from the lines of the car.

Write for Agent's Proposition and Prices

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Front and Rear Set Complete $20.00 List

When writing advertisers—Just say Ford Owner and Dealer
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$112.50—FAST PROFITS AT THIS LOW PRICE

A FEW QUALITY DETAILS
The selected wood frame is reinforced with metal. Irregular surfaces are covered with light steel, is padded all over with wadding. Then follows a covering of 8-oz. Duck and last, a durable, rich-looking fabricoid. The top is lined throughout with an excellent quality of headlining. All glass is set in a wood frame. Three removable sashes on either side, can be easily removed separately.

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A Top that gives a Ford the beauty, style and comfort of a high-priced limousine.

$85.00—PRICE OF TOP FOR FORD ROADSTER

DEALERS—Competition cannot overcome quality at a price. Get our good proposition now

MONROE BODY COMPANY, Ludington, Mich.

Cronk Simplex Three Speed Selective Type Transmission

SPEED and POWER

This is the transmission that made possible the winning of the recent Pike's Peak Hill Climb by a Ford car. Its positive second speed and real stamina, due to design and construction will mean just as much for you in every day use.

Every dealer can sell this transmission because its exclusive advantages defy competition. It is reasonably priced and offers a real margin of profit. No mechanical changes, it's just an assembling job. Over 1,200 are making good in all sections of this country.

Every Ford owner a prospect—Write for details

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The Locking Wheel of Absolute Security

No Keys to Lose

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The Keeno Keyless

STEERING WHEEL LOCK
FOR FORDS

It is operated by position. Cannot be picked, broken or sawed. The lock is surrounded by case hardened steel.

No danger of accident with Keeno. The safety bolt prevents it from becoming disengaged while driving.

Combination operated easily in the dark without removing gloves.

Keeno for Fords is sold to authorized dealers.

GUARANTEE:—Use Keeno for 90 days. If you are not satisfied your dealer is authorized to return your money.

DISTRIBUTORS:—We need a few live men to distribute to Ford dealers.
Profitable territory still open. Write.

Approved by National Board of Underwriters. Price $1.50.

KEENO KEYLESS LOCK CO. 2738 WEST RAILROAD AV. EVANSTON, ILL.

Broken Arms Prevented From Ford Cranking

Non-Kick Device
Makes Cranking Safe

Any time the Ford Motor fires back or kicks, the "Non-Kick" Device automatically disengages the clutch, allowing the motor to reverse without injury to yourself or car. Thousands of satisfied users. Better than insurance because it prevents sprained wrists, broken arms, with their pain and suffering, inconvenience and doctor bills. Easy to install—only one nut to remove, slips right on over handle; a child can put it on in three minutes.

Thousands Hurt Each Month

Big Field for Agents

Newspapers and statistics show thousands hurt each month cranking Fords. About 5,000,000 Fords without starters. Only 30% of 1,250,000 cars Ford will make in 1921 will be sold with starters, so Ford People tell us, leaving 875,000 new cars sold without starters.

Agents Make $150 to $400 Per Month

"Non-Kicks" sell easily and quickly. Burnett, in S. Carolina, sold 144 in two weeks. Get the facts—let us prove to you what a big money-making proposition this is for you. You can make money fast if you have the territory—write today or better still, order a sample device now.

Try a "Non-Kick" 10 Days At Our Risk

Don't take any more chances cranking. Order a sample "Non-Kick" Device at our new special low price of $2.50 (carbons marked at $4.00 price) and try it on your Ford for 10 days, and if not satisfactory return it and your money will be refunded. Don't wait until you have an accident. Order one now, or SEND NO MONEY, simply your name and address and pay the postage $2.50 on delivery.

Non-Kick Device Co.
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Basco generator cutouts have larger pure silver points, heavier series windings, and higher resistance shunt coils than any other make on the market, and are assembled with rivets, and not with screws which loosen with vibration.

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Basco cutouts are manufactured by pioneers in the cutout business. You cannot afford to use any other if you want your customer to have real service.

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Milwaukee Wisconsin

The FORD SPECIAL STORAGE BATTERY

$16.75

F O B Kansas City - - Fully Charged
Ready for Installation

NO MIDDLEMAN'S PROFIT. SHIPPED DIRECT FROM FACTORY.

A SPECIAL
Rugged constructed, long lived storage battery. Designed by expert Battery Engineers to withstand the hard knocks and rough use on Ford Cars.

Guaranteed for One Year
Independent Storage Battery Company

When writing advertisers—just say Ford Owner and Dealer
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Stop Your Ford With A-C BRAKES

Eliminate All Chatter and Jar Forever

The past seven years have been successful for everybody concerned with A-C Brakes. Thousands of Ford Car and Truck Owners are satisfied that A-C Brakes are the only brakes in the world that will eliminate all chatter and jar forever.

Every stop as smooth as velvet.
A-C BRAKES are easy to install. They do not interfere with present emergency brakes or shock absorbers.
A-C BRAKES lengthen the life of the Ford Car and make driving a pleasure.
A-C BRAKES are sold by all automobile jobbers and dealers; and are backed up by A-C distributors maintaining Service Stations in all principal cities of the U. S. as well as in foreign countries.

EASY TO INSTALL

A-C MANUFACTURING CO.
2251-2255 W. GRAND AVE.
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Model T Ton Truck
$16.00 $25.00

DEALERS!
We have a money proposition for you.
Write for the story of the A-C Brake.

Stops the Glazing and Chattering

When your customers can entirely eliminate the transmission band chatter in Ford cars, prolong the life of the bands six months, and stop jerking the rear axle and gears to pieces, all for one dollar, will they hesitate?

The Miller Ford Lubricator

forces the oil onto the transmission bands. The flywheel, acting as a propeller, forces the oil into the lubricator funnel, giving a constant flow of oil, preventing glazing, chattering or charring. It's simple—good things usually are—and easily put on by anybody.

You know the need for this article—put yourself in position to supply that need for your customers. Every user is a booster; every dealer an enthusiast.

PRICE $1.00

Write for Jobber and Dealer Proposition.

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When writing advertisers—Just say FORD OWNER AND DEALER.
THIS DOUBLE DUTY ABSORBER ON YOUR FORD WILL POSITIVELY PAY YOU PROFIT AFTER THE FIRST WEEK INSTALLED

SHOK AN' SNUB

Here is the one combined shock absorber that absorbs road shocks and snubs sudden recoil of your springs. No other shock absorber gives this two performance control. Shok An' Snub Absorbers are sold under 10 days free trial. Your Ford will look better and ride better. Send for descriptive circular.

SHOK AN' SNUB SALES CO.
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ATTENTION!
THE AUTO-TRAFF FLASH SIGNAL GLOVE
WARNS IN A JIFFY
Red light on back flashes warning instantly when hand is extended for signal.
SIMPLE—PRACTICAL—DURABLE
Dealers Write for Proposition—Retail for $2.00

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Fits on Hand Like a Glove

R. B. M. GENERATOR CUT-OUT FOR FORD CARS

Manufactured by Redinger Ball Morris Mfg. Co. The efficiency of the entire electrical system is dependent upon the cut-out.

THEN WHY NOT USE THE BEST
The R. B. M. Cut-Out is designed and built by experts, men who know.
The design is simple and the construction staunch and Durable.
The coils and core are perfectly balanced, contact points 94% pure silver, brackets of pressed steel, all metal parts rust proof.
Every instrument thoroughly tested before shipment and guaranteed to give perfect satisfaction.
Sold Through Regular Channels Only
JOBBERS AND DEALERS WRITE FOR PRICES
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IF YOUR ENGINE CAN'T BREATHE
Your Car Won’t Go
That's the Principle of
The VENN AUTO-LOCK
FOR FORD CARS
Locks the passage of gas in the manifold. The surest and safest way to lock your Ford. Easy too. Just insert your key give a 1/4 turn to the right and your car will be there when you return. Corbin lock, each one different. Not necessary to raise hood to lock. Easily put on.

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Price includes Ammeter, Dash and Tail Lights, Lock and high-grade Battery of standard make. A quick sure start and bright steady lights all the time. Light and starter buttons on dash. Installation simple. Everything complete. As efficient in winter as in the summer months. Limited supply at this bed-rock figure. Order today—or write us for further details.

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THE SUPREME ELECTRIC PARKING OR SIDE LAMP
Furnished with white light to the front and red light to the rear as a safety signal. Fits the fender or can be used in pairs as side lamps.
Full nickel-plated, each $3.25 Black with nickel door, each $2.75

FOR SALE BY RELIABLE DEALERS AND JOBBERS THE WORLD OVER. IF YOUR DEALER OR JOBBER CANNOT SUPPLY YOU, SEND US YOUR ORDER. WE WILL FIND YOUR NEAREST DEALER OR JOBBER FOR YOU.

HAWTHORNE LAMP WORKS, 1410 Michigan Avenue, CHICAGO, U. S. A.

HAWTHORNE BULLET LAMPS FOR ALL FORD CARS

THE ALADDIN ELECTRIC SIDE LAMP
For all Ford Sedans and Coupes.
Attached in a jiffy. Will also fit all Ford Touring or roadster models prior to 1920.
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Which is a Magnetic Rectifier for 105-125 Volt 60 Cycle Alternating Current. Leave your battery just as it is, in your car. Snap Charger Clips on battery terminals.
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Buy a Booster and Fill It With Life. Buy a Booster, You Save Money. PRE-WAR PRICES
Bantam Type B charges 6 volt battery, $15.00 Bantam Type 15 for 12 volt battery, $35.00 Type 166 charges 6 volt battery at 15 amperes $24 Type 1612 for 12 volt battery, 7 amperes $24 Type 1626 Combination Type charges both 6 and 12 volt batteries at 12 and 14 amperes. $56.00

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STOPS THE GREASE LEAK
R & R Automatic Grease Retainers FOR FORD AND CHEVROLET CARS
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R & R AUTOMATIC GREASE RETAINER
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If your garage man or dealer cannot supply you send $3.50 and a set of two will be sent you, postage paid.
WRITE FOR EXCLUSIVE TERRITORY
Manufactured by
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An instant change from the old Ford Door Handle to a Neat and Accessible Door Opener. Will not rust, loosen or tear clothes.
Attaches instantly. Prevents bruised fingers from opening the old style Ford door. Will last as long as the car itself. Not a luxury but an absolute necessity—Made of highly polished specially alloyed aluminum.
Price Per Set of Three, 85c. Single, 38c.

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THE KA-ES MFG. CO., 2619 W. 22nd St., Chicago, Ill.

Let ’er Rain or Snow
With the E-Z-4-U FILLER AND GAUGE
Attached to Your Ford
SIT STILL—watch the gauge register the gas you buy. Saves Gas—Time—Money
E-Z-4-U Pedal Grip Model 21, Price $6.00
Holds Low Speed Pedal for hill climbing—PLEAS.
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DEPENDABLE PROTECTION

For Every Motorist

COST
COMPLETE
$3.00
PLUS TAX

As a matter of economy and safety, you owe it to yourself and other motorists to equip your car now with the Globe Automatic Stop Signal

THE GLOBE Stop Signal flashes a bright red light with the warning word STOP in raised letters on a black background, whenever the driver presses down on the brake pedal. The Signal works automatically, there is no need of hand signalling, no buttons, or levers to push, nothing to remember or to forget. Whenever the driver presses on the brake pedal, the electric current is switched on and the light flashes.

The GLOBE Stop Signal is mounted on the rear left fender of any other place on the rear of the car. Its bright red flash is visible for several city blocks behind. It shows up brightly night or day and is unlike a hand or other signal, in that it can always be seen.

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DEALERS:—Any Ford owner quickly buys this practical necessary device. Write for interesting proposition.

The Globe Machine and Stamping Company
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In plain view of the driver at all times it tells the exact level of oil. Ends the oil trouble and inconvenience. The Simplex Oil Gauge is simple in construction and just as simple to install. There are no cork floats or mechanical parts to get out of order, and it is absolutely reliable at all times. Have this convenience and economy on your car.
Ask your dealer or write us.

REGULAR PRICE $6.50
Special Introductory offer $4.00 on all orders received by Dec. 20th

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SIMPLEX GAUGE MFG. COMPANY
907 PINE STREET ST. LOUIS, MO.
SMOOTH-ON
IRON CEMENTS
MAKE PERMANENT
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For repairs on cars, such as leaky radia-
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From a Tack to a 20d Nail
WHILE THE CAR IS RUNNING

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Contains no oil, glue, or chemicals.
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ONCE INSTALLED THE TURN IS CALLED
ON EXCESS GAS AND OIL BILLS
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HEARTY CO-OPERATION WITH DEALERS AND USERS
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$250

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To Dump and Return to Loading Position
DRIVER DOES NOT LEAVE HIS SEAT
Tail-Gate Opens and Closes Automatically with the
action of the body. Nothing to assemble, installed
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EXTRA PROFITS
over other dumps will buy a new truck each year
because Hand Hoist requires 5 minutes to dump one
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dump 30 loads.

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Here is a HEATER
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AND this is the time of year to sell it.
It's the Niagara Auto Heater, years ahead of
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It radiates clean, odorless heat, and plenty of
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Reasonably Priced
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DISTILLED WATER UNDER PRESSURE
One gallon container for distilled water to fill
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Set on running board and fill battery anywhere
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Automatic check valve cuts off flow of water,
Protected from breakage by rubber base.
Quickest, Cleanest and Easiest Method Yet Devised
Price $3.50
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$1 Will Save $6.00
Every time you relieve the hands in your
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preserves the hands, keeps them soft and efficient
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"Yale" Band and Transmission Oiler
directs a stream of oil over each band in correct
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Largest Ford dealers say it is the greatest device
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“MOORE” UNDERDRIVE TRANSMISSION
provides an Intermediate Speed twice as powerful as Ford High and faster than Ford Low for pulling through sand, mud, or bad roads, or climbing steep hills.

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To Lay Your Car Up for the Winter?

HAVE you considered that, if you leave that “other” lubricant in the gear case all winter, it will go “stale,” clog the gears and stiffen them up? Fill your differential now with

Cook’s Lubricant

And your car won’t be stiff next Spring. Why? Because Cook’s Lubricant will not clog or cake—and it will retain its lubricating properties for months, regardless of temperature.

Try a sample and be convinced. Let us send you one now.

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For the hundred and one unexpected jobs about the car there is nothing so practical as the

JIFFY JUMPER

The Jiffy Jumper is not an overall, but a protective garment that can be slipped on or off in four seconds. It is already made at the best grade Government Olive Drab Duck. It will not wrinkle the clothes and is held firmly in place by flexible steel bands. It can be laundered any number of times.

The Jiffy Jumper will quickly pay for itself in saving of clothes. It costs only

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LIGHTNING SPARK INTENSIFIERS
Patent Applied For

Makes starting in cold weather a pleasure. Saves your battery, temper and gasoline. Prevents toul ing of spark plugs. Reduces carbon trouble. Applied to coil terminals in 3 minutes with a pair of pliers.

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Are you ready for them? When wheels spin around, in snow, mud, sand or soft ground, you will appreciate the ease with which Kant-Slip Chains are applied.

KANT SLIP
CLAMPS AND CHAINS
The clamps are securely and permanently fastened to the wheels. When extra traction is needed the chains can be put on in a moment. Simply slip the end link of the chain on the clamp finger, pass the chain around the tire, attach end link and insert a cotter pin. No objectional hooks or fasteners to bother with.

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Quick-Seating PISTON RINGS
One Piece

Burd High Compression Ring Co., Rockford, Illinois

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FOR FORD DOORS
WHY NOT? HAVE DECENT HANDLES ON YOUR FORD? Slip Right Over the Regular Ford Handles—a couple turns of a screw driver and they’re on. Spick and span, black enameled on solid castings. THREE FOR A DOLLAR—or 40 cents for one. HANDY HANDLES give just the right “gripping” shape and the increase in leverage length makes opening doors easy.

AT YOUR DEALERS—OR PIN A DOLLAR BILL TO A LETTER.
RACINE SCREW WKS.
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NEEDED BY FORD OWNER
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You could not buy a handier, more practical or
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Efficiency 5-in-1 Tool

Several uses are combined in this one Combination Plier
and Dual Wrench. Positively the most worth-while tool
in the kit. Made two "S" Wrenches, Openings ½" and ⅜".
Strong, well made. Highly polished, 50 point carbon steel,
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PRICE $1.50

West of Rockies $1.65
Fully Guaranteed

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THE MOST POWER AT THE LEAST COST

Real economy consists of getting the most power
at the least cost. This is positively accomplished
through the use of

THE MARVEL CARBURETOR

The Marvel, Metal N Carburetor is a Horizontal
type, wide opening, two jet instrument, designed espe-
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a powerful and economical carburetor. Simple in design
—but one moving part, the auxiliary air valve, which
proportionally the mixture to the demand. No excess
amount of gas on the low speed needle in order to
have power enough at high speeds, if necessary only
sufficient gas to give proper filling and low speed per-
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PRICE $10.00 F. O. B. Factory, A 30 day trial—money
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necessary.

DEALERS—Write today, seeing is believing.

MARVEL CARBURETOR COMPANY
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Auto Owners
WANTED!

To introduce the best automobile tires in the world.
Made under our new and ex-
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Expansion Process that elim-
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We want an agent in every
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Write for booklet fully describing this new
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REPAIRMEN:—All you sell a customer in a new case is the smooth race-way.
Use an “Inland” and save him money.
Make YOUR profits quicker.
Ask for Ten Day Trial Offer.

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1922 Paco Models surpass
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FORTABLE speedster out
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be pleasantly surprised at
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NEW LOW PRICES

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shows wide selection to
choose between. New Paco
“covered” model is ideal for
colder season. Installation
simple. Write today for
literature and facts. Some
desirable territory still open.

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Dept. 285  
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DOW BODY BRACE
Strengthenes the Running Board; Avoids Side Play; Stops Rattles and Body Squeaks; Prevents Broken Springs; Lengthens the Life of the Car.

The thousands of Dow Body Braces in use in all parts of the country are sufficient evi-
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should be equipped with a
Dow Body Brace for the sake
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Have one installed by your
Dealer now—today. If he
hasn’t them write us immedia-
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Incorporated  
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Business Building Service

Drivers of cars appreciate the superior free-air service you can render with
the Curtis Air Compressor. They know Curtis Air—clean, pure and free from oil—preserves tubes and
increases tire mileage.

Curtis Air—Free from Oil

The number of Curtis Compressors in use
today is unquestionable evidence of their
distinct superiority. The Curtis, with its
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system, is the only compressor so designed to
prevent oil from being forced into the air line.

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There is a style Curtis Outfit to meet your particular needs. Ask your jobber for full
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Branch Office:
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Michon Outside Adjusters

For Ford Transmission Bands

Furnishes the means for quickly adjusting brake bands from the seat. Unnecessary to remove transmission cover. Eliminates over-adjustment. Installed in a few moments. Replaces regular Ford parts. No boring or changes made in transmission casing or cover. Fits all types with or without starter.

Pat. Foreign—Domestic Pat. Pend.

A SET CONSISTS OF                PRICE PER SET
2 Adjusting Shafts                Complete $2
2 Bearing Sleeves                    Retail
2 Special Lock Washers               50.00 Installed
2 Special Milled Nuts               Jobbers and Dealers write for proposition.
Size packed 8½” x 1½” x 1½” Weight ½ lbs.

Owners write for dealers name.

MICHEON MFG. CO.
92 MICHEON BLDG.,
TOLEDO, OHIO

The Red Cup Lubricator

(A) Feeds
(B) Feeds
Brake
Low and
Reverse
Bands

A practical means of stopping "CHATTER" in FORD Transmission Bands. The Red Cup Lubricator feeds the correct proportion of special Lubricant (Red Cup Compound) to the Transmission Bands.

This Compound works into the Bands keeping them from glazing and getting hard (Cause of Chatter) lengthening life of Transmission Bands. Red Cup Compound is soluble in oil.

Anyone can install the Red Cup Lubricator quickly, using a screw driver. It is operated from driver's seat. Guaranteed to stop Chatter or Money Refunded.

Dealers Ask for Quantity Prices

RED CUP LUBRICATOR CO.
1601 S. Michigan Ave.
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Petry Tuning-Up-Valve

FOR FORDS

Why do particular motorists demand the Petry Tuning-up-Valve in preference to all others? Motorists find that the Petry Tuning-up-Valve is a carefully designed, well-made product, and not some castings carelessly assembled. It appeals, on sight, as a "good job." Compare it yourself with the ordinary Cut-out and your verdict will be that it is America's Best Tuning-up-Valve and "Scientific Detector" for tuning up and locating trouble.

Expels the full exhaust to the rear, not down. Does not spatter mud and stir up dust. Positive cut-off from the muffler. Spring away from heat. Compound lever makes the strong spring action smooth and easy. Spring adjustable. Valve seat and valve machined to prevent leakage.

Sold complete with Pedal and Chain for $4.50

N. A. PETRY COMPANY, Inc.

Makers of Petry Pedal, Ventilator and Pump

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BATTERY SERVICE

Can be right only when the water is right. Equip your service station to supply only

DISTILLED WATER

Distill approximately one gallon an hour—24 hours a day—every day in the year—without attention, trouble or annoyance. Use the new, efficient CLEVELAND AUTOMATIC Water Still Made of heavy solid copper, highly polished—set up anywhere. Price only $40.00.

Write today for full details and dealer discount.

CLEVELAND WATER STILL CO.
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DUAL FRONT SPRING SYSTEM
PATENTED
This system applied to your FORD will give you safety in steering, comfortable riding and economy in upkeep.

NO RADIUS ROD
Two front springs and a pair of shock-absorbers, with everything complete for installation. Looks, steers and rides like a High Priced Car.

ANY ROAD—ANY LOAD
Ask your dealer or write to
EVANS-COOKE MFG. CORP.
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PHILADELPHIA, PA.
No More Rear Axle Troubles
After Applying
THE MASTER
DOUBLE TRUSS ROD

PREVENTS WORRIED SPREADING APART.

GUARDS AGAINST EXPENSIVE REPAIRS

The Most Durable Truss Rod Made
The Truss Rod Minus Competition
Both rods counteract the effect of the jars and jolts of the road, prevent vibration, breakage, grease leaking from housings, joints, etc.
The bottom rod relieves all vertical strains.
The rear rod relieves all horizontal strains.
The Master Applied Today—Saves Repair Bills Tomorrow.
Insist on the Master Double Truss Rod—thereby avoid inferior rods now flooding the market.
If your dealer cannot supply order direct.
Price $4.50
THE MASTER PRODUCTS CO.
1142-46 Belmont Ave., Chicago.

COMPETITORS ACKNOWLEDGE
The Superior Qualities of
The Fansteel Magneto Break Timer
For Trucks and Tractors.

SAVES GAS INCREASES MILEAGE NO OIL REQUIRED
Licensed Under Patent No. 1,440,857
PRICE REDUCED TO $3.95 Formerly $5.00
W. J. WALSH
23 MONADNOCK BLDG.
CHICAGO

SAFETY CLUTCH CONTROLLER
For Ford Cars

Part indicated by arrow works loose on shaft, and when set in neutral (by applying the brake lever) it will stay in that position until pedal is put in low speed.
This little device, by keeping the clutch in neutral position at all times, insures perfect safety from car moving away while motor is left running.
It detects any trouble in the clutch.
Simplifies the changing of rear tires by relieving the Emergency brake pressure.
It saves tires and brake shoes.
Simplifies operating car in reverse by throwing the lever down.
Can be used in coasting.
Enables one to move car manually with little difficulty.
Easy to operate.
Standard Model $5.50
F. O. B. New York
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If Your Dealer Cannot Supply You Write to Us
DEALERS: Kindly Write for Particulars
C. C. & F. MANUFACTURING CO.
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NEW YORK CITY

FOR A PERFECT JOB
OF CYLINDER LAPPING

There is one way to secure an easy, quick and perfect job in lapping cylinders or pistons. Use
CYL-LAP
Cyl-lap is a harmless abrasive which combines the qualities of speed, high surface finish and positive removal of the lapping abrasive when the operation is finished.
Does not contain severe abrasives or glass. Not imbedded in metal.
Send today for trial can
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8 OZ. CAN, $2.50

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December, 1921

### PATENT FOR SALE

My U. S. Patent No. 1310872 Ford Coil Guard prevents removal of Coil Cover or theft of Coils. Can be made cheaply and sold for One Dollar. Drawings and Particulars to Responsible Parties write Roy C. Yonge, Multnomah, Oregon.

Patent for Salesman: Ford dealers for salesmen for salesmen to sell the Ford dealers a Keyless Lock for Ford cars approved by the Insurance Laboratories. Write for sample and information. Sample available to every agent who proves his qualifications. Write in Chicago on orders only. Sample Keyless Locks for steel lockers and Gasoline pumps, to Telephone Company, Shanghai, Bankers, Merchants, Daughters, etc. Sample Locker Lock prepaid $1.35. Keeno Keyless Lock Bldg., 2738 West Railroad Ave., Evanston, Ill.


Holt 16 Overhead Valve, Has been run four months. Have sold my Ford. Highest offer takes it. Napoleon Lamontagne, Williamsville, Conn.

### $20 A DAY WANTED


Tires, Used tires for winter 30 x 3 1/2 $5.00. Used Car Dealers get prices. Dependable Tires, St. Louis, Mo.

### PATENTS


"Ford and Fordson Owners."—Stop that motor from pumping oil. Instructions, Samples, prepaid $1.00. No extra s to buy. Eight years with Ford Motors. The only successful method known to me and money refunded. J. W. Reynolds, Liberal, Kans.

**NEUTRAL SAFETY PEDAL.** Makes your Ford car a one step pull forward into the central independent of emergency lever. A real necessity for a Ford car. County agents want it. Send $3.50 for agent's sample. Auto Safety Supply Co., 156 W. Cermak St., Chicago, Ill.


—Protect your Ford Timer Wires for the Winter against short Circuits, water and oil, by sending $1.00 to M. J. Ake, 159 W. Cermak, Chicago, for the Ahern Guard. Dealers and Agents wanted.

011. PUMPING MOTORS are costly. This trouble can be eliminated. Write for free advice on a simple and economical means of ending this nuisance. State make and model of your Ford. Mail order today.

"INVENTORS—Don't lose your right to patent protection. Send for blank form 'Evidence of Invention' and information bulletin 'How to Establish Your Rights.'" Both are free and very desirable to every inventor. Address The American Inven- tive Co., Alliname, 238 Oursey Building, Washington, D. C.


**AGENTS WANTED**

Towlines sixteem feet long with hooks. Small enough for tool box. Replaced if broken within year. $2.50 delivered. Agents price $1.50 each. Samples on order sample today, will buy back any you don't sell. The Superior Manufacturing Co., Penn-Lillia Building, Cleveland, Ohio.

Champion Spark Plug Bargains!—Compare prices, Ford size 5E. For other cars 6E. Sent postpaid anywhere. Morris Service, Box 624, Omaha, Neb.


**3/4 GAUGE FOR FORDS.** Remarkable new invention. Sells on sight. Big profits easy. Exclusive distributors wanted. Address Sales Manager, 118 8th St., Omaha, Neb.

**Bel-Power Attachment.** Price 98¢ agents wanted. George Sturdylawn, Sheboygan Falls, Wis.

"Salesmen with Ford cars! Look at our ad of the Venn Air Lock on page 91 and then write us for our liberal selling proposition to users. Taylor-Shantz Co., 482 St. Paul, Rochester, N. Y."


**Salesmen—To sell our Carbon Remover, Radi- toter Cement, Polish and other products to auto- mobile owners and accessory dealers. High com- missions and a wonderful opportunity for hus- ters. Bush Chemical Company, St. Louis, Mo.**

**ACCESSORY DEALERS**—Get a 100 per cent Profit on Cost, Send name and address. We'll send you proposition, which gives you 100 per cent profit on cost, and our 9c size free, postage prepaid, no obligation to buy. No.Xal Co., 1338 Belmont Ave., Philadelphia, Pa. Mention Ford Owner.

**Now week selling our marvelous new Heat-O-Meter.** Every automobilist wants one. Wonderful opportunity; write today. Pegasus Corp. 100 E. 318, New York.

**Late model genuine "Hot Spot" Wilman manifold for Ford cars.** Check for $2.75 sets immediate shipment. United Supply Company, Dallas, Texas.

**HUBBELL GLASS WINDOWS.**—the highest class, biggest value on the market, for replacing broken old in rush jobs from top bow of car with web straps to prevent sagging and rusting. Blue or Enamel, 6 sets free, complete, $2.00, Aluminum, $2.50. Post- paid. Agents wanted. The Hubbell Mfg. Co., 1143 Addison Road, Cleveland, 6.

**Life time guarantees** to all present manufacturers of nationally known product. Big repeat, handsome profit. Sample and information free. The Kracalico Co., 631 SW, 44th St., Chicago, Ill.

Ford timers reground, better than new 25¢, for $1.00; try us Stephen Macklin Machine Shop, 94 Heron St., Worcester, Mass.

When writing advertisers—just say FORD OWNER and DEALER
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THE RUSH
Dual Contact
Timer Roller
The Real Test

Pick out your hardest starting Ford car, one on which you have to use batteries, or you have to tow it around the block, or jack up the rear wheel, put it in high, and then spin it; one which runs all right on magneto after you get started, but which is harder than Hades to start.

Install a RUSH TIMER ROLLER on this car and you will start it on magneto with a quarter turn without spinning.

We are the only timer people who invite this test and we have never fallen down on it.

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Adjustable Emergency Brake Shoes

Easily and quickly adjusted without removing rear wheels.

No special tools required. A wrench and screw driver are the only tools necessary. Will take up the wear in old brake drums. Positive in action and always dependable. Braking effect the same on both rear wheels. Maximum wearing surface and long life. Will outwear several sets of ordinary brakes.

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The most convenient tool on the market for removing and inserting the bearing sleeves of Ford rear axles. Quick and easy to operate.

SAVES TIME  SAVES SLEEVES  SAVES MONEY

Price $7.50 per Set

ABSOLUTE SATISFACTION GUARANTEED OR MONEY REFUNDED

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An installation of Ringless Pistons in the engine of your car is a simple matter..... But the results in increased motor efficiency are far-reaching and Permanent. For the Ringless Piston, Tismer Patent, is delivering engine service today which was undreamed of when piston rings were considered a necessary evil.

It has not only proved that rings are unnecessary, but are a primary cause of oil-pumping, the formation of oil-carbon, overheating, pre-ignition, fouled valves and loss of power. In a word, the Ringless Piston "gives the oil a chance"—to lubricate the cylinders and form a gas-tight seal against compression.

Once in place, each piston will outlast the engine, without further attention or adjustment. It will keep the combustion chamber free from oil, eliminate smoke from the exhaust and absolutely prevent damage from overheating.

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This is accomplished without any structural change in the motor itself.

It can be installed as a piston replacement wherever motors are overhauled. It requires no special machinery or tools for a perfect installation. Its cost is within the reach of every car owner.

This Company or its branches will furnish further information upon request.

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