

SCHEDULE OF REPAIR CHARGES

lost 8/11/36

Ford

MODEL "T"
CARS AND TRUCKS

Ford Motor Company
DETROIT, MICHIGAN

SCHEDULE OF REPAIR CHARGES



MODEL "T"
CARS AND TRUCKS

(Revised November 1, 1927)

Suggested for the Use of Dealers and Service Dealers

Ford Motor Company

DETROIT, MICHIGAN

Foreword

THE practice of charging a flat rate for labor required in handling the various repair operations was established by this Company several years ago, after we had demonstrated its practicability in our branch service stations. The fact that this method of determining labor charges has since been adopted by automobile manufacturers generally is convincing proof that the flat rate system has proved most satisfactory to the customer as well as the service station.

Our experience has proved that the greatest point of dissatisfaction in handling service work is eliminated when the customer understands in advance exactly what the labor cost will amount to on a certain repair job. In all well organized service stations the repair order which the customer signs clearly specifies the labor cost of the work to be performed. This precludes the possibility of any misunderstanding or argument with a customer when a job is completed and the bill presented for payment. The customer is entitled to an estimate of the labor charges before the work is undertaken, and on the other hand the dealer must have the assurance that the labor bill will be paid when the work is finished.

The various labor charges suggested within are the result of a careful study of these operations conducted for the guidance of our Dealer organization.

Engine Division

Operation Number	The following charges cover work on cars driven into the service station:	Labor Charges
††1.	Overhaul motor and transmission.....	\$ 25.00
2.	Overhaul motor only, including rebabbitting and reboring.....	20.00
3.	Overhaul transmission only, or repair or replace magneto.....	14.00
4.	Rebrazo crankcase arms or support or repair leak in case by taking out the motor.....	12.00
5.	Install or refit one piston or one connecting rod.....	4.50
6.	Install or refit two or more pistons or connecting rods.....	6.00
7.	Tighten one connecting rod bearing.....	2.50
8.	Tighten two or more connecting rod bearings (all types).....	4.00
9.	Tighten all main bearings (new style crankcase).....	6.00
†*9A.	Replace transmission bands—touring or runabout \$2.75..... (with starter)	3.35
†*9B.	Replace transmission bands—sedan or coupe.....	4.35
9C.	Reline and install detachable ear transmission bands.....	1.50
10.	Replace transmission cover gasket \$3.35..... (closed car and with starter)	4.35
11.	Change motor.....	6.50
11A.	Tune motor (including replacing commutator case, brush and vibrator points, if necessary)	1.00
12.	Replace camshaft, and refit bearings.....	5.00
13.	Replace cam gear—large.....	3.00
14.	Replace cylinder front cover.....	3.00
15.	Grind valves and clean carbon (also vaporizer plate) (with vaporizer \$4.00).....	3.75
16.	Remove carbon only (This operation to be used only when customer will not permit grinding of valves).....	1.75
17.	Repair cylinder head bolts stripped—one or two.....	3.00
18.	Repair cylinder head bolts stripped under dash.....	5.00
18A.	Repair cylinder head bolts stripped under dash (improved cars)..... (When necessary to pull engine)	8.50

Operation
Number

Engine Division—Continued

Labor
Charges

19.	Clean out oil feed pipe	\$ 3.25
20.	Replace cylinder head gasket	1.00
21.	Replace radiator or all three hose connections	.75
21A.	Replace radiator (improved cars)	1.25
22.	Replace one hose connection only	.40
23.	Replace crankshaft starting pin, or pulley	1.50
24.	Tighten motor to frame	1.00
25.	Clean crankcase or install gasket under lower cover	.75
26.	Replace carburetor or manifold—or repair leak in manifold	.75
26A.	Remove old carburetor and install vaporizer (car previous to 1926—\$2.00)	1.50
27.	Install new butterfly spring	.75
28.	Overhaul carburetor	1.50
29.	Repair leaky carburetor	1.00
30.	Replace commutator wire loom (new style 50c)	.75
31.	Replace commutator case and brush	.50
33.	Replace fan pulley assembly	.60
34.	Adjust clutch fingers and transmission bands	.75
35.	Adjust transmission bands only	.40
36.	Stop oil leak in valve doors	.50
37.	Install transmission band springs—each	.50
38.	Replace cylinder water jacket plug (if necessary remove vaporizer \$1.00)	.40
39.	Install new starting crank handle	.50
40.	Replace flywheel ring gear	12.00
	Operations 5 and 15 combined on one order	6.50
	Operations 8A and 9 combined on one order	9.00
	Operations 6 and 15 combined on one order	8.00
	Operations 12 and 15 combined on one order	6.50
	Operations 15 and 17 combined on one order	4.50

Engine Division—Continued

Operation Number	Labor Charges
Operations 9A and 19 combined on one order.....	\$ 5.00
Operations 9B and 19 combined on one order.....	6.00
Operations 10 and 19 combined on one order.....	3.50
Operations 30 and 31 combined on one order.....	.75
No charge for operation 10 when combined with operations 9A or 9B.	
No charge for operation 16 when combined with operations 5, 6, or 12.	
No charge for operation 21 when combined with operations 228 or 238.	
No charge for operation 34 when combined with operations 9A or 9B.	
No charge for operation 21 when combined with operation 14.	
Parts brought in or shipped in for repairs:	
*55B. Overhaul motor and transmission.....	20.00
56B. Overhaul motor only (including reboring and rebabbiting).....	15.00
57B. Overhaul transmission only.....	4.00
58B. Rebore cylinder only.....	3.50
59B. Rebore cylinder only including fitting of pistons.....	4.50
60B. Rebore and rebabbitt cylinder including fitting of pistons.....	6.50
61B. Rebabbitt cylinder only.....	2.50
62B. Rebabbitt cylinder, fit crankshaft, and run-in.....	4.50
63A. Rebabbitt cylinder, fit pistons, crankshaft, connecting rods and run-in.....	7.00
63B. Rebore and rebabbitt cylinder including fitting of pistons, crankshaft, connecting rods, and running-in.....	9.00
64B. Rebore and rebabbitt cylinder, fit pistons, valves, push rods, camshaft, crankshaft, connecting rods and run-in.....	11.00
65B. Rebore and fit pistons and valves.....	5.00
66B. Rebore and fit pistons, valves, push rods and straighten and fit camshaft.....	7.00
67B. Fit pistons, crankshaft and run-in (rebored block).....	2.50

Engine Division—Continued

Operation Number	Labor Charges
68B. Rebush three transmission drums.....	\$ 1.50
69B. Rebush transmission drums—each.....	.60
70B. Rebush triple gear assemblies.....	1.50
71B. Braze crankcase arms and supports.....	3.00
72B. Repair crankcase drain plug housing.....	2.50
73B. Overhaul and repair carburetor.....	1.00
74B. Disassemble $\frac{5}{8}$ ", $\frac{9}{16}$ " or $\frac{3}{4}$ " magnets from flywheel and install new set.....	1.00
75B. Straighten crankshaft.....	1.00
76B. Straighten camshaft.....	.60
77B. Straighten camshaft and fit bearings.....	1.00

Rear System Division

The following charges cover work on cars driven into the service station:

96. Overhaul complete rear axle assembly.....	7.00
97. Replace rear axle assembly.....	2.50
98. Replace rear axle shaft, drive shaft pinion, or drive gear (No other work necessary).....	5.00
99. Repair or replace driveshaft tube.....	4.00
100. Repair or replace one rear radius rod.....	1.50
101. Tighten rear radius rod.....	.60
102. Straighten rear radius rod (in cars).....	.60
103. Install universal joint.....	3.00
105. Tighten universal ball cap bolts.....	.75
106. Install felt and steel washers—one side 75c; both sides.....	1.25
106A. Install leather grease retainer—one side \$1.25; both sides.....	2.50
107. Install brake shoes and equalize emergency brakes—one shoe 75c; both (old style)....	1.25
107A. Reline brake shoes.....	1.50
108. Tighten rear hub lock nut—one side 40c; both sides.....	.60

Rear System Division—Continued

Operation Number	Labor Charges
109. Fit new hub keys—one side 75c; both sides.....	\$ 1.25
110. Install outer roller bearing—each.....	1.25
111. Replace pull rod supports—one support 40c; both supports.....	.60
112. Adjust pull rods or replace one.....	.60
113. Replace or rebush hub brake cam—each side.....	1.50

Springs

114. Replace spring perches—one 75c; both.....	1.25
115. Rebush spring and perches.....	1.75
116. Install or tighten rear spring clips.....	.60
117. Pad rear spring to line up body or replace rear spring tie bolt only.....	2.00
118. Remove front and rear springs, polish and graphite leaves only—one \$2.50; both.....	4.50
119. Replace rear spring tie bolt or new leaf, including polishing and graphiting of leaves, and lining up of body.....	3.00
120. Oil and graphite springs.....	3.00
Operations 98 and 117 combined on one order.....	6.00
Operations 98 and 116 combined on one order.....	5.50
Axle overhaul, when car has shock absorbers and owner will not permit removal—extra.....	1.00
Axle overhaul, when car is equipped with special hub brakes—extra.....	1.50

Parts brought in or shipped in for repairs:

140B. Overhaul rear axle.....	4.50
142B. Overhaul differential assembly with shafts.....	1.50
143B. Remove old and press new gear on axle shaft (two 60c).....	.40

Front System Division

The following charges cover work on cars driven into the service station:

Operation Number		Labor Charges
167.	Overhaul front axle, rebushing springs and spring perches when necessary, straightening, aligning and adjusting of wheels.....	\$ 5.00
168.	Rebush spindle bodies and arms—one side \$1.50; both sides.....	2.50
169.	Rebush spindle body—one side \$1.00; both sides.....	1.75
170.	Rebush spindle arm—one side 75c; both sides.....	1.25
171.	Replace spindle arm or body and line up assembly.....	1.00
172.	Replace or straighten spindle connecting rod.....	.75
173.	Replace or straighten steering connecting rod.....	.75
174.	Replace or straighten front axle (no other repairs) (when removed from car \$3.00).....	1.50
175.	Replace broken radius rod ball cap stud.....	2.50
176.	Tighten radius rod or steering gear ball cap.....	.60
177.	Replace radius rod.....	.75
178.	Straighten front radius rod and line up front assembly.....	1.00
180.	Tighten all sockets and joints of front end.....	1.50

Springs

181.	Replace front spring tie bolt or new leaf, including polishing and graphiting of leaves..	2.50
182.	Replace front spring or tie bolt only.....	1.50
183.	Install or tighten front spring clips—one 40c; both.....	.60
	Operations 167 and 175 combined on one order.....	6.50
	Operations 167 and 181 combined on one order.....	6.50
	Operations 167 and 203B combined on one order.....	6.50

Springs—Continued

Operation Number	Labor Charges
The following extra charges should be made for special equipment:	
Overhauling front axle when special radius rods, "Little Steersmen," shock absorbers and such devices (not supplied by Ford Motor Co.) are used.....	\$ 1.50
Parts brought in or shipped in for repairs:	
202B. Straighten front axle.....	1.50
203B. Rethread front axle by drilling out and bushing.....	2.00
206B. Rebush spindle body and arm.....	.75
207B. Rebush spindle body.....	.50

Chassis Division

The following charges cover work on cars driven into the service station:

Front End and Frame

228.	Replace front cross member.....	7.50
229.	Replace front cross member when radiator is off.....	6.75
230.	Straighten front cross member (without removing from car).....	2.00
231.	Replace rear cross member (when body is off).....	6.75
231A.	Replace rear cross member (including removing body).....	15.00
232.	Replace side member or frame (including removing body).....	20.00

Front End and Frame—Continued

Operation Number	Labor Charges
233. Install engine pans—both.....	\$ 1.00
234. Tighten engine pan.....	.60
235. Tighten crankcase front end bearing cap (previous to 1923—\$1.00).....	1.75
236. Install hood clips or springs on hood board one side.....	.60
237. Free up hand brake lever 75c; when necessary to remove wheel to free up cam or remove quadrant to free bracket.....	2.00
238. Remove radiator to replace radiator stud or tighten fender brackets—each or both.....	1.50
239. Replace starting crank or ratchet pin—old style 60c; new style.....	.40
240. Replace starting crank sleeve.....	1.00
241. Install running board bracket—one \$2.50; both.....	4.50
242. Repair hand brake lever assembly including replacing of pawl.....	1.50
243. Replace hand brake lever quadrant without removing running board shield.....	1.00
244. Tighten all bolts and nuts on car.....	3.00
245. Tighten body bracket bolts.....	.60
246. Install tail lamp bracket.....	.40
247. Change tire carrier.....	2.00
247A. Change tire carrier (improved cars).....	1.00
247B. Change tire carrier spider.....	.40

Fenders and Running Boards

258. Replace one fender or running board (25c extra when necessary to straighten iron or bracket).....	1.00
258A. Replace front fender (improved cars).....	2.50
258B. Replace rear fender.....	1.75
259. Tighten fenders, running boards, shield and truss rods—one only 40c; all.....	1.75
259A. Tighten fenders, running boards, shields and truss rods (improved cars).....	1.25
260. Remove fender or running board and straighten.....	1.00
260A. Remove fender or running board and straighten (improved cars).....	2.00

Fenders and Running Boards—Continued

Operation Number		Labor Charges
261.	Replace running board shield—each.....	\$ 1.25
262.	Install fender to shield bracket—each.....	.60
263.	Replace rear fender iron.....	.75
264.	Replace truss rods—one rod 40c; both rods.....	.60

Dash

276.	Replace dash.....	5.00
276A.	Replace dash (new style).....	6.00
277.	Replace dash when motor is out.....	1.50
278.	Tighten dash bracket to body and dash.....	1.00
279.	Replace coil, install new switch on coil box, or repair the box.....	.60

Steering Gear

291.	Overhaul steering gear including replacing of quadrant or gear case and rebushing of bracket...	3.50
292.	Overhaul steering gear when motor is out.....	2.50
293.	Tighten rivets of internal gear case.....	1.00
294.	Tighten at dash and rebush bracket.....	1.25
295.	Replace wheel.....	.40
296.	Tighten at dash and post.....	.50
297.	Replace steering gear assembly.....	3.00
298.	Replace steering gear ball arm.....	.75
299.	Tighten steering gear case cover.....	.75
300.	Oil and grease car.....	1.00

Muffler

310.	Change long exhaust pipe—new style.....	1.25
311.	Replace muffler (old style).....	.60

Muffler—Continued

Operation Number	Labor Charges
312. Repair muffler.....	\$ 1.00
313. Repack exhaust pipe pack nut.....	.60

Gas Tank and Line

322. Replace gas tank (improved cars).....	2.00
323. Repair leak in touring or sedan gas tank.....	2.50
324. Repair leak in touring car gas tank (when necessary to remove body).....	6.00
325. Clean sediment bulb, gasoline feed line and drain carburetor.....	.75
325A. Clean sediment bulb, gasoline feed line and drain carburetor (improved cars).....	.40
326. Repair leak in gas line or replace gas line.....	.60

Hood

337. Install hood leather—each (new style \$1.00).....	.60
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Radiator

348. Overhaul radiator (requiring 4 to 7 hours time).....	7.50
349. Install new core in radiator.....	6.00
350. Repair radiator, solder one or two tubes and replace one or both sides.....	4.00
351. Solder neck or top tank or repair without removing from car.....	1.00
352. Solder casting to lower or top tank when necessary to remove radiator.....	1.50
353. Replace broken pet cock.....	.60

Wheels

365. Change hub, rear or front.....	1.25
366. Replace wheel and tire—each.....	.75
367. Adjust and dope front wheels.....	.60
368. Remove front wheels and replace bearing parts—1 wheel 75c; both.....	1.25

Wheels—Continued

Operation Number		Labor Charges
370.	Lining up front wheels (does not include replacing parts).....	\$ 0.50
371.	Installing wire wheels (when replacing standard equipment new cars) (see operation 384).....	No Charge
372.	Replace wire wheel hub cap.....	.40

Ford Accessories

375.	Installing bumpers.....	per set 3.00
377.	Installing automatic windshield wiper.....	.75
378.	Installing top boot and gypsy curtains.....	No Charge
379.	Installing windshield wings.....	No Charge
380.	Installing dash lamp—T-5760.....	.40
381.	Installing stop light.....	.75
382.	Installing windshield wiper—T-18257.....	.35
383.	Installing rear vision mirror.....	.25
384.	Installing wire wheels (when sold for service) (see operation 371).....	4.00

Paint Division

391.	Repaint chassis only.....	10.00
392.	Repaint car—touring or runabout (includes removing old paint).....	20.00
393.	Repaint coupe (includes removing old paint).....	25.00
394.	Repaint sedan (includes removing old paint).....	25.00
395.	Repaint body only—touring or runabout (includes removing old paint).....	10.00
396.	Repaint closed car (without removing old paint).....	18.00
397.	Repaint open car (without removing old paint).....	15.00

Paint Division—Continued

Operation Number	Labor Charges
398. Refinish deck on runabout.....	\$ 2.00
399. Refinish fenders, dust shields, running boards, wheels, or hood, when removed from car, each....	.75

Body Division

411. Tighten all doors—any type car.....	1.25
412. Install new lock—touring or runabout—each.....	1.00
413. Replace sedan door lock.....	1.50
414. Replace top irons—each (old style).....	1.00
415. Install new leather on door panel—one 60c; two.....	.75
416. Install new leather on arm rest.....	1.00
417. Patch section of upholstery.....	1.00
418. Reupholster touring body (using new material).....	15.00
419. Reupholster runabout body (using new material).....	8.00
420. Change closed body.....	9.00
421. Change touring or runabout body.....	5.00
422. Take dent out of any side panel.....	5.00
423. Take dent out of any side panel and refinish.....	7.00
424. Take dent out of door.....	3.00
425. Take dent out of door and refinish.....	4.00
426. Take dent out of rear or corner panel (without removing from car).....	8.00
427. Take dent out of rear or corner panel and refinish (without removing from car).....	10.00
428. Take dent out of rear or corner panel (when removed from car).....	13.00
429. Take dent out of rear or corner panel and refinish (when removed from car).....	16.00
430. Take dent out of runabout deck and refinish.....	2.00
431. Repair front or rear seat cushion.....	2.50
432. Replace binding on one or more doors.....	.75
433. Put on new trim rail.....	2.50

434.	Replace door hinge.....	\$ 0.75
436.	Install new window lift rod or spring.....	1.50
437.	Replace door glass.....	1.50

Top and Windshield Division

454.	Replace top deck—coupe or sedan.....	4.00
455.	Overhaul touring car or runabout top (including recovering, lining up, and fitting of curtains)....	8.00
456.	Replace top deck or side quarters—each or both.....	5.00
457.	Line up and dress top.....	3.00
458.	Install and fit top and curtains.....	3.00
459.	Repair tear in top up to 4".....	1.00
460.	Replace front or rear bow touring or runabout.....	3.00
461.	Replace center bow—touring or runabout—each.....	1.25
462.	Patch small pin holes.....	.60
463.	Patch hole in curtain or replace celluloid.....	.60
464.	Replace back curtain—old style \$1.50; new style.....	2.00
465.	Replace celluloid in back curtain—old style \$1.75; new style.....	2.50
466.	Refit complete set of side curtains.....	2.00
467.	Refit one side curtain 60c; two.....	.75
468.	Replace top bow socket—touring or runabout.....	1.25
469.	Replace windshield—and line up windshield frame—old style \$1.00; new style.....	1.50
470.	Replace windshield glass—upper.....	1.00
471.	Replace windshield glass—lower.....	1.00
471A.	Replace windshield glass (one piece).....	2.75
472.	Replace hinge.....	.60
473.	Replace or tighten dash clips and hinge screws.....	.50
474.	Pack windshield glass to take out rattle—each.....	1.00
475.	Replace windshield bracket.....	1.00
476.	Repair windshield lower frame and install glass.....	1.75

Lamp and Horn Division

Operation Number	Labor Charges
502. Replace or repair electric headlight switch.....	\$.60
503. Straighten damaged headlamp.....	1.25
505. Clean up and repair set of oil lamps.....	1.00
506. Install electric horn and wire.....	1.00
507. Install electric headlights and wire.....	1.50
508. Install new parts in oil lamp—each.....	.60
509. Remove short-circuit from switch or lamp.....	1.00

Truck Chassis

95A. Install new frame (when necessary to remove body and cab).....	25.00
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Truck Rear System Division

The following time covers work on trucks driven into the service station:

96A. Overhaul complete rear axle assembly.....	12.00
97A. Repair or replace driveshaft tube.....	7.00
98A. Repair or replace one rear radius rod.....	3.00
99A. Replace rear spring—one \$3.50; both.....	6.00
100A. Remove front and rear springs, polish and graphite leaves.....	7.00
101A. Replace spring perches—one \$1.50; both.....	2.75
102A. Rebush springs and perches.....	4.00
103A. Install universal joint.....	5.50
104A. Tighten rear radius rod.....	1.75
105A. Install felt and steel washer, one side \$1.25; both.....	2.25

Truck Rear System Division—Continued

Operation Number	Labor Charges
106A. Install brake shoe and equalize brakes—one \$1.25; both.....	\$ 2.25
107A. Tighten universal ball cap bolts.....	.75
108A. Install or tighten rear spring clips.....	1.50
109A. Tighten rear hub lock nut.....	.50
110A. Fit new key in taper—each.....	.50
111A. Replace pull rod support—one 50c; both.....	.75
112A. Replace or rebush hub brake cam—each.....	2.50
113A. Replace rear axle assembly.....	5.00
114A. Adjust pull rods or replace one.....	1.25
115A. Straighten rear radius rod in truck.....	1.50
116A. Install outer roller bearing—each.....	1.50
117A. Replace rear axle shaft, driveshaft, worm or worm gear (no other work necessary).....	8.00

Parts brought in or shipped in for repair:

140B. Overhaul rear axle complete.....	8.00
141B. Overhaul differential and housing assembly.....	3.75
142B. Overhaul driveshaft and tube assembly.....	2.00
143B. Replace worm or shaft.....	.75
144B. Replace ball bearing or differential case.....	.75
145B. Rebush driveshaft housing.....	.75
146B. Tighten or replace parts on universal joint.....	.75
147B. Replace differential gear or axle shaft—each.....	.40
148B. Repair or straighten rear radius rod.....	.75

Starting, Lighting and Ignition Division

The following charges cover work on cars driven into the Service Station:

520. Install starting and lighting system.....	7.00
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Starting, Lighting and Ignition Division—Continued

Operation Number	Labor Charges
521. Replace instrument board (open jobs).....	\$ 1.25
522. Replace battery bracket.....	1.00
523. Replace starting motor.....	1.00
524. Replace generator.....	.60
525. Replace cutout.....	No Charge
526. Replace ammeter.....	.60
527. Replace ignition switch.....	.60
528. Replace foot switch.....	.75
529. Repair starter drive.....	1.00
530. Replace ignition wire loom.....	.75
531. Replace switch to terminal block loom.....	.60
532. Replace terminal block to head and tail light loom.....	.60
533. Replace switch to motor cable.....	.40
534. Replace battery to switch cable or ground cable—each.....	.60
535. Replace ammeter to switch or cutout wire (one or both).....	.50
536. Overhaul starting motor.....	3.00
537. Overhaul generator.....	2.60
539. Replace third brush (setting only—No Charge).....	.40
539A. Replace generator brushes and clean commutator.....	1.50
540. Clean motor or generator commutator.....	No Charge
541. Replace commutator case or brush.....	.50
542. Coil units—test, adjust and replace points when necessary—one unit 25c; two or more.....	.50

Starting, Lighting and Ignition Division—Continued

Operation Number	Labor Charges
544. Replace head lamp.....	\$ 0.60
545. Adjust head lamp (installing bulbs when necessary).....	No Charge
546. Straighten head lamp tie rod and line up lamps.....	.75
547. Install reflector (one or both) (lens only—No Charge).....	.40
548. Replace and adjust horn.....	.60
550. Stop oil leaks around generator or starting motor.....	1.00
551. Replace starter or battery cable.....	.60

Parts brought in or shipped in for repairs:

560. Overhaul starting motor.....	2.00
561. Overhaul generator.....	2.00
562. Repair and adjust cutout.....	.40
563. Install field coils in motor or generator yoke.....	.75
564. Adjust or replace third brush.....	No Charge
565. Replace bushing in motor brush end bracket or in mounting bracket.....	.75
566. Replace gear on generator.....	.40
567. Replace bearing (1 or 2) on generator armature.....	1.00
568. Install spacer or motor shaft (old style).....	.40
569. Remove ball bearing stuck in bracket.....	.40

Starting, Lighting and Ignition Division—Continued

Operation Number	Labor Charges
572. Coil units—test, adjust and replace points when necessary—one unit 25c; two or more.....	\$ 0.50

Ford Battery

580.	Install new separators, 1 cell (including material and recharging).....	2.20
581.	Install new separators, 3 cells (including material and recharging).....	3.55
582.	Positive group renewal, 3 cells (including material, new separators, and recharging).....	9.05
583.	Positive group renewal, 1 cell (including material, new separators and recharging).....	3.70
585.	Install new case in battery (including material and recharging) (Rubber case \$3.50).....	2.25
586.	Reseal battery.....	.75
587.	Change cracked jar (including material).....	2.00
588.	Change two cracked jars (including material).....	3.00
589.	Change three cracked jars (including material).....	4.00
590.	Change cracked cover (including material).....	1.50
591.	Rebuild terminal post.....	.75
592.	Clean corroded terminals and apply vaseline.....	.50
593.	Recharge battery including removing and installing.....	.75
595.	Loaner battery—per day.....	.25

Special

600.	Tow-in per mile (each way).....	.50
601.	Start-up (add for each additional mile 15c).....	.60

