Rib Socket #4 Reinforcement

Full C.R. Low Carbon O.H. Steel #18 USS. G.R. = .048
Physical Properties Necessary to Form Part

As Per Print

Stock 14 5/16 x 30 15/16 = 39 Blanks Mult. of 2 5/16 + 3 = 1 Blank

1 Strip = 18.482 LBS. Shortest Length 60 7/8 = 26 Blanks
"3- SHELL REINFORCING BRACKET"

ONE PASS C.R. LOW CARBON O.H. STEEL #16 U.S.S. GA = .058

PHYSICAL PROPERTIES NECESSARY TO FORM PART AS PER PRINT.

MAKE FROM DASH SURPLUS
CENTER BRACE
H.R., L.C., Q.H. STEEL, P & Q. #7 USS. GA = .187
PHYSICAL PROPERTIES NECESSARY TO FORM PART.
MILL EDGE STOCK. 3/4 X 122 1/4 = 12 BLANKS
SECTION A-A

RIB SOCKET - 4 FOOT TOURING TOP

DROP FORGING (H.R. STEEL TYPE 'E')
DROP FORGING (H.R. STEEL TYPE "E")

<table>
<thead>
<tr>
<th>NAME</th>
<th>REG.</th>
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<tbody>
<tr>
<td>RIB SOCKET # 4 FOOT</td>
<td>2</td>
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<tr>
<td>RIB SOCKET # 3 FOOT</td>
<td>2</td>
</tr>
<tr>
<td>TOURING TOP</td>
<td></td>
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<tr>
<td>ROADSTER TOP</td>
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SECTION A-A
4-HOLES 3/8" DIA. TO BE DRILLED IN PLACE

AFTER ASSEMBLING TO RIB SOCKET

TRUE SWEEP

RAD. CHANGES FROM 1/2 AT "A-A" TO 5/8 AT "B-B"

SECTION A-A FULL SIZE
RADIUS CHANGES FROM 3/4 AT "A-A" TO 1/2 AT "B-B"

SECTION B-B FULL SIZE

SECTION C-C FULL SIZE

TOP RIB #4

MUST BE GOOD SOUND
GRADE OF AIR DRIED OAK
4 HOLES \( \frac{1}{10} \) DIA. TO BE DRILLED IN PLACE

AFTER ASSEMBLING TO RIB SOCKET

SECTION A-A

RIB #3

MUST BE GOOD SOUND GRADE OF AIR DRIED OAK
4 holes 3/16" dia. TO BE DRILLED IN PLACE
AFTER ASSEMBLING TO RIB SOCKET

SECTION A-A

MUST BE GOOD SOUND GRADE OF AIR DRIED OAK