RIB SOCKET #4 REINFORCEMENT

FULL CARBON STEEL 0.18 U.S.S. 0.048
PHYSICAL PROPERTIES NECESSARY TO FORM PART
AS PER PRINT

STOCK \( 14\frac{5}{16} \times 30\frac{15}{16} \) = 39 BLANKS MULT. OF \( 2\frac{5}{16} + \frac{3}{4} = 1 \) BLANK

1 STRIP = 18.482 LBS. SHORTEST LENGTH \( 60\frac{7}{8} = 26 \) BLANKS
#3 - SHELL REINFORCING BRACKET

ONE PASS C.R. LOW CARBON, O.H. STEEL #16 U.S.S. GA = 0.058

PHYSICAL PROPERTIES NECESSARY TO FORM PART AS PER PRINT.

MAKE FROM DASH SURPLUS
CENTER BRACE
M.R., LC, RH, STEEL, P & Q #7, USS, GA = .187
PHYSICAL PROPERTIES NECESSARY TO FORM PART.
MILL EDGE STOCK, \( \frac{3}{16} \times \frac{3}{8} \) = 12 BLANKS
SECTION A-A

RIB SOCKET #4 FOOT TOURING TOP 2

DROP FORGING (H.R. STEEL TYPE 'E')
DROP FORGING (H.R. STEEL TYPE "E")

<table>
<thead>
<tr>
<th>NAME</th>
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<tbody>
<tr>
<td>RIB SOCKET #4 FOOT</td>
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<tr>
<td>RIB SOCKET #3 FOOT</td>
<td>2</td>
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SECTION A-A

FOR WELDING

3 5/16"
4 HOLES 3\(\frac{1}{8}\) DIA. TO BE DRILLED IN PLACE
AFTER ASSEMBLING TO RIB SOCKET

RIB #3
MUST BE GOOD SOUND GRADE OF AIR-DRIED OAK

SECTION A-A
4 HOLES 3/16" L/H TO BE DRILLED IN PLACE AFTER ASSEMBLING TO RIB SOCKET

MUST BE GOOD SOUND GRADE OF AIR DRIED OAK